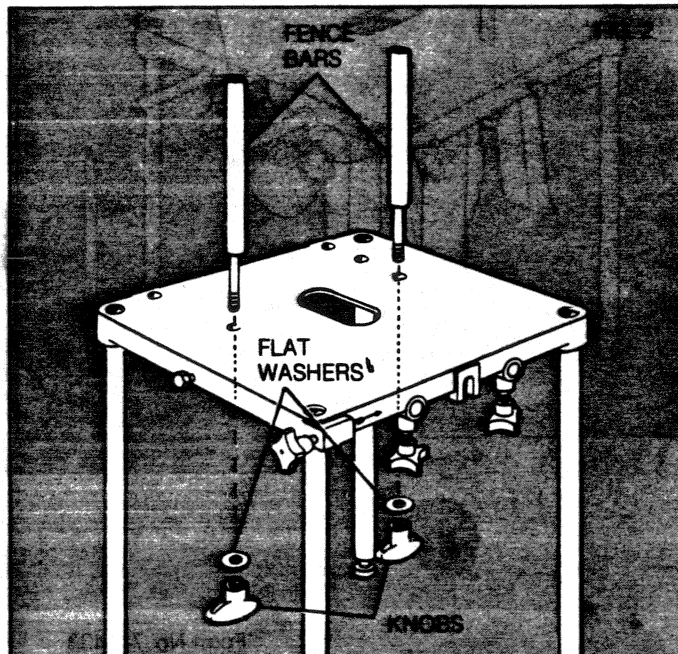
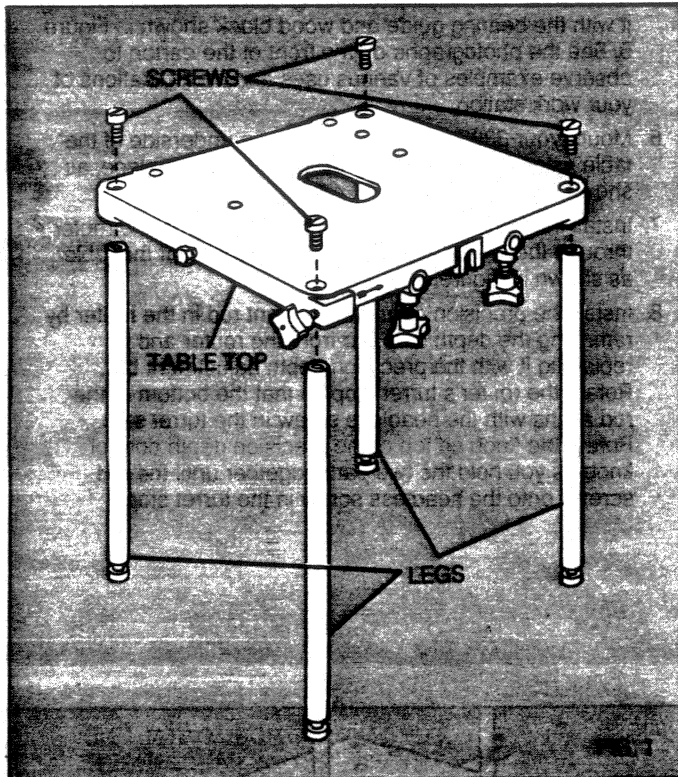


Cat. No. 40900 Router Accessory Kit Instructions



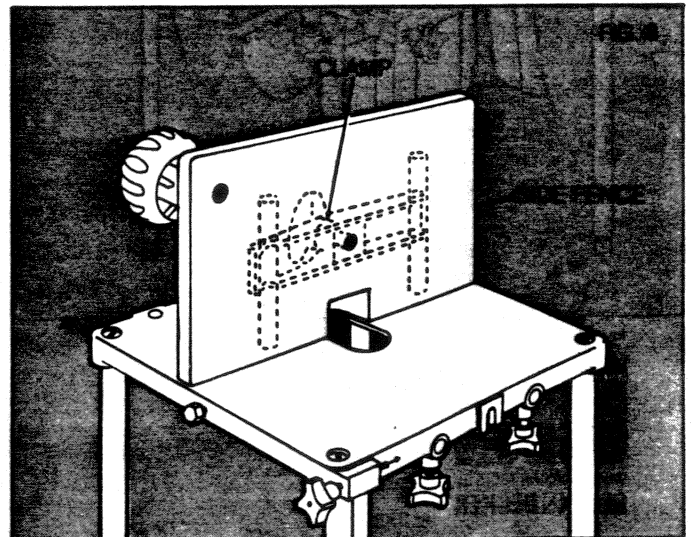
TURN OFF AND UNPLUG ROUTER

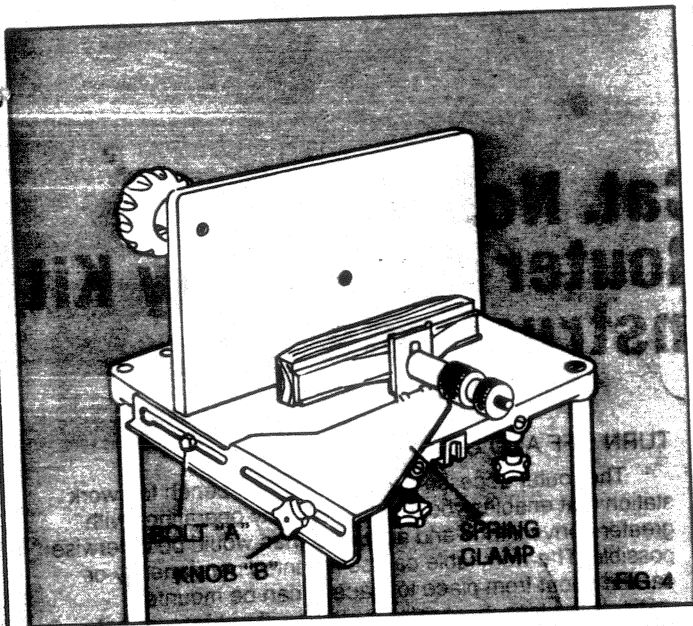
The router accessory kit consists of a bench top work station that enables you to perform many operations with greater convenience and accuracy than would be otherwise possible. The work table can be mounted permanently or carried about from place to place. It can be mounted vertically on legs, horizontally with or without legs, or not mounted at all and used as any portable router with the advantage of an extra large base and fence.

To assemble the accessory kit work station, follow the steps listed below. **NOTE:** For the purpose of this discussion we will assemble all of the parts. There will be certain operations you will perform where all of the parts are not necessary.

1. Select, from the carton, the work table top, the four legs and the small plastic bag that contains assorted hardware. Insert the ends of the legs with the threaded holes into the corner holes in the table top, as shown in Figure 1. Using the four machine screws from the plastic bag, secure all legs to the table top.
2. Select the two fence bars, shown in Figure 2, and remove the knobs and flat washers. Insert the two bars down through the table top in the holes indicated in Figure 2, and install the flat washers and knobs on the bars from the underside of the table.
3. Select the side fence from the carton and loosen the clamp on the back of it. Install it on the table top by slipping it down over the fence bars and tightening the clamp on the back of the fence, as shown in Figure 3.

OVER





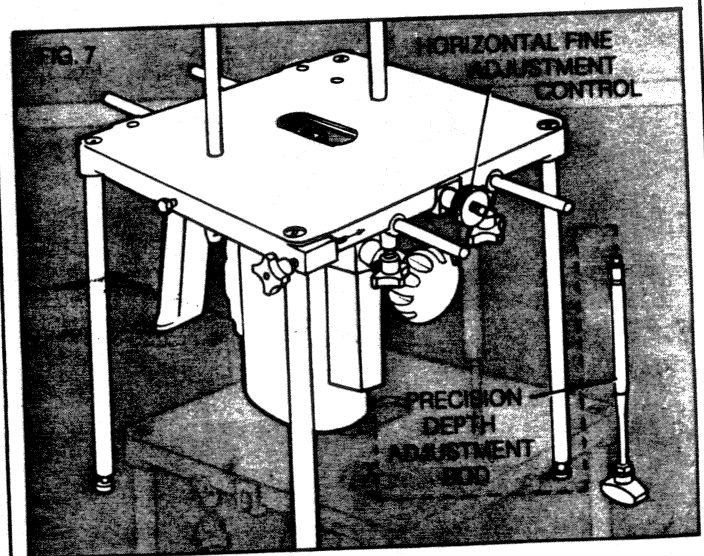
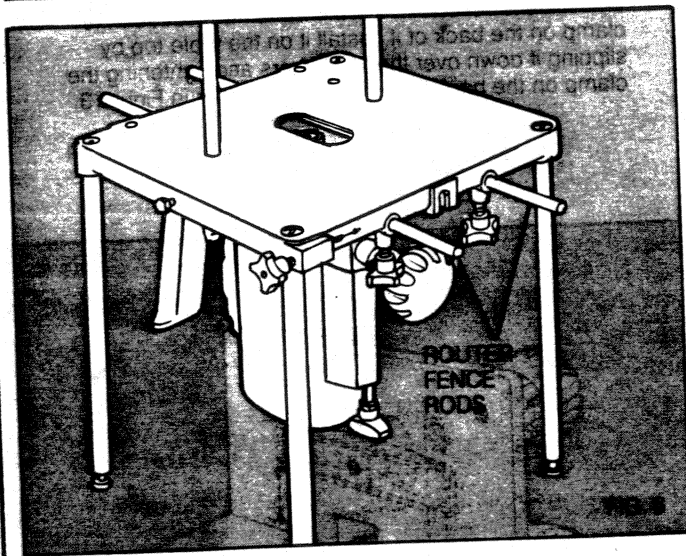
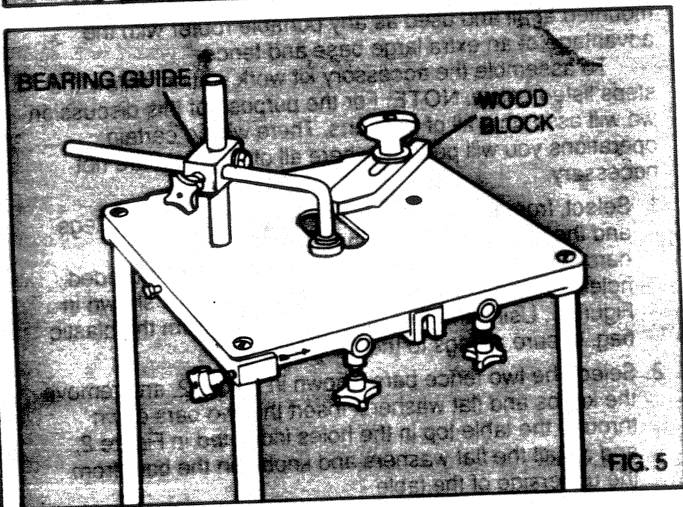
4. Loosen bolt "A" and remove knob "B", as shown in Figure 4. Install the spring clamp on the table top by slipping it over the loosened bolt "A" and installing the knob "B". Always tighten both the bolt and the knob when using this clamp on a workpiece.

5. At this point the work station is complete but can be altered substantially by removing the fence and replacing it with the bearing guide and wood block shown in Figure 5. See the photographs on the front of the carton to observe examples of various uses and configurations of your work station.

6. Mount your 3303 or 3304 router to the underside of the table using the routers fence rods to hold it in place, as shown in Figure 6.

7. Install the horizontal fine adjustment control in the router through the "U" shaped opening in the side of the table as shown in Figure 7.

8. Install the precision depth adjustment rod in the router by removing the depth stop bar from the router and replacing it with the precision depth adjustment bar. Rotate the router's turret stop so that the bottom of the rod aligns with the headless screw in the turret stop. Rotate the knob on top of the precision depth control knob as you hold the two parts together until the rod screws onto the headless screw in the turret stop.



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