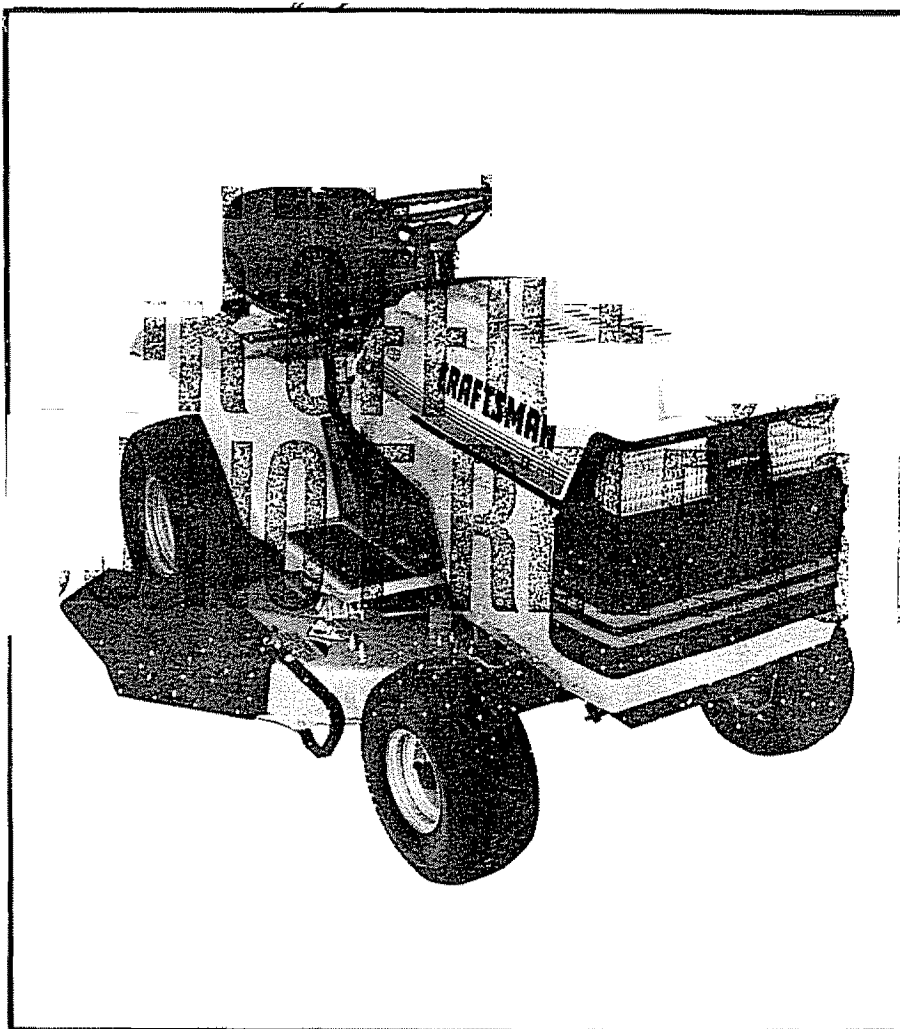


SEARS
OWNERS
MANUAL

MODEL NO.
917.255813

Caution:
Read Rules for
Safe Operation
and Instructions
Carefully



YT 14 TWIN
5 SPEED
YARD TRACTOR

Assembly
Installation
Operation
Repair Parts

CONGRATULATIONS on your purchase of a Sears Yard Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance. Should you experience any problem you cannot easily remedy, please contact your nearest Sears Service Department. They have competent, well-trained technicians and the proper tools to service or repair this unit.

Please read and retain this manual. The instructions will enable you to assemble, operate and maintain your Tractor properly. Always observe the "RULES FOR SAFE OPERATION".

MODEL NUMBER _____
 SERIAL NUMBER _____

THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON THE MODEL PLATE ATTACHED TO THE FENDER.

YOU SHOULD RECORD BOTH MODEL AND SERIAL NUMBERS AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.

LIMITED TWO YEAR WARRANTY ON ELECTRIC START RIDING EQUIPMENT

For two years from date of purchase, when this riding equipment is maintained, lubricated, and tuned up according to the operating and maintenance instructions in the owner's manual, Sears will repair free of charge any defect in material or workmanship in this electric start riding equipment.

This warranty excludes blade(s), blade adapter(s), spark plug(s), air cleaner(s) and belt(s), which are expendable and become worn during normal use.

This warranty does not cover:

- tire replacement or repair caused by punctures from outside objects (such as nails, thorns, stumps, or glass); and
- repairs necessary because of operator abuse or negligence, including the failure to maintain the equipment according to instructions contained in the owner's manual; and
- riding equipment used for commercial or rental purposes.

FULL 90-DAY WARRANTY ON BATTERY

For 90 days from the date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge.

WARRANTY SERVICE IS AVAILABLE BY CONTACTING THE NEAREST SEARS SERVICE CENTER/DEPARTMENT IN THE UNITED STATES. This warranty applies only while this product is in use in the United States.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Sears, Roebuck and Co., D/698-731A, Sears Tower, Chicago, IL 60684

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RULES FOR SAFE OPERATION

1. Know the controls and how to stop quickly. READ THIS OPERATOR'S MANUAL and instructions furnished with attachments.
2. Do not allow children to operate the machine. Do not allow adults to operate it without proper instruction.
3. Do not carry passengers. Do not mow when children and others are around.
4. Always wear substantial footwear. Do not wear loose fitting clothing that could get caught in moving parts.
5. Keep your eyes and mind on your tractor, mower and the area being cut. Don't let other interests distract you.
6. Do not attempt to operate your tractor or mower when not in the drivers seat.
7. Always get on or off your tractor from the operators left hand side.
8. Clear the work area of objects (wire, rocks, etc.) which might be picked up and thrown.
9. Disengage all attachment clutches before attempting to start the engine.
10. Disengage power to attachments and stop the engine before leaving the operator's position.
11. Disengage power to mower, stop the engine and disconnect spark plug wire(s) from spark plug(s) before cleaning, making an adjustment or repairs.
12. Disengage power to attachments when transporting or not in use.
13. Take all possible precautions when leaving the vehicle unattended. Disengage the power-take-off, lower the attachments, shift into neutral, set the parking brake, stop the engine and remove the key.
14. Do not stop or start suddenly when going uphill or downhill. Mow up and down the face of slopes (not greater than 15°); never across the face. Refer to page 47.
15. Reduce speed on slopes and make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.
16. While going up or down slopes, place Gear Shift Control Lever in 1st gear position to negotiate the slope without stopping.
17. Never mow in wet or slippery grass, when traction is unsure or at a speed which could cause a skid.
18. Stay alert for holes in the terrain and other hidden hazards. Keep away from drop-offs.
19. Do not drive too close to creeks, ditches and public highways.
20. Exercise special care when mowing around fixed objects in order to prevent the blades from striking them. Never deliberately run tractor or mower into or over any foreign object.
21. Never shift gears until tractor comes to a stop.
22. Never place hands or feet under the mower, in discharge chute or near any moving parts while tractor or mower are running. Always keep clear of discharge chute.
23. Use care when pulling loads or using heavy equipment.
 - a. Use only approved drawbar hitch points.
 - b. Limit loads to those you can safely control.
 - c. Do not turn sharply. Use care when backing.
 - d. Use counterweight or wheel weights when suggested in the owner's manual.
24. Watch out for traffic when crossing or near roadways.
25. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the vehicle while in operation.
26. Handle gasoline with care - it is highly flammable.
 - a. Use approved gasoline containers.
 - b. Never remove the fuel cap of the fuel tank or add gasoline to a running or hot engine or an engine that has not been allowed to cool for several minutes after running. Never fill the tank indoors, always clean up spilled gasoline
 - c. Open doors if the engine is run in the garage - exhaust fumes are dangerous. Do not run the engine indoors.
27. Keep the vehicle and attachments in good operating condition, and keep safety devices in place and working.
28. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
29. Never store the equipment with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.
30. To reduce fire hazard, keep the engine free of grass, leaves or excessive grease. Do not clean product while engine is running.
31. Except for adjustment; DO NOT operate Engine if air cleaner or cover directly over carburetor air intake is removed. Removal of such part could create a fire hazard.
32. Do not operate without a muffler or tamper with the exhaust system. Damaged mufflers or spark arresters could create a fire hazard. Inspect periodically and replace if necessary.
33. The vehicle and attachments should be stopped and inspected for damage after striking a foreign object and the damage should be repaired before restarting and operating the equipment.
34. Do not change the engine governor settings or overspeed the engine; severe damage or injury may result.
35. When using the vehicle with mower, proceed as follows:
 - a. Mow only in daylight or in good artificial light
 - b. Shut the engine off when unclogging chute.
 - c. Check the blade mounting bolts for proper tightness at frequent intervals.
36. Do not operate the mower without the deflector shield in place.
37. Disengage power to mower before backing up. Do not mow in reverse unless absolutely necessary and then only after careful observation of the entire area behind the mower.
38. Under normal usage the grass catcher bag material is subject to deterioration and wear. It should be checked frequently for bag replacement. Replacement bags should be checked to ensure compliance with the original manufacturer's recommendations or specifications.



LOOK FOR THIS SYMBOL TO POINT OUT IMPORTANT SAFETY PRECAUTIONS. IT MEANS - ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED.

WARNING

This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. See your Authorized Service Center for spark arrester screen part number 100091M.

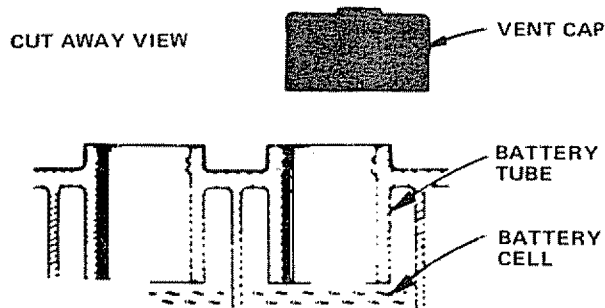


FIGURE 1

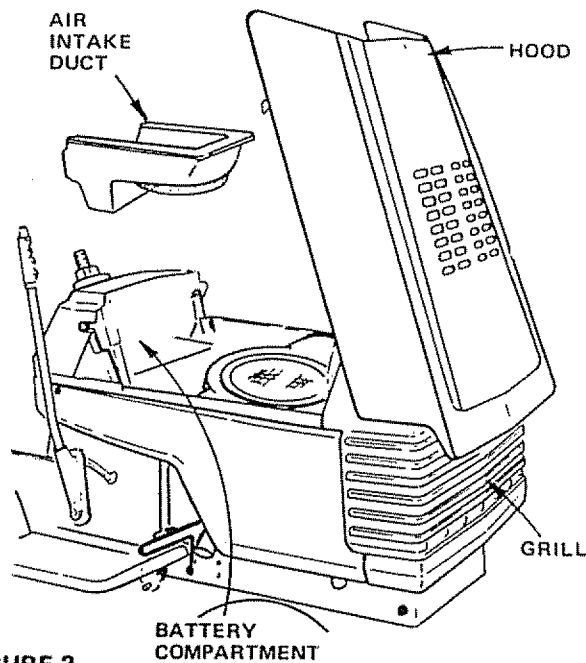


FIGURE 2

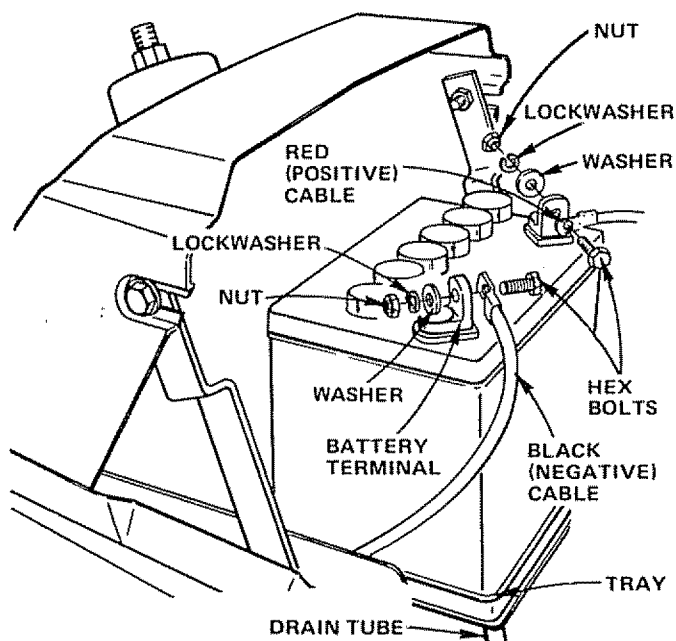


FIGURE 3

ASSEMBLY

To assemble and adjust your Tractor you will need: two 7/16" wrenches, one 3/4" wrench, one 9/16" wrench, one 1/2" wrench, one 3/4" socket, one ratchet wrench and a utility knife

NOTE: RIGHT HAND (R.H.) AND LEFT HAND (L.H.) ARE DETERMINED FROM OPERATOR'S POSITION WHILE SEATED ON THE TRACTOR.

1. Cut down four corners and fold down carton, Remove Battery and Steering Wheel. Remove Tractor from skid.

WEAR EYE AND FACE SHIELD.



WASH HANDS OR CLOTHING IMMEDIATELY IF ACCIDENTALLY IN CONTACT WITH ELECTROLYTE.

DO NOT SMOKE, FUMES FROM CHARGED ELECTROLYTE ARE EXPLOSIVE.

2. Fill and charge Battery (before installing). NOTE: SEE DETAILED INSTRUCTIONS PACKAGED WITH BATTERY
 - a. Fill Battery with electrolyte to bottoms of tubes in cells (Fig. 1). NOTE: DO NOT OVERFILL. OVERFILLING WILL RESULT IN DAMAGE TO TRACTOR.
 - b. Check level of electrolyte after 30 minutes. Add additional electrolyte if necessary. NOTE: TIGHTEN VENT CAPS SECURELY
 - c. Charge Battery at a rate not exceeding three amperes for about two and one half hours.
 - d. Neutralize excess electrolyte for disposal by adding it to four inches of water in a five gallon plastic container. Stir with a wooden or plastic paddle while adding baking soda until the addition of more soda causes no more foaming

DO NOT SHORT BATTERY TERMINALS.



BEFORE INSTALLING BATTERY, REMOVE METAL BRACELETS, WRISTWATCH BANDS, RINGS, ETC. FROM YOUR PERSON.

3. Install Battery
 - a. Lift hood from rear sides (Fig. 2).
 - b. Lift out Air Intake Duct.
 - c. Make sure Drain Tube (Fig. 3) is fastened to Drain Hole in Battery Tray and Battery Tray is positioned in hole of Battery Support.
 - d. Place Battery in Plastic Tray (Battery Terminals to front of Tractor) (Fig. 3).
4. Connect Battery Cables using: two Hex Bolts, two Flat Washers, two Lockwashers and two Hex Nuts (shown full size below) found in Bag of Parts.



POSITIVE TERMINAL MUST BE CONNECTED FIRST TO PREVENT SPARKS FROM ACCIDENTAL GROUNDING.

- a. Connect RED Battery Cable to Positive (+) Battery Terminal with Hex Bolt, Flat Washer, Lockwasher and Hex Nut (Fig. 3). Tighten securely.
- b. Connect BLACK Ground Cable to Negative (-) Battery Terminal with remaining Hex Bolt, Flat Washer, Lockwasher and Hex Nut (Fig. 3). Tighten securely.

5. Install Battery using: two Int./Ext Lockwashers, two Wing Nuts (shown full size below) and

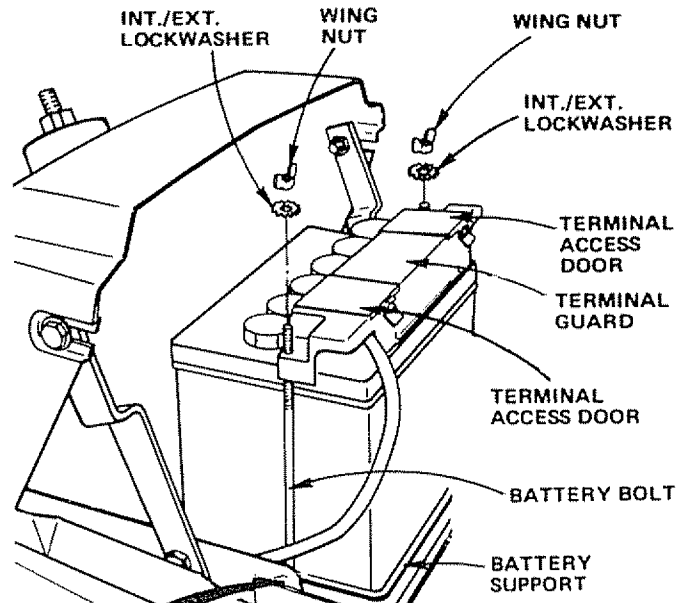
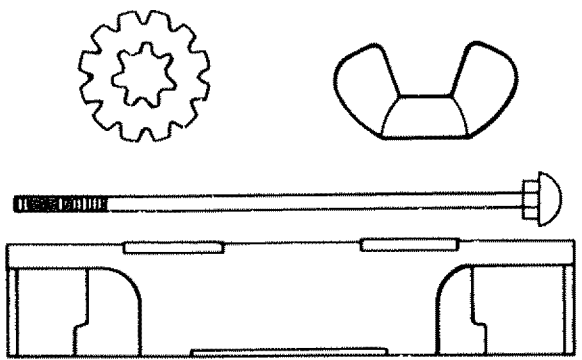
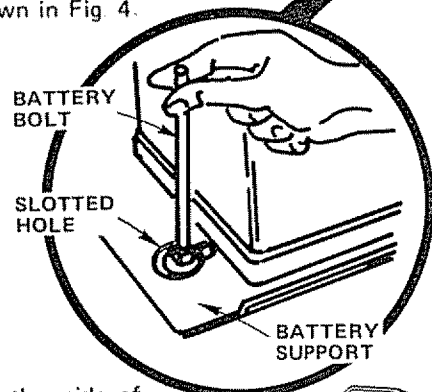


FIGURE 4

two Battery Bolts and one Terminal Guard found in Bag of Parts.

a. Using the slotted hole on one side of the Battery Support (Fig. 4) insert one Battery Bolt, head of Bolt down. Fasten the Battery Bolt to the Terminal Guard using Int./Ext. Lockwasher and Wing Nut as shown in Fig. 4.



b. Assemble the remaining Battery Bolt to other side of Battery Support and fasten Terminal Guard to it with remaining Int./Ext. Lockwasher and Wing Nut. Tighten Wing Nuts securely by hand (Fig. 4).

- NOTE: USE TERMINAL ACCESS DOORS (FIG. 4) FOR:
1. Inspection for secure connections (tighten hardware).
 2. Inspection for corrosion.
 3. Testing battery.
 4. Jumping (if required).
 5. Charging (if required).

WHEN NOT IN USE, KEEP TERMINAL ACCESS DOORS CLOSED.

6. Replace Air Intake Duct (Fig. 2). Make sure bottom lip of Duct sits between battery and lip of Battery Tray.
 7. Remove plastic on Tractor Hood.
 8. Close Hood.
 9. Install Steering Wheel.

NOTE: POSITION FRONT WHEELS FORWARD.

- a. Remove 1/2" Hex Nut and 2 - 1/4" Dia. Washer from Steering Column (Fig. 5).
- b. Position Steering Wheel over Steering Wheel Insert.
- c. Secure Steering Wheel to Steering Column using 2 - 1/4" Dia. Washer and Hex Nut (Fig. 5).
- d. Snap Steering Wheel Cap in place on Steering Wheel. Steering Wheel Cap found in Bag of Parts.

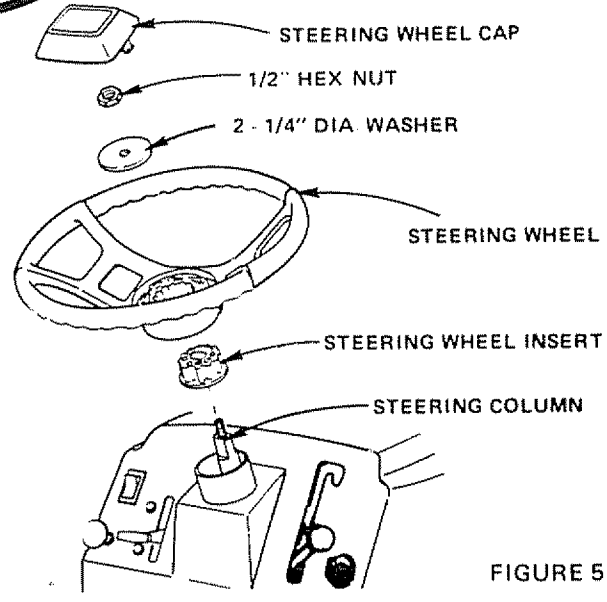


FIGURE 5

10. Install Seat.

- a. Mount Seat Pivot Bracket to Fender Strap Studs using two Lock Nuts 3/8 - 16 (Fig. 5A). Seat Pivot Bracket and Lock Nuts found in Bag of Parts. Tighten Nuts securely.
- b. Mount Seat Pan to Seat Pivot Bracket using two Shoulder Bolts 5/16 - 18 and two Lock Nuts 5/16 - 18 (Fig. 5A) (head of Bolts to outside). Bolts and Lock Nuts found in Bag of Parts. Tighten Bolts and Nuts securely.

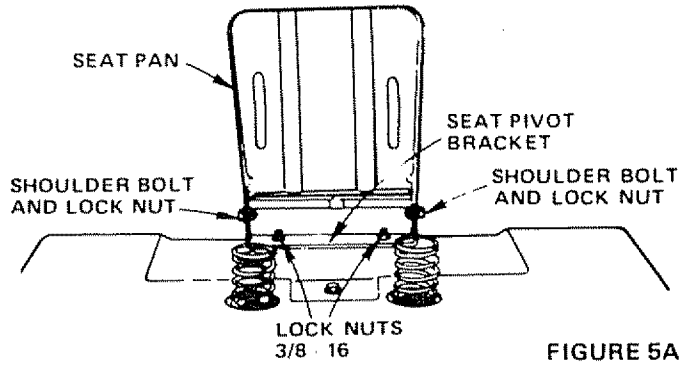


FIGURE 5A

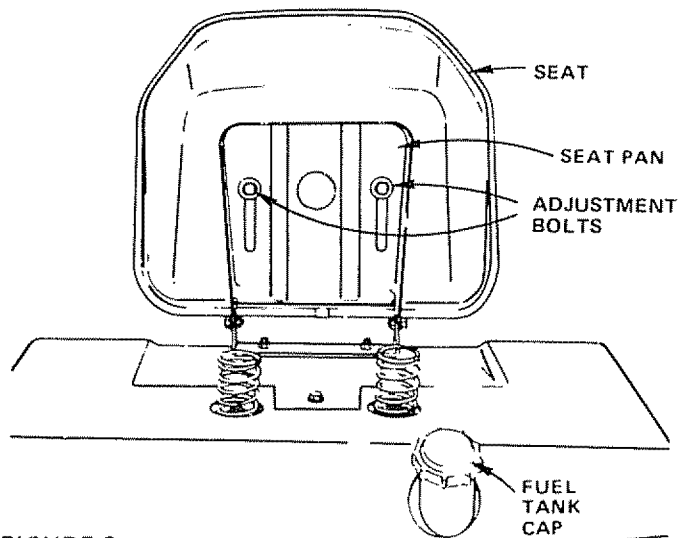


FIGURE 6

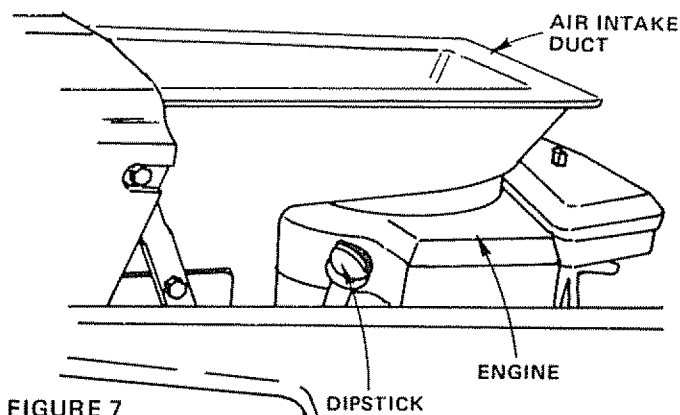


FIGURE 7

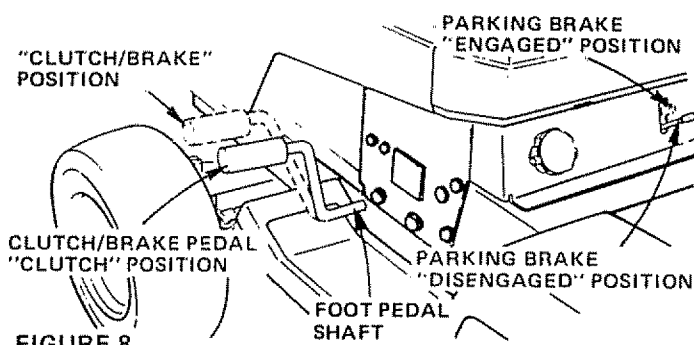


FIGURE 8

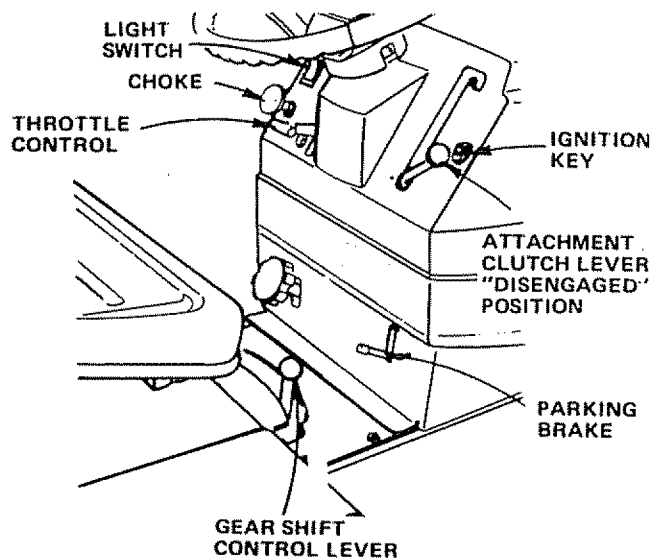


FIGURE 9

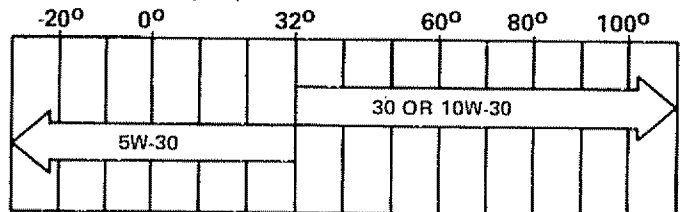
- c. Place Seat on Seat Pan. Screw 3/8" Adjustment Bolts, Lockwashers and Flat Washers into Seat (Fig. 6). Adjustment Bolts, Lockwashers and Flat Washers found in Bag of Parts. Tighten finger tight.
- d. Place Seat in operating position. Sit on the Seat and press Clutch-Brake Pedal all the way down. If operating position is not comfortable, adjust Seat.
- e. Raise Seat. Use 9/16" wrench to loosen Adjustment Bolts (Fig. 6). When adjusted for comfortable operation, tighten Adjustment Bolts securely.

INITIAL SERVICE

1. This engine has been shipped filled with oil. Check Engine Oil Level with Tractor on level ground. Wipe Dipstick (Fig. 7) clean, screw it in tight for a few seconds, remove and read Oil Level. If necessary, add Oil until "FULL" mark is reached.

RECOMMENDED SAE VISCOSITY GRADES

TEMPERATURE RANGE EXPECTED BEFORE NEXT OIL CHANGE. ALL OILS MUST MEET A.P.I. SERVICE CLASSIFICATION SD, SE, OR SF.



TO AVOID DAMAGE TO THE STARTING SYSTEM, USE SAE 5W 30 OIL WHEN THE TEMPERATURE FALLS BELOW 32°.

Capacity is 1 - 1/2 quarts. NOTE: DO NOT OVERFILL. Dipstick assembly must be securely tightened into tube at all times when engine is operating.

2. Fill Fuel Tank (Fig. 6). Use fresh, clean, regular unleaded automotive gasoline. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Capacity is 3 - 1/2 gallons.

WARNING: DO NOT USE GASOHOL, METHANOL OR PREMIUM UNLEADED. These type fuels react with water content in the fuel and tend to form strong acids which can corrode metal parts and harm rubber and plastics.



FILL TO BOTTOM OF GAS TANK FILLER NECK. DO NOT OVERFILL. WIPE OFF ANY SPILLED OIL OR FUEL. DO NOT STORE, SPILL OR USE GASOLINE NEAR AN OPEN FLAME.

3. Reduce Tire pressure to 14 PSI in front and 12 PSI in rear Tires. (Tires were overinflated for shipping purposes).

STARTING THE ENGINE



LEARN TO START, STOP AND REVERSE YOUR TRACTOR IN A LARGE, OPEN AREA.

NOTE: THIS TRACTOR IS EQUIPPED WITH INTERLOCK SWITCHES TO PREVENT STARTING OF THE TRACTOR ENGINE WHILE THE ATTACHMENT CLUTCH OR THE TRACTOR CLUTCH IS ENGAGED.



IMMEDIATELY REPLACE SWITCHES THAT ARE NOT IN PROPER WORKING ORDER. DO NOT ATTEMPT TO DEFEAT THE PURPOSE OF THESE SWITCHES.

1. Place Attachment Clutch Lever in "DISENGAGED" position (Fig. 9).
2. Push Clutch-Brake Pedal fully into brake position (Fig. 8).
3. Place Gear Shift Control Lever in "N" neutral, start position (Fig. 9).
4. Pull Choke out (Fig. 9).
5. Move Throttle Control to middle position (Fig. 9).
6. Turn Ignition Key to "START" position until Engine starts (Fig. 9). NOTE: DO NOT RUN STARTER CONTINUOUSLY FOR MORE THAN FIFTEEN SECONDS PER MINUTE. If engine does not start after several attempts, move Throttle Control to "F" (fast) position, wait a few minutes and try again.
The first time you start the engine, it will take extra cranking time to move fuel from tank to the engine.
NOTE: ALLOW ENGINE TO WARM UP FOR A FEW MINUTES BEFORE ENGAGING CLUTCH OF TRACTOR OR ATTACHMENT.
7. When restarting a warm engine, move Throttle Control midway between "S" (slow) and "F" (fast) position. Choke may not have to be used.

OPERATION



BEFORE DRIVING THE TRACTOR, INSTALL MOWER OR REMOVE MOWER PARALLEL LINK (FIG. 11).



CAUTION TO AVOID INJURY

1. Read owners manual.
2. Know location and function of all controls.
3. Keep guards, safety shields and switches in place and working.
4. Remove objects that can be thrown by blades.
5. Do not mow when children and others are around.
6. Never carry children or passengers.
7. Always look behind machine before backing.
8. Do not mow where machine can tip or slip.
9. If machine stops going uphill, stop blade and back slowly down.
10. Be sure blades and engine have stopped before placing hands or feet near the blades.
11. Remove key when leaving machine.



DO NOT ADD ADDITIONAL WEIGHT TO THE TRACTOR OTHER THAN THE OPTIONAL WHEEL WEIGHTS. EXCESSIVE WEIGHT MAY OVERLOAD AND DAMAGE THE TRANSMISSION.

TRACTOR OPERATION

1. With engine running and warm, place Throttle Control midway between "S" (slow) and "F" (fast) position.
2. Push Clutch-Brake Pedal down firmly (Fig. 8). Move Gear Shift Control Lever to desired gear (Fig. 9).
3. Release Clutch-Brake Pedal SLOWLY to start movement.

4. If ground travel is too slow, move Throttle Control to "F" (fast) position or press Clutch-Brake Pedal and shift to a different gear.

NOTE: BRING TRACTOR TO COMPLETE STOP BEFORE SHIFTING GEARS ALWAYS SELECT A GROUND TRAVEL SPEED THAT WILL SUIT THE TERRAIN AND THE ATTACHMENT BEING USED



NEVER PLACE YOUR HANDS OR FEET IN OR UNDER ANY POWERED ATTACHMENT OR NEAR ANY MOVING PART WHILE TRACTOR OR ANY POWERED ATTACHMENT IS RUNNING.

DO NOT OPERATE THE MOWER WITHOUT THE DISCHARGE GUARD IN PLACE.

NOTE: A SPARK ARRESTER MUFFLER (PAGE 28) IS AVAILABLE AS AN ACCESSORY PART FOR YOUR TRACTOR. CHECK LEGAL REQUIREMENTS IN YOUR AREA.



NEVER RUN THE ENGINE WITHOUT AIR INTAKE DUCT INSTALLED (FIG. 7). MAKE SURE BOTTOM LIP OF AIR INTAKE DUCT SITS BETWEEN BATTERY AND LIP OF BATTERY TRAY.

STOPPING YOUR TRACTOR

1. Push Clutch-Brake Pedal into full "BRAKE" position.
2. Place Parking Brake Lever in "ENGAGED" position and release pressure from Clutch-Brake Pedal should remain in brake position. NOTE: MAKE SURE PARKING BRAKE WILL HOLD TRACTOR SECURE.
3. Move Shift Control Lever to "NEUTRAL" position.
4. Place Attachment Clutch Lever in "DISENGAGED" position.
5. Move Throttle Control to "S" (slow) position.
6. Turn Ignition Key to "OFF" position.



REMOVE KEY WHEN LEAVING TRACTOR TO PREVENT UNAUTHORIZED USE.

TRANSPORTING YOUR TRACTOR

For pushing or towing your tractor, place Gear Shift Control Lever to "N" neutral position (Fig. 9). NOTE: DO NOT TOW YOUR TRACTOR FASTER THAN SIX MILES PER HOUR.

NEGATIVE
(BLACK CABLE)
TERMINAL

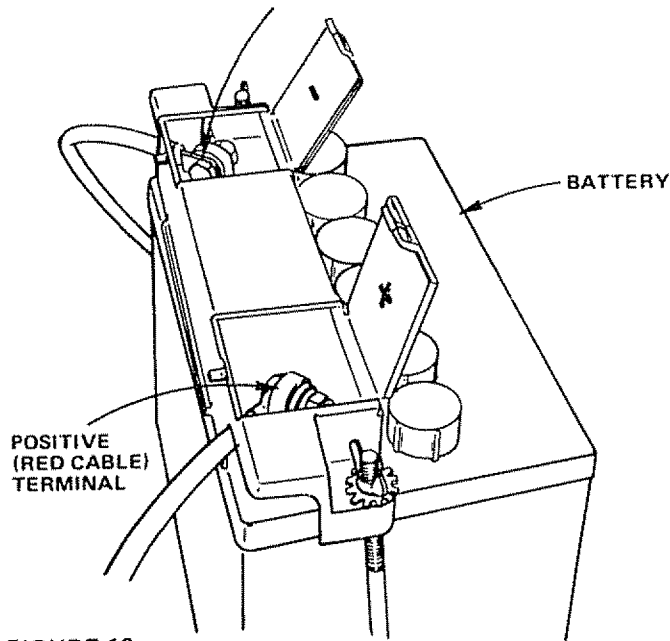


FIGURE 10

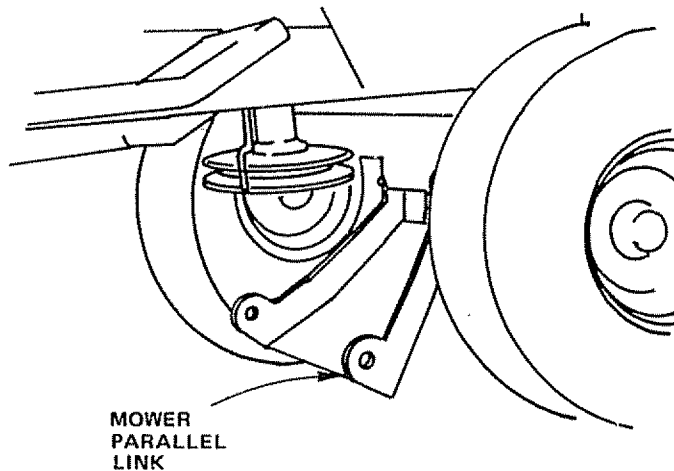


FIGURE 11

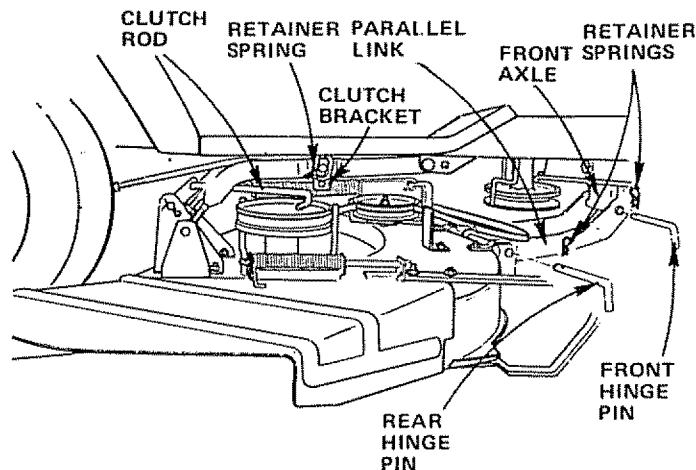


FIGURE 12

TRACTOR OPERATION ON HILLS

1. Choose the lowest gear BEFORE starting up or down hills.



DO NOT DRIVE UP OR DOWN HILLS WITH SLOPES GREATER THAN 15°, AND DO NOT DRIVE ACROSS ANY SLOPE. REFER TO PAGE 47.

2. AVOID STOPPING OR SHIFTING ON HILLS.

a. If slowing is necessary, move Throttle Control Lever to middle position.



LEAVE ENOUGH ROOM WHEN STOPPING AND STARTING TO ALLOW SLIGHT TRACTOR ROLL DOWNHILL AS CLUTCH-BRAKE PEDAL MOVES THROUGH CLUTCH POSITION.

- b. If stopping is absolutely necessary, push Clutch-Brake Pedal quickly to brake position and engage Parking Brake.
- c. After starting your tractor, make sure tractor is in 1st gear and that you have allowed room to roll slightly downhill. Disengage Parking Brake and release Clutch-Brake Pedal SLOWLY to start tractor forward movement.

3. Make all turns gradually.

STARTING YOUR TRACTOR WITH A LOW BATTERY

If your Battery is too low to start the engine, it should be recharged. If "Jumper Cables" are used for emergency starting follow this procedure: NOTE: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUNDED SYSTEM, THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUNDED SYSTEM.



LEAD-ACID BATTERIES GENERATE EXPLOSIVE GASES. KEEP SPARKS, FLAME, AND SMOKING MATERIALS AWAY FROM BATTERIES. ALWAYS WEAR EYE PROTECTION AROUND BATTERIES.

1. Connect each end of the RED cable to the POSITIVE (+) terminals of each battery (taking care not to short against chassis) (Fig 10).
2. Connect one end of the BLACK cable to the NEGATIVE (-) terminal of fully charged battery.
3. Connect the other end of the cable to ENGINE BLOCK or good CHASSIS GROUND on tractor (away from Gas Tank or Battery).
4. Disconnect cables in reverse order:
 - a. Engine Block or chassis of tractor.
 - b. Negative terminal of fully charged battery
 - c. Positive terminals.

MOWER AND DRIVE BELT INSTALLATION

Your 38" Mower installs without the use of tools. Raise Lift Lever (Fig. 15) to its highest position. Turn Depth Adjustment Knob to lowest position (Fig. 14).

1. Install Front Hinge Pin through Axle and Parallel Link (Fig. 12). Secure with Retainer Spring.
2. Install Rear Hinge Pin through Mower Lift Brackets and Parallel Link (Fig. 12). Secure with Retainer Spring.
3. Install Clutch Rod in Clutch Lever (Fig. 13 - Inset).
4. Move Lift Lever (Fig. 15) forward to lower Suspension Arms. Slide Trunnions through Lift Bracket holes and secure with Retainer Springs (Fig. 13).
5. Roll Belt over Mower Drive Pulley. Make sure Belt is inside Belt Guides (Fig. 14). See Belt Drive Schematic Decal on Mower Housing.

6. Use Lift Lever (Fig. 15) to raise mower.

NOTE: SEE MOWER ADJUSTMENT, BELOW.

7. Turn Depth Adjustment Knob clockwise (↻) to the middle of it's travel.

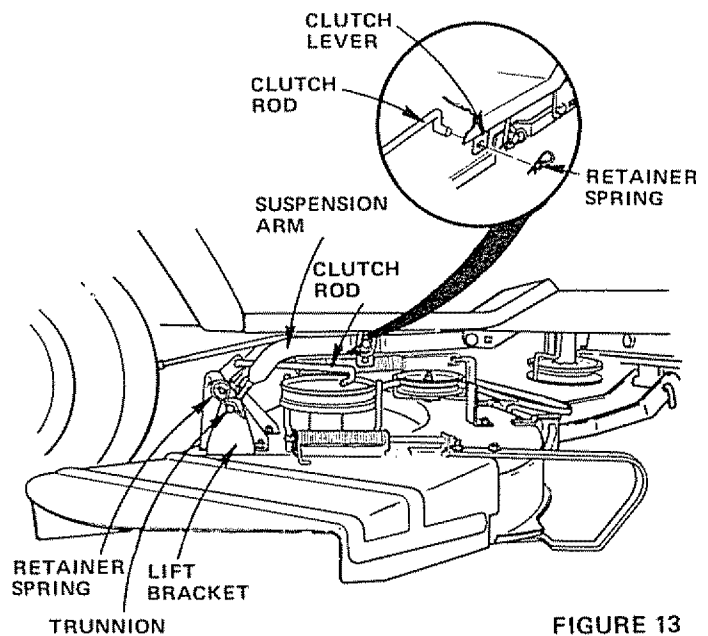


FIGURE 13

MOWER ADJUSTMENT

FOR ANY ADJUSTMENTS, INSPECTION OR MAINTENANCE:

PUSH TRACTOR CLUTCH-BRAKE PEDAL COMPLETELY INTO BRAKE POSITION. MOVE GEAR SHIFT LEVER TO "N" NEUTRAL POSITION. PLACE PARKING BRAKE IN "ENGAGED" POSITION. PLACE ATTACHMENT CLUTCH LEVER IN "ENGAGED" POSITION. SHUT OFF THE ENGINE. MAKE ABSOLUTELY SURE THE BLADES AND ALL MOVING PARTS HAVE COMPLETELY STOPPED, REMOVE THE IGNITION KEY, DISCONNECT THE SPARK PLUG WIRES FROM THE SPARK PLUGS AND KEEP WIRES AWAY FROM THE PLUGS TO PREVENT INJURY FROM ACCIDENTAL STARTING.

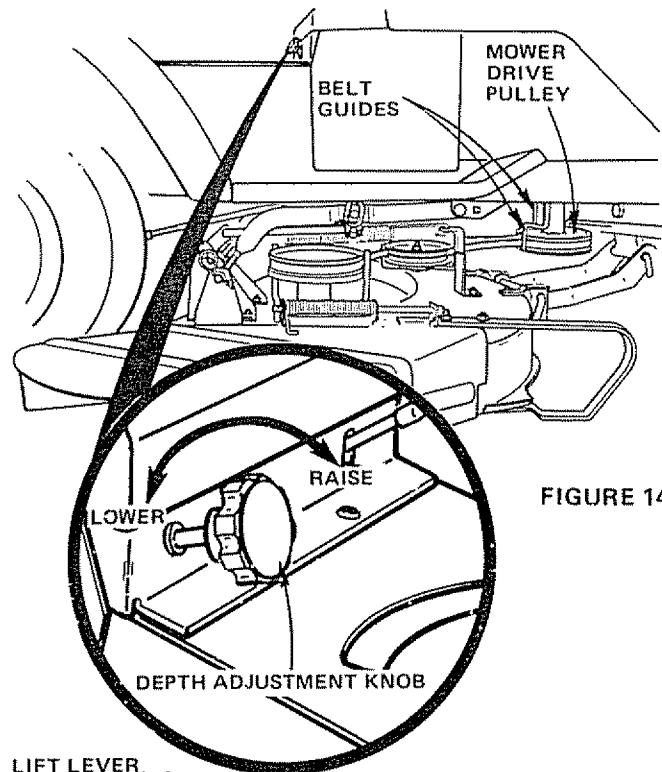


FIGURE 14

NOTE: BEFORE CHECKING THE SIDE TO SIDE AND FRONT TO REAR ADJUSTMENTS, PAGES 9 AND 10, BE SURE PRESSURE IN FRONT TIRES IS 14 PSI AND PRESSURE IN REAR TIRES IS 12 PSI. IF TIRES ARE OVER OR UNDER INFLATED YOU WILL NOT PROPERLY ADJUST YOUR MOWER.

DEPTH ADJUSTMENT

Adjustment for mower height is made with the Depth Adjustment Knob. Raise Mower cutting height by turning Depth Adjustment Knob clockwise (↻). Lower Mower cutting height by turning Depth Adjustment Knob counterclockwise (↺).

LEVEL MOWER FROM SIDE TO SIDE

1. Park tractor on level surface. Depress Lift Lever Plunger and use Lift Lever to raise mower to maximum cutting height.
2. Measure height of Top of Flange to level surface at front of mower. Distance "A" should be the same (Fig. 15).

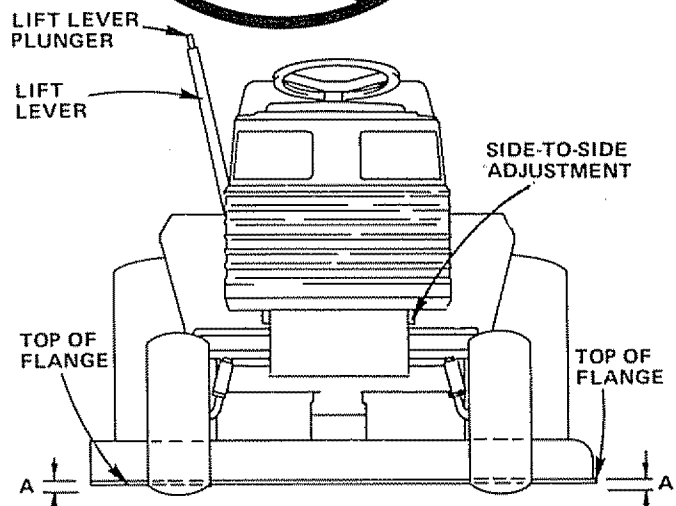


FIGURE 15

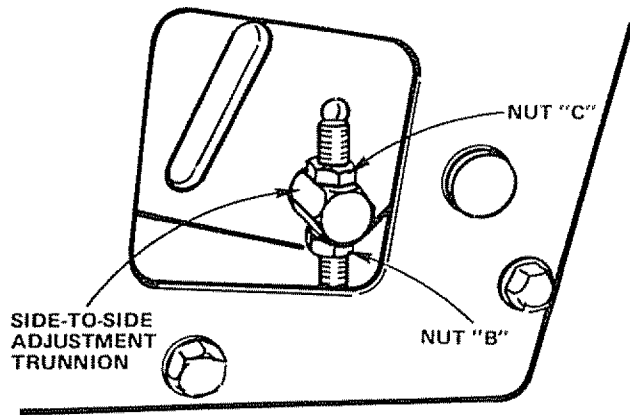


FIGURE 16

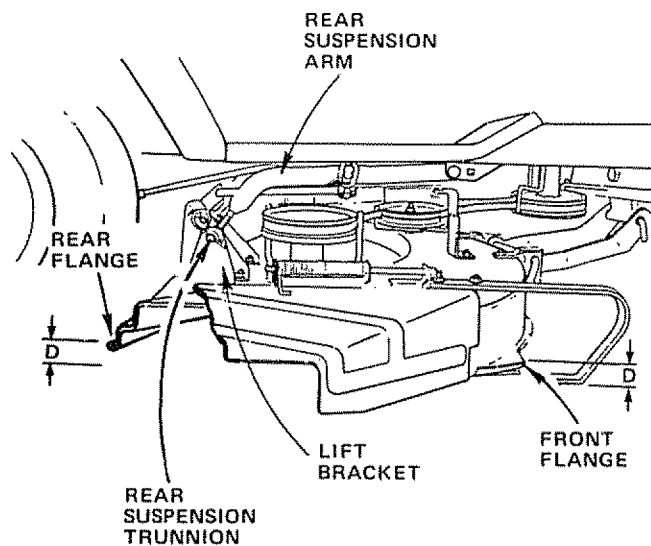


FIGURE 17

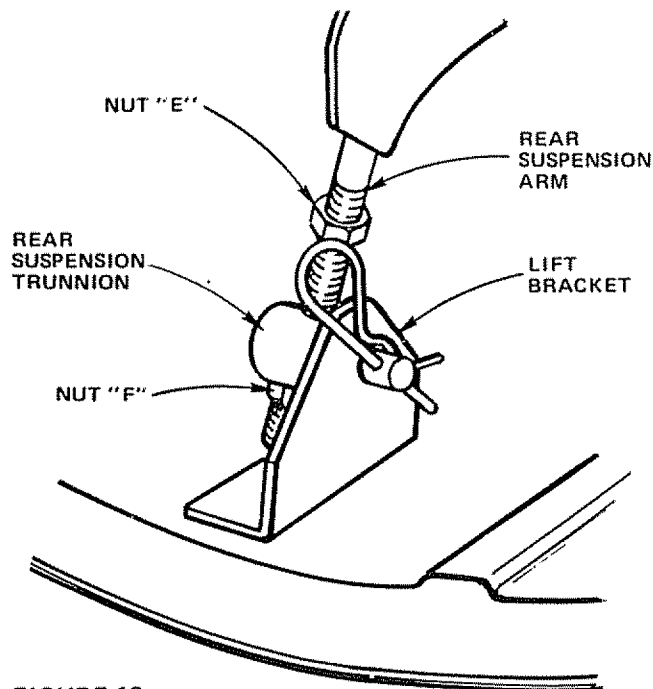


FIGURE 18

3. If distance "A" needs to be changed, snap out Access Hole Cover on L.H. side above Footrest. Use 9/16" wrench on Nuts "B" and "C" at Side-To-Side Adjustment Trunnion (Fig. 16).
4. To raise left side of mower, loosen Nut "B" and tighten Nut "C".
5. To lower left side of mower, loosen Nut "C" and tighten Nut "B".
NOTE: ONE ROTATION OF ADJUSTMENT NUTS IS EQUIVALENT TO APPROXIMATELY 3/16" HEIGHT CHANGE.
6. Be sure all Nuts are securely tightened.
NOTE: SEE MOWER ADJUSTMENT, FRONT-TO-REAR, BELOW.

ADJUST MOWER FROM FRONT TO REAR

1. To obtain the best cutting results, your Mower Housing should be adjusted so the Front and Rear Flange distance "D" (Fig. 17) is 5/16" lower in front when the mower is positioned in the highest cutting position.
NOTE: MEASURE DISTANCE "D" FROM SURFACE TO RIGHT REAR FLANGE AND COMPARE TO DISTANCE "D" ON RIGHT FRONT FLANGE.
2. To raise rear of mower, loosen Nut "E" on both Rear Suspension Arms. Screw both Nuts "F" up EQUAL NUMBER OF TURNS (Fig. 18).
3. When distance "D" is 5/16" lower at front than rear, tighten Nut "E".
4. To lower rear of mower, loosen Nut "F" on both Rear Suspension Arms an EQUAL NUMBER OF TURNS (Fig. 18).
5. When distance "D" is 5/16" lower at front than rear, re-tighten Nuts "E".
NOTE: WHEN ADJUSTING REAR SUSPENSION TRUNNIONS, ALWAYS ADJUST BOTH EQUALLY SO MOWER WILL STAY LEVEL.

OPERATION - MOWER



READ THE "RULES FOR SAFE OPERATION" CAREFULLY BEFORE OPERATING YOUR MOWER.

THE MOWER MUST BE ADJUSTED PROPERLY FROM FRONT TO REAR AND LEVELED FROM SIDE TO SIDE BEFORE OPERATING. THIS IS NECESSARY FOR LEVEL AND EFFICIENT MOWING. REFER TO PAGES 9 & 10.

1. Place Attachment Clutch Lever in "DISENGAGED" position (Fig. 19).
2. Push tractor Clutch-Brake Pedal fully into brake position.
3. Place Gear Shift Lever in "NEUTRAL" position.

NOTE: TRACTOR MUST BE IN NEUTRAL AND ATTACHMENT CLUTCH LEVER IN "DISENGAGED" POSITION BEFORE TRACTOR WILL START.

4. Start tractor and set engine speed to about 1/3 to 1/2 throttle before engaging mower. After mower is "ENGAGED" and you have started forward travel, set to FULL THROTTLE.

NOTE: "ENGAGE" OR "DISENGAGE" ATTACHMENT CLUTCH LEVER SLOWLY.

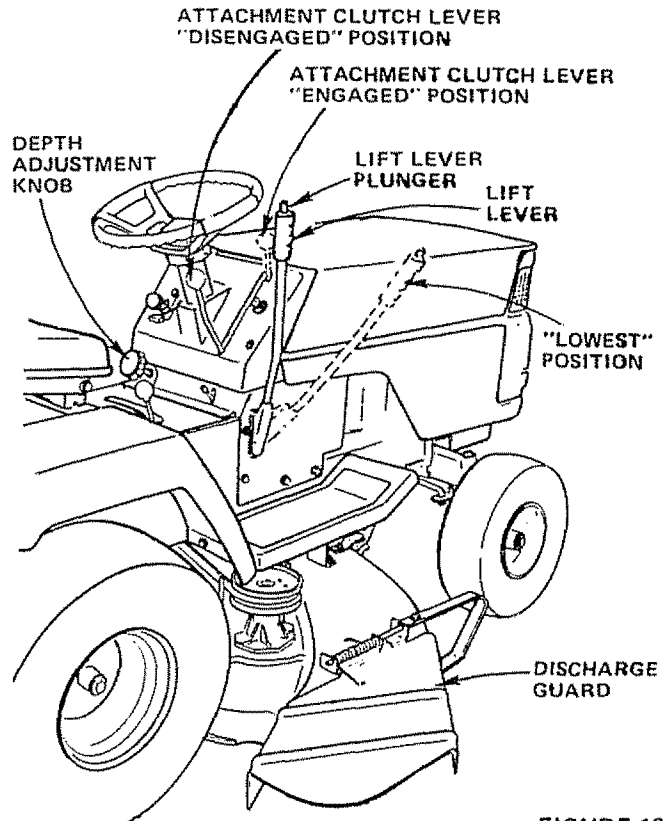


FIGURE 19



NEVER "ENGAGE" MOWER EXCEPT WHEN SITTING ON TRACTOR SEAT.

NOTE: ALWAYS MOW WITH THROTTLE CONTROL IN "FAST" POSITION. THIS RESULTS IN BETTER GRASS CUT, BETTER ENGINE COOLING, AND BETTER FUEL ECONOMY.

5. Use Lift Lever to lower mower into cutting position. Start mowing in the first gear and increase ground speed as conditions will permit. Average cutting height is approximately 2 - 1/2 to 2 - 3/4 inches. Height of cut can be adjusted by means of the Depth Adjustment Knob. Moving the Knob clockwise (↻) raises the mower (Fig. 14 - Inset). Moving the Knob counterclockwise (↺) lowers the mower.

6. Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting. When mowing large areas (Fig. 20) start by turning to the right so that the clippings will be discharged away from shrubs, fences, driveways, etc. After two or three rounds, mow in the opposite direction making left hand turns until finished. If grass is extremely tall, it should be mowed twice. The first time cut relatively high. The second time to the desired height. The left hand side of mower should be used for trimming.

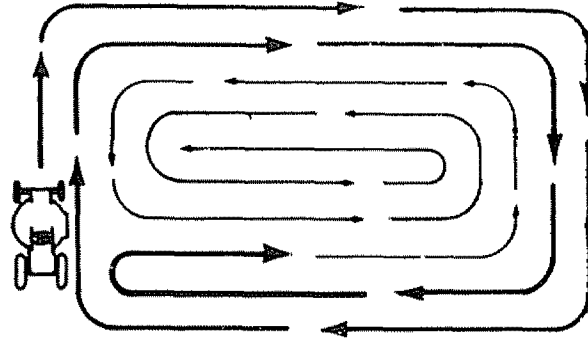


FIGURE 20

FLIP-UP DISCHARGE GUARD

Your mower has a flip-up Discharge Guard (Fig. 19) for door or gate clearance when held in raised position.



MAKE SURE ATTACHMENT CLUTCH LEVER IS IN "DISENGAGED" POSITION AND BLADES HAVE STOPPED BEFORE RAISING DISCHARGE GUARD (DEFLECTOR). NEVER OPERATE MOWER WITHOUT DISCHARGE GUARD IN OPERATING POSITION.

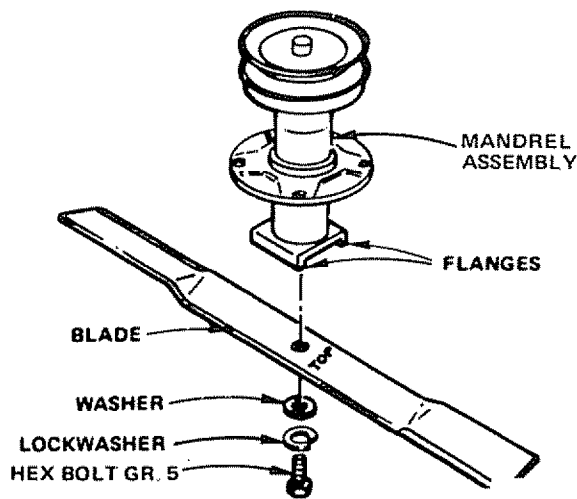


FIGURE 21

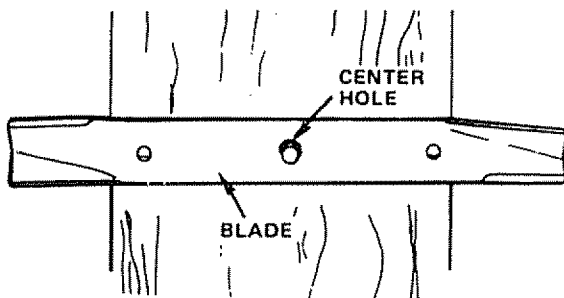


FIGURE 22

MAINTENANCE - MOWER

FOR ANY ADJUSTMENTS, INSPECTION OR MAINTENANCE:

PUSH TRACTOR CLUTCH-BRAKE PEDAL COMPLETELY INTO BRAKE POSITION. PLACE PARKING BRAKE IN "ENGAGED" POSITION. MOVE GEAR SHIFT LEVER TO "NEUTRAL" POSITION. PLACE ATTACHMENT CLUTCH LEVER IN "DISENGAGED" POSITION. TURN IGNITION KEY TO OFF POSITION. MAKE ABSOLUTELY SURE THE BLADES AND ALL MOVING PARTS HAVE COMPLETELY STOPPED. REMOVE THE IGNITION KEY, DISCONNECT THE SPARK PLUG WIRES FROM THE SPARK PLUGS AND KEEP WIRES AWAY FROM THE PLUGS TO PREVENT INJURY FROM ACCIDENTAL STARTING.



BLADE CARE

For best results mower blades must be kept sharp. The blades can be sharpened with a few strokes of a file or on a grinding wheel. We suggest they be sharpened after every 15 hours of mowing. Do not attempt to sharpen while on mower.

1. When grinding, care should be taken to maintain blade balance and the blade should be checked for proper balance before reinstallation on mower. Unbalanced or bent blade will cause excessive vibration when running, and eventual damage to mower or engine. Replace bent, damaged or unbalanced blades.

To check Blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place Center Hole of clean Blade over the head of the nail (Fig. 22). NOTE: CENTER HOLE OF BLADE ON NAIL. IF BLADE IS PROPERLY BALANCED, BLADE SHOULD REMAIN IN POSITION SHOWN IN FIG. 22. IF EITHER END OF THE BLADE MOVES DOWNWARD, BLADE IS NOT BALANCED AND MUST BE REPLACED.

2. To ensure satisfactory operation, it is recommended that before the start of each mowing season, the old blades be discarded and replaced with new blades. Mower blades can be purchased at any Sears Service Center/Departments and most Sears Retail Stores.

DAILY MAINTENANCE

Make sure all nuts on bolts are tight and cotter pins and retainers are secure. Keep blades sharp. Observe all safety precautions. Keep mower well lubricated (refer to page 22).

CLEANING MOWER



DISCONNECT SPARK PLUG WIRES TO PREVENT ACCIDENTAL STARTING BEFORE CLEANING.

Water pressure from a garden hose will remove fresh clippings from underside of mower. Clean mower after each mowing.

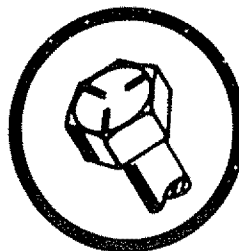
BLADE REPLACEMENT

Raise Mower to highest position to permit access to Blades.

1. Remove Bolt, Lockwasher and Washer (Fig. 21) (turn counterclockwise).
2. Place new Blade between Flanges, (the word "TOP" is stamped on all Blades to assure proper installation), and secure with Washer, Lockwasher and Bolt previously removed, TIGHTEN SECURELY.



ALWAYS USE GRADE 5 HEAT TREATED BOLTS TO ATTACH BLADES. CHECK BOLTS IN BLADES OCCASIONALLY TO MAKE SURE BOLTS ARE TIGHT. TORQUE BOLTS 30 - 35 FT. LBS.



A GRADE 5 HEAT TREATED BOLT CAN BE IDENTIFIED BY THREE LINES ON THE BOLT HEAD AS SHOWN AT LEFT.

MOWER BELT ADJUSTMENT

Your tractor has been manufactured with the ability to re-adjust mower drive belt to provide you with longer belt life.

If the Attachment Clutch Lever (Fig. 23) travels 3 - 1/2" up the slot in the dash before spring tension resistance is evident, adjustment is necessary. NOTE: CHECK FOR PROPER SPRING TENSION WITH ENGINE OFF AND LIFT LEVER IN HIGHEST POSITION.

1. Remove mower deck from tractor.
2. Remove Cotter Pins from both sides of the Rock Shaft Assembly (Fig. 24).
3. Loosen the 4 Locknuts on the R.H. and L.H. Pivot Brackets (Fig. 24) only until Rock Shaft Assembly can be removed.
4. Remove Rock Shaft Assembly from R.H. and L.H. Pivot Brackets. NOTE: DO NOT DISASSEMBLE BRAKE ROD.
5. Remove Extension Spring from lower hole (original position) in Rock Shaft Assembly and insert in upper hole in Rock Shaft Assembly (Fig. 24 - Inset).
6. Replace Rock Shaft Assembly between R.H. and L.H. Pivot Brackets.
7. Tighten Locknuts securely making sure Carriage Bolts are seated in square holes of mower housing.
8. Replace Cotter Pins on both sides of Rock Shaft Assembly.

NOTE: WHEN INSTALLING A NEW BELT, EXTENSION SPRING MUST BE RETURNED TO LOWER HOLE (ORIGINAL POSITION) ON ROCK SHAFT ASSEMBLY.

TO REMOVE MOWER BELT

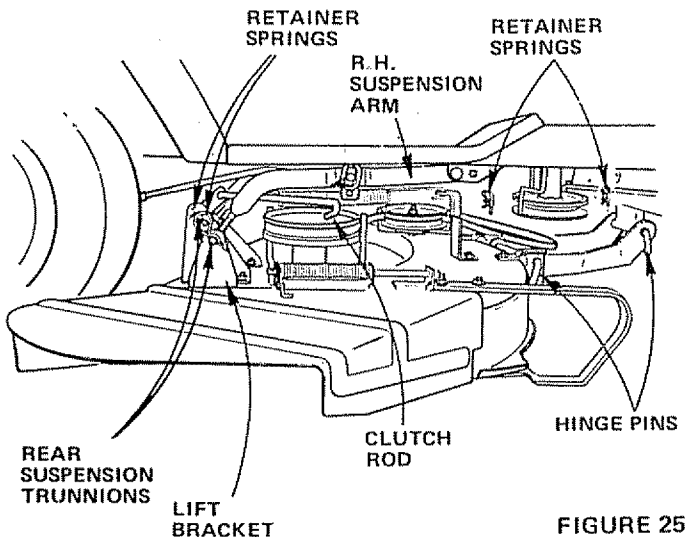
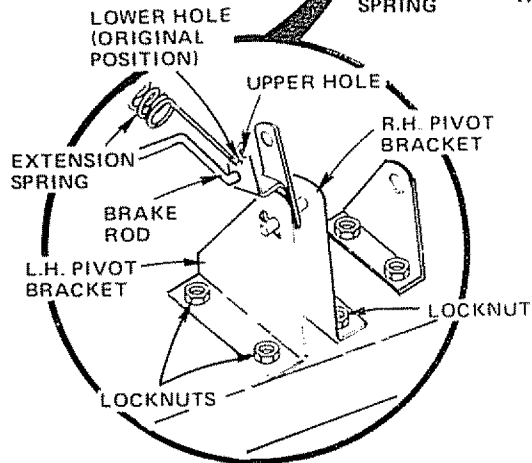
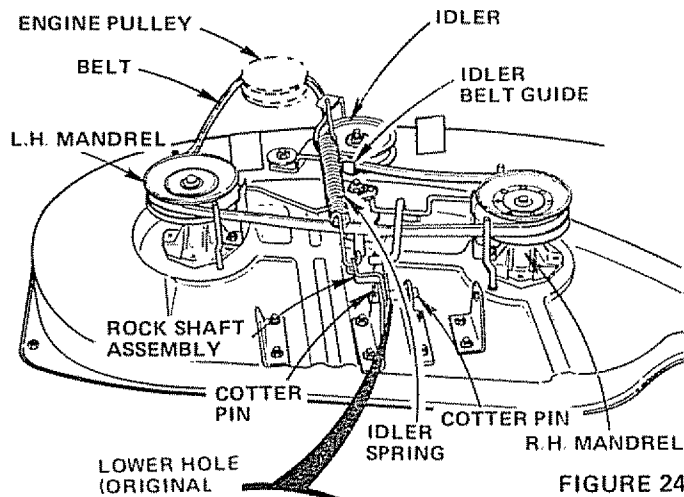
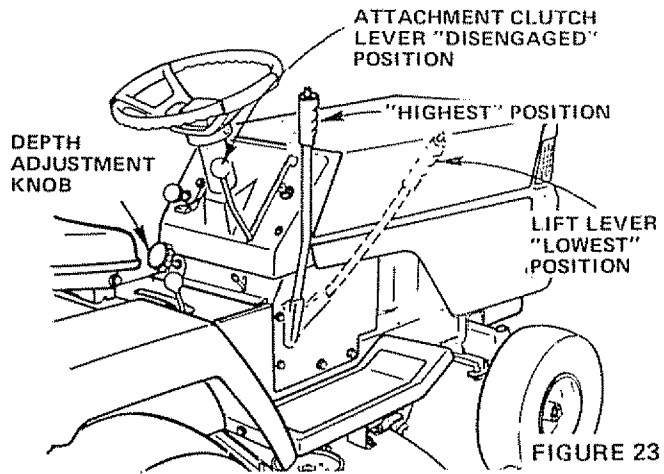
NOTE: MOWER BELT INSTALLATION DECAL LOCATED ON MOWER HOUSING.

REPLACE ONLY WITH THE BELTS SPECIFIED IN THIS MANUAL.

1. Place Attachment Clutch Lever in "DISENGAGED" position (Fig. 23).
2. Turn Depth Adjustment Knob to lowest position. Move Mower Lift Lever (Fig. 23) forward to lower Mower to its lowest position.
3. Roll Belt off Engine Pulley (Fig. 24).
4. Pull Belt off both Mandrels (Fig. 24).
5. Spring Belt Guide away from Idler Pulley and pull Belt off Idler Pulley.
6. Slide Belt from under Idler Spring.

TO REPLACE MOWER BELT

1. Slide Belt under Idler Spring (Fig. 24).
2. Place Belt on rear side of both Mandrels.
3. Spring Idler Belt Guide down and place Belt around rear side of Idler Pulley.
4. Roll Belt over Engine Pulley.



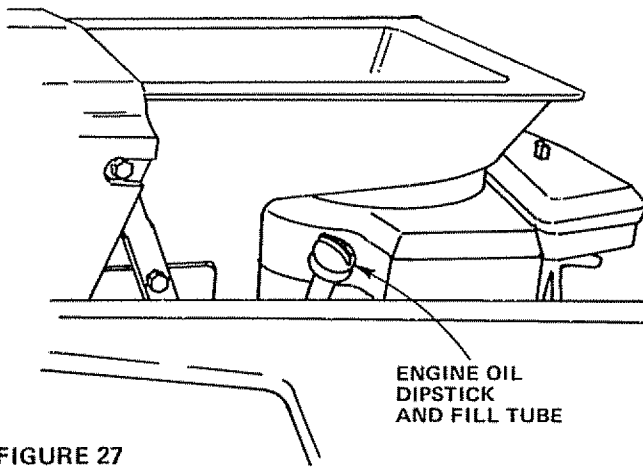


FIGURE 27

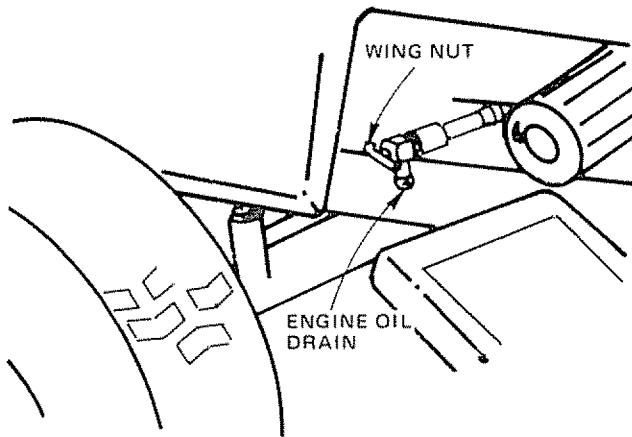


FIGURE 28

TO REMOVE MOWER

1. Remove mower Belt per instructions under "To Remove Mower Belt", through step 3.
2. Turn Depth Adjustment Knob to lowest position. Use Lift Lever to lower mower to its lowest position.
3. Remove Retainer Spring from Clutch Rod; pull Clutch Rod out of Clutch Bracket.
4. Pull Retainer Springs out of Rear Suspension Trunnions. Remove Rear Suspension Trunnions from Lift Brackets (Fig. 25).
5. Pull Retainer Spring out of Rear Hinge Pin. Remove Rear Hinge Pin (Fig. 25).
6. Pull Retainer Spring out of Front Hinge Pin. Remove Front Hinge Pin (Fig. 25).
7. Use Lift Lever to raise Suspension Arms, Slide mower out from under tractor.

NOTE: IF AN ATTACHMENT OTHER THAN THE MOWER DECK IS TO BE MOUNTED ON THE TRACTOR, THE L.H. AND R.H. SUSPENSION ARMS (FIG. 25) SHOULD BE REMOVED FROM TRACTOR.

STORAGE

When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Give blades and underside of housing a good coat of grease or rust preventative. Store in a clean dry area.

TRACTOR MAINTENANCE INSTRUCTIONS

To keep your tractor running better, longer; perform necessary service using the following Maintenance Schedule.



DISCONNECT SPARK PLUG WIRES TO PREVENT ACCIDENTAL STARTING BEFORE MAKING ANY INSPECTION, ADJUSTMENT OR REPAIR (EXCEPT CARBURETOR).

FIRST 2 HOURS

1. CHANGE ENGINE OIL

Changing Oil after the first two hours will help eliminate break-in residue which might be damaging to your Engine.

NOTE: BE CAREFUL NOT TO ALLOW DIRT TO ENTER THE ENGINE WHEN CHANGING OIL.

- a. Drain Oil with Engine warm. Loosen Oil Drain Plug Wing Nut (Fig. 28) and remove Dipstick. Catch Oil in a suitable container. Tighten Oil Drain Plug Wing Nut.
- b. Refill Engine Oil. (See chart, page 6). Refill capacity is 1 - 1/2 quarts. NOTE: DO NOT OVERFILL. Replace Dipstick.

DAILY OR EVERY 8 HOURS

CHECK ENGINE OIL LEVEL



DO NOT CHECK ENGINE OIL LEVEL WITH ENGINE RUNNING.

Several minutes after stopping Engine, check Engine Oil Level with Tractor on level ground. Wipe Dipstick (Fig. 27) clean, screw it down tight for a few seconds, remove and read Oil Level. If necessary, add Oil until "FULL" mark is reached. (See chart, page 6). NOTE: DO NOT OVERFILL.

EVERY 25 HOURS

(EVERY 15 HOURS IF OPERATING IN VERY DUSTY CONDITIONS)

1. CLEAN AIR SCREEN

Air Screen (Fig. 29) must allow free-flow of air to prevent Engine damage from overheating. Clean with a wire brush, compressed air or water pressure to remove dirt, chaff, stubborn dried gum and fibers.

2. CLEAN FRONT GRILL

The front Grill (Fig. 30) must allow free flow of air to prevent engine damage from overheating

a. Brush off debris

3. LUBRICATE STEERING AND FRONT WHEELS

There is a grease fitting on each front wheel. Use a grease gun; give each grease fitting two shots of Extreme Pressure Lubricating Grease Amdex No. 1 or equivalent (available through your Sears Service Center). Use 30 weight oil to lubricate Front Spindles (Fig. 31). Use 30 weight oil to lubricate Front Axle Pivot (Fig. 31).

4. OIL PIVOT POINTS

Place several drops of S A E. 30 Oil at points where parts move against each other, especially:

- a. Front Axle Pivot.
- b. Hood Hinges
- c. Foot Pedal Shaft (both ends)
- d. Lift Shaft (both ends)

SEE LUBRICATION CHART, PAGE 22.

5. CHECK BATTERY

- a. Electrolyte solution level in each Battery Cell should be even with bottoms of tubes in cells (Fig. 32). Add distilled water if necessary. NOTE: DO NOT OVERFILL
- b. Keep Battery and Terminals clean. Refer to step 6.
- c. Keep Battery Bolts tight.
- d. Keep Vent Caps tight and small vent holes in Caps open.
- e. Recharge SLOWLY at 3 amperes if necessary

6. CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the Battery and Terminals cause the Battery to "leak" power and hinders the operation of the charger.

- a. Remove the Battery from the Tractor and wash with four tablespoons of baking soda to one gallon of water. NOTE: BE CAREFUL NOT TO GET THE SODA SOLUTION INTO THE CELLS. Rinse the Battery with plain water, dry and reinstall on Tractor.
- b. Clean terminals and cable ends with a wire brush until bright. Replace Battery Cables. Coat terminal connections with Vasoline

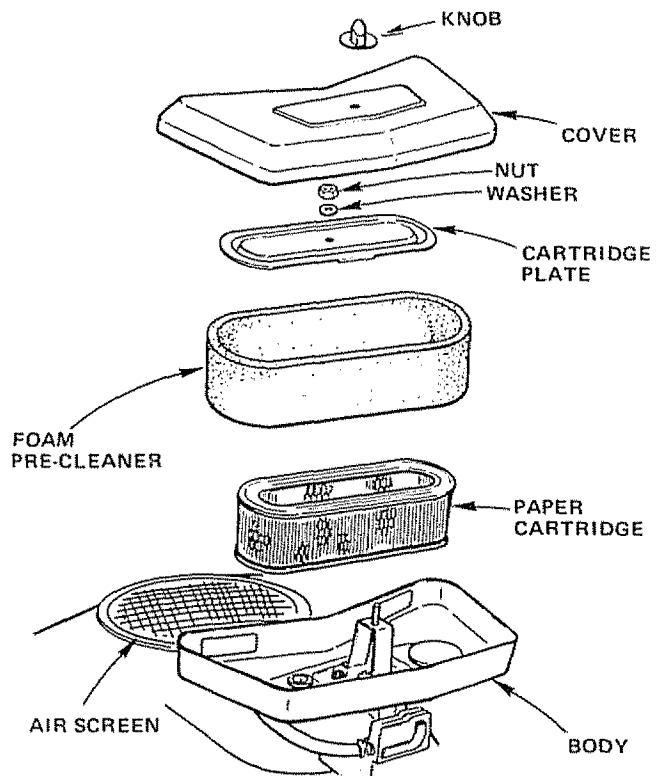


FIGURE 29

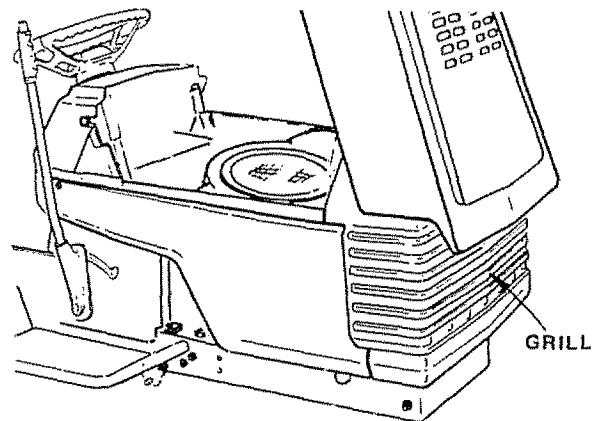


FIGURE 30

EVERY 50 HOURS

(OPERATING IN DUSTY CONDITIONS MAY REQUIRE MORE FREQUENT SERVICING)

1. CLEAN AIR CLEANER FOAM PRE-CLEANER (FIG. 29)

- a. Remove Knob and Cover.
- b. Remove Foam Pre-Cleaner element by sliding it off of the Paper Cartridge.
- c. Wash Foam Pre-Cleaner in liquid detergent and water.
- d. Wrap Foam Pre-Cleaner in cloth and squeeze dry.
- e. Saturate Foam Pre-Cleaner in engine oil. Squeeze to remove excess oil.
- f. Install Foam Pre-Cleaner over Paper Cartridge. Reassemble Cover and Screw down tight.

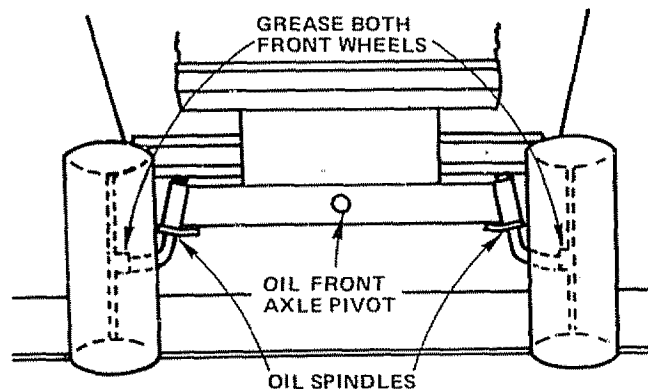


FIGURE 31

CUT-AWAY VIEW

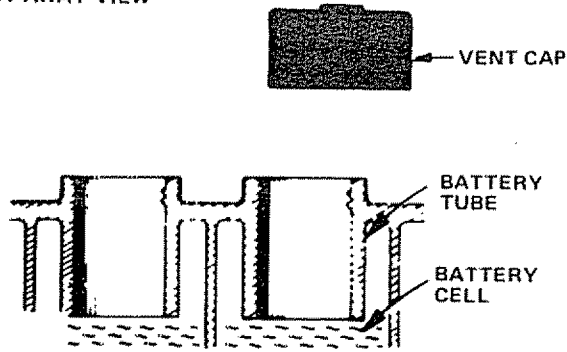


FIGURE 32

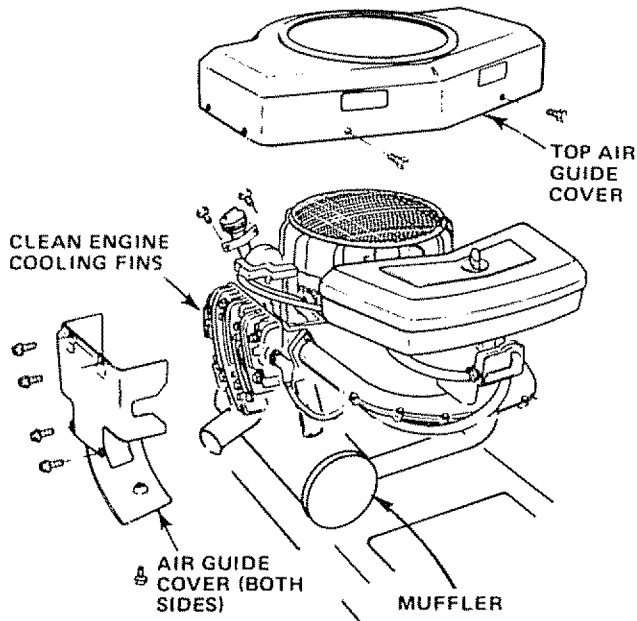


FIGURE 33

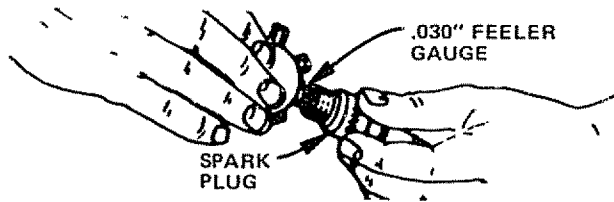


FIGURE 34

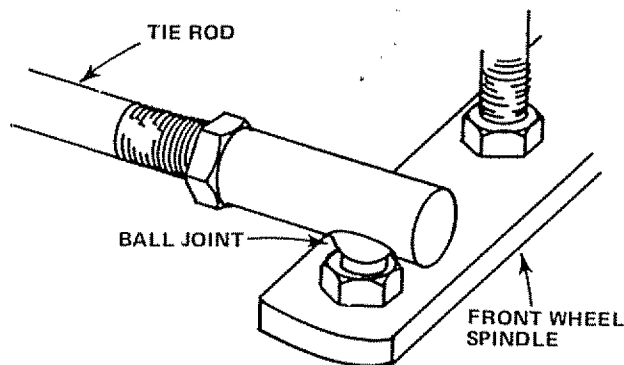


FIGURE 35

Yearly or every 100 hours, whichever occurs first, remove Paper Cartridge (Service more often if necessary). Clean by tapping gently on flat surface. If very dirty, replace Cartridge.

CAUTION: PETROLEUM SOLVENTS ARE NOT TO BE USED TO CLEAN PAPER CARTRIDGE. THEY MAY CAUSE DETERIORATION OF THE CARTRIDGE. DO NOT OIL PAPER CARTRIDGE. DO NOT USE PRESSURIZED AIR.

NOTE: NEVER RUN ENGINE WITH AIR CLEANER REMOVED.

2. CHANGE ENGINE OIL

The best time to drain Engine Oil is at the end of a day's operation when all dirt and foreign materials are suspended in the hot Oil. See oil chart, page 6.

3. CLEAN ENGINE COOLING FINNS

Remove any dust, dirt or oil from Engine Cooling Fins to prevent Engine damage from overheating. Air Guide Covers must be removed (Fig. 33). Remove eight 7/16" bolts and five phillips head screws to remove side and top covers. See Hood Removal, page 20.

4. MUFFLER

Do not operate the tractor without a Muffler (Fig. 33) or tamper with the exhaust system. Damaged Mufflers or spark arresters could create a fire hazard. Inspect periodically and replace if necessary. If your engine is equipped with a spark arrester screen assembly, remove every 50 hours for cleaning and inspection. Replace if damaged.



WEAR SAFETY GLASSES IF USING COMPRESSED AIR.

EVERY 100 HOURS

1. REPLACE SPARK PLUGS

Replace Spark Plugs at the beginning of each season or every 100 hours, whichever comes first. Gap should be set at .030 inch (Fig. 34).

2. LUBRICATE BALL JOINTS

- a. Move Rubber Boots to expose Ball Joints on Tie Rods and Steering Link (Fig. 35).
- b. Coat Ball Joints with Silicone Spray Lubricant
- c. Reposition Rubber Boots.

3. REPLACE AIR CLEANER PAPER CARTRIDGE

Refer to page 15.

EVERY 200 HOURS

REPLACE IN-LINE FUEL FILTER

- Remove Hose Clamps from Fuel Lines at Fuel Filter (Fig. 36).
- Remove Fuel Filter.
- Place new Fuel Filter in position with fuel line (arrow on side of Filter in direction of Fuel Filter) and reinstall Hose Clamps.



BE SURE THERE ARE NO FUEL LINE LEAKS AND THAT HOSE CLAMPS ARE PROPERLY INSTALLED.

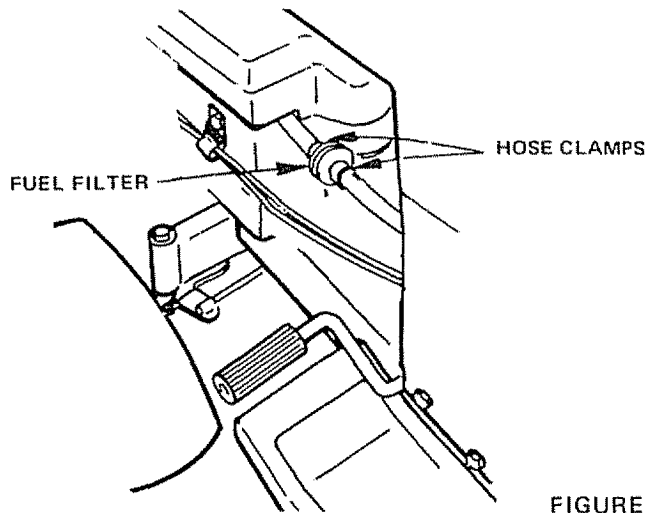


FIGURE 36

AS NEEDED

1. CARBURETOR ADJUSTMENT

Never attempt to change maximum engine speed. This is preset at the factory and should only be changed by a qualified service technician who has the necessary equipment.

- Move Throttle Control (on the dashboard) to "SLOW" position.
- Check that two holes "A" line up. If not, loosen Clamp Screw and adjust Throttle Cable until the two holes do line up (Fig. 37 - Inset).



REFER TO "STARTING THE ENGINE", PAGE 6.

- Start Engine and allow to warm for five minutes. Make final adjustments with engine running.
- High Speed is fixed, no adjustment is possible.
- Adjust Carburetor Mixture Screw to suggested initial setting.
 - Turn Mixture Screw clockwise (↻) closing finger tight ONLY, and then turn counterclockwise (↺) 1 - 1/2 turns (Fig. 38). CAUTION: VALVE MAY BE DAMAGED IF TURNED IN TOO FAR.
- Hold Governor Control against Throttle Stop. Turn Mixture Screw clockwise (↻) until engine just starts to slow (Fig. 38).
- Turn Mixture Screw counterclockwise (↺) 1/2 turn.
- Move Throttle Control to "FAST". If engine hesitates or dies, turn Mixture Screw 1/4 turn counterclockwise (↺) until engine will accelerate as Throttle Control is moved from "SLOW" to "FAST".

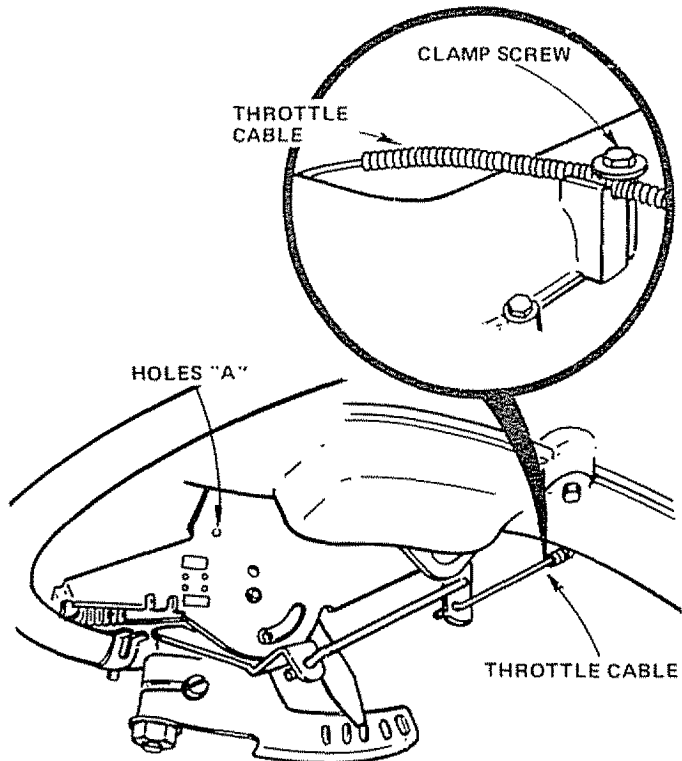


FIGURE 37

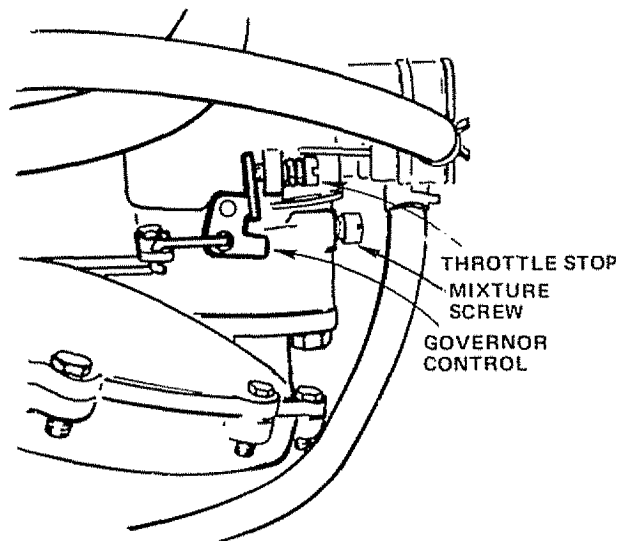


FIGURE 38

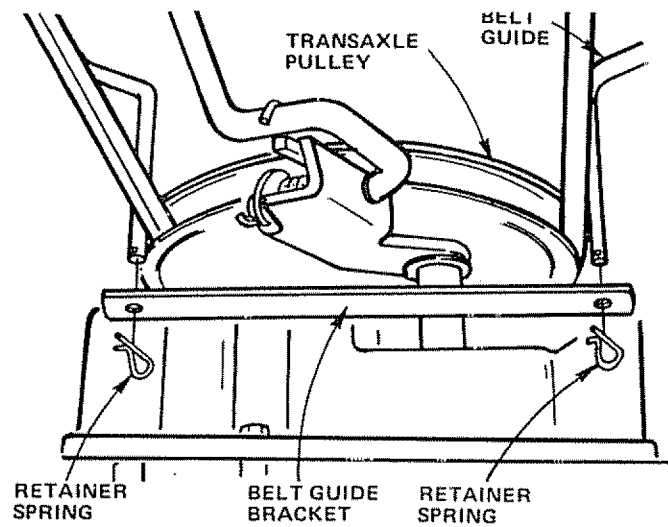


FIGURE 39

2. REPLACE TRACTOR MOTION DRIVE BELT

The tractor Drive Belt may be replaced without tools. Park the tractor on level area. Engage Parking Brake. NOTE: BELT INSTALLATION DECAL UNDER LEFT FOOT-REST.

- a. Remove mower. (See Mower Section, page 13).
- b. Remove two Retainer Springs from Belt Guide Bracket below Transaxle Pulley. Remove Bracket (Fig. 39).
- c. Swing Belt Guides away from Belt, toward rear of tractor (Fig. 39).
- d. Roll Belt over top of Transaxle Pulley.
- e. Roll Belt over Engine Pulley and off Idler (Fig. 41).
- f. Release Parking Brake, Pull Belt as far as possible over top of Clutch Pulley.
- g. Reset Parking Brake, Pull Belt over top of Clutch Pulley (Fig. 41).
- h. Pull Belt out through Shift Gate to remove from tractor (Fig. 40).

Install Belt by reversing above procedure. NOTE: REPLACE ONLY WITH BELT LISTED IN MANUAL.

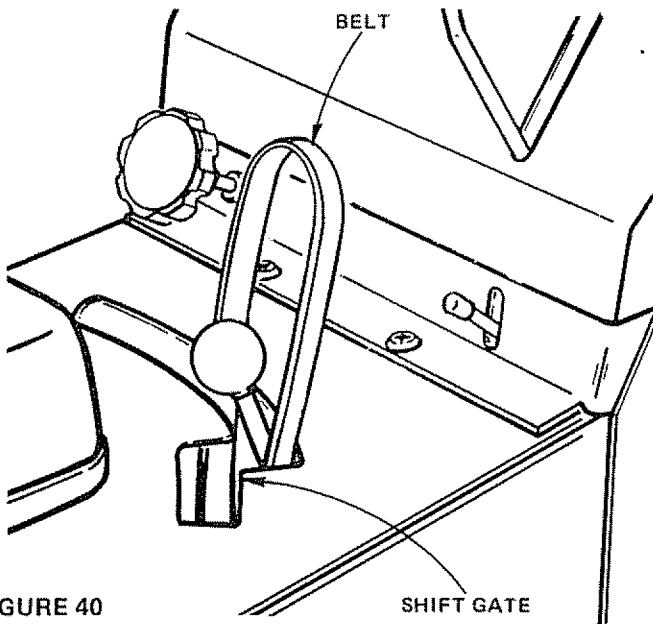
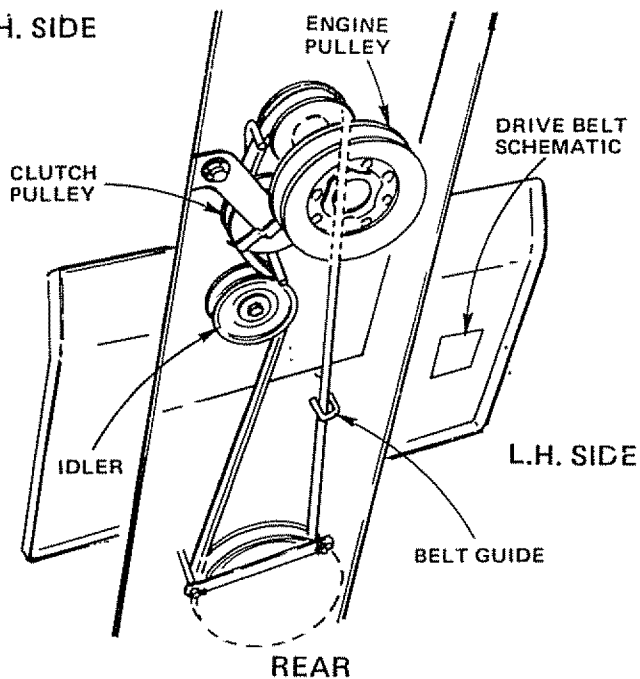


FIGURE 40

R.H. SIDE



VIEWED FROM BOTTOM OF TRACTOR

FIGURE 41

3. CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the Battery and Terminals cause the Battery to discharge.



LEAD-ACID BATTERIES GENERATE EXPLOSIVE GASES. KEEP SPARKS, FLAME, AND SMOKING MATERIALS AWAY FROM BATTERIES ALWAYS SHIELD YOUR EYES AROUND BATTERIES.

- Disconnect BLACK Battery Cable then RED Battery Cable and remove Battery from Tractor. Wash Battery with four tablespoons of baking soda to one gallon of water. NOTE: BE CAREFUL NOT TO GET THE SODA SOLUTION INTO THE CELLS. Rinse the Battery with plain water, dry and reinstall on Tractor.
- Clean Terminals and Battery Cable ends with a wire brush until bright. Replace Battery Cables, connecting RED Battery Cable to Positive Terminal first, then BLACK Battery Cable to Negative Terminal. Coat Terminal Connections with Vaseline.

4. CHECK FASTENERS

Make sure all nuts on bolts are tight and cotter pins are secure. Observe all safety precautions. Keep Tractor well lubricated (refer to page 22).

5. CHECK BRAKE OPERATION

This tractor is equipped with an adjustable brake system mounted on the right side of the transaxle (Fig. 43).



IF TRACTOR REQUIRES MORE THAN SIX FEET STOPPING DISTANCE IN HIGHEST GEAR, THEN BRAKE MUST BE ADJUSTED.

NOTE: PARKING BRAKE MUST BE DISENGAGED AND GEAR SHIFT LEVER IN NEUTRAL WHILE MAKING ADJUSTMENT.

- Depress Clutch-Brake Pedal and engage Parking Brake.
- Measure distance between Brake Operating Arm and Nut "A" on Brake Rod.
- If distance is other than 1 - 1/2", loosen Jam Nut (Fig. 43) and turn Nut "A" until distance becomes 1 - 1/2". Retighten Jam Nut against Nut "A".

Road test tractor for proper stopping distance as stated above. Readjust if necessary.

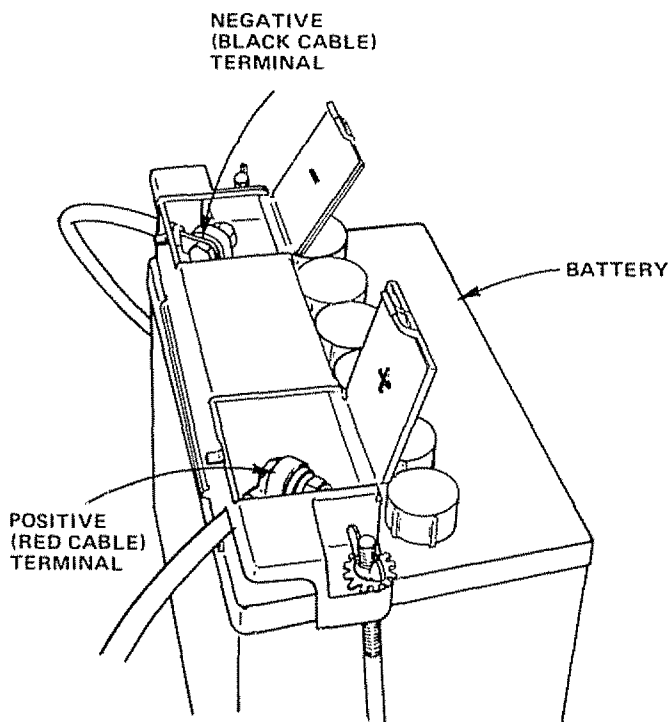


FIGURE 42

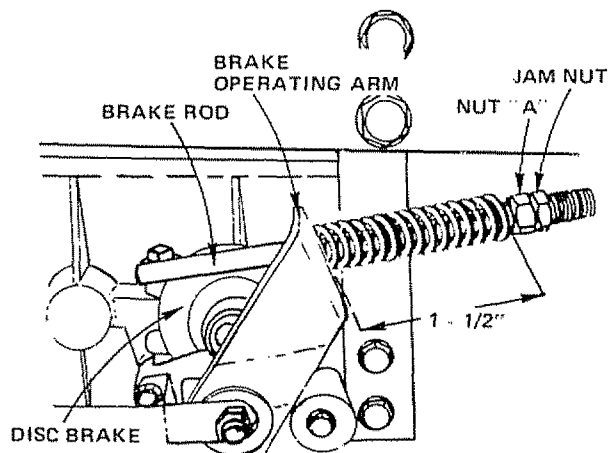


FIGURE 43

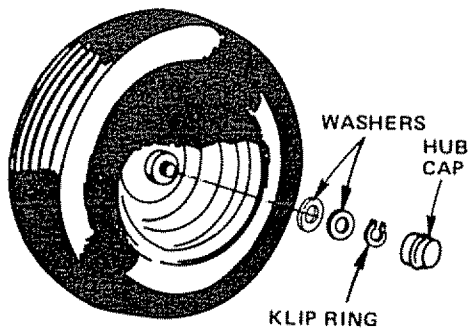


FIGURE 44

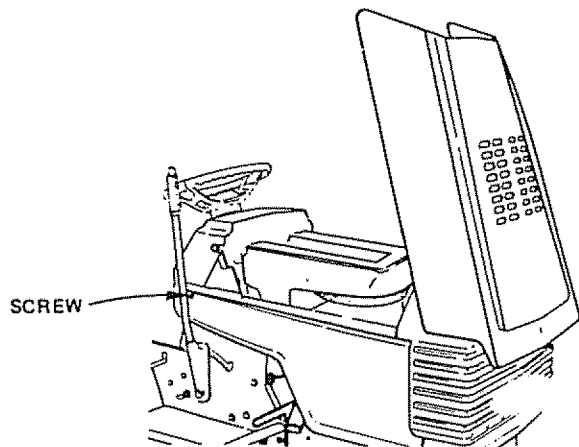


FIGURE 45

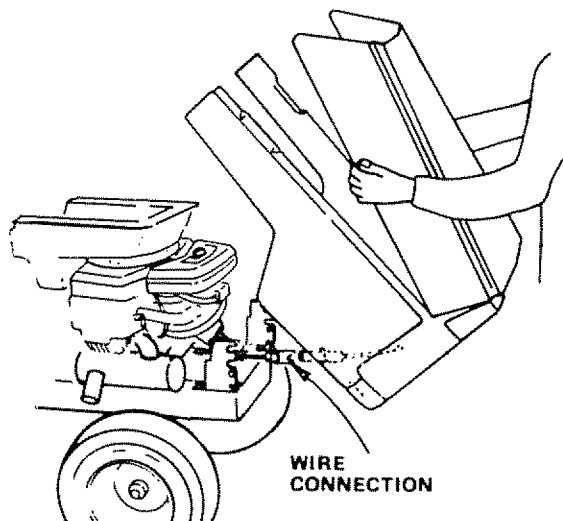


FIGURE 46

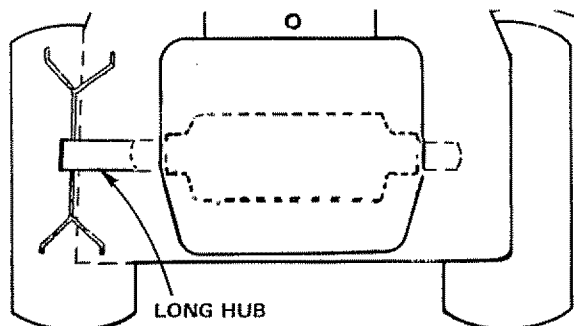




FIGURE 47

6. TIRE CARE

- a. Maintain tire pressure in front at 14 PSI and rear tires at 12 PSI.
- b. Keep tires free of gasoline, oil, or insect control chemicals which can destroy rubber.
- c. Avoid stumps, stones, deep ruts and other hazards that may cause tire damage.
- d. Removing front wheel for tire repair (Fig. 44).
 - Block up front axle securely.
 - Remove Hub Cap, Klip Ring and Washers to allow wheel removal.
 - Repair tire and reassemble. Replace Washers and snap Klip Ring securely in axle groove. Replace Hub Cap.
- e. Removing rear wheel for tire repair.
 - Block up rear axle securely.
 - Remove Hub Cap, Klip Ring and Washers.
 - Repair tire and reassemble. Replace Tire, Washers, Klip Ring and Hub Cap.

 **WHEN MOUNTING TIRES, UNLESS BEADS ARE SEATED, OVERINFLATION CAN CAUSE A FATAL EXPLOSION.**

 **WHEN REPLACING WHEELS ON THE TRACTOR THEY MUST BE MOUNTED WITH THE LONG HUB SIDE TOWARD THE CENTER OF THE TRACTOR. INCORRECT INSTALLATION COULD AFFECT LATERAL STABILITY. SEE FIG. 47.**

7. FINISH

Keep tractor finish and seat free of gasoline, oil, insect chemicals or battery electrolyte. Protect painted surfaces with automotive type wax.

8. HOOD REMOVAL

- a. Lift Hood. Disconnect Headlight Wiring Connection (Fig. 46).
- b. Unscrew one Screw at rear of each Side Panel (Fig. 45).
- c. Pivot Hood and Side Panel forward and lift off tractor (Fig. 46).
- d. To replace, reverse the above procedure.

TROUBLE SHOOTING

POSSIBLE CAUSE	POSSIBLE REMEDY
WILL NOT START Clutch-Brake Pedal in drive position Attachment Clutch Lever in "ENGAGED" position No gasoline in Fuel Tank or clogged Fuel Line or Fuel Filter Blown Fuse Dead Battery Defective Ignition or loose Wiring Spark Plug fouled	Push Pedal into brake position (Fig. 8). Move Lever to "DISENGAGED" position (Fig. 9) Fill Tank with fresh Gasoline. Check Fuel Filter (Fig. 36) and Carburetor (clean if necessary) Check for fault and replace Fuse Recharge or replace Battery Check Wiring Replace Spark Plug and adjust gap (Fig. 34)
HARD TO START Choked improperly, flooded Engine Clogged Fuel Tank, Fuel Line or Fuel Filter Spark Plug fouled Defective Battery Defective Ignition or loose wiring Water in gasoline or old fuel Improper Carburetor adjustment Poor compression	Place Throttle Control in fast position (Fig. 9) and with choke pushed in run starter several times to clean out gas Remove and clean. Replace Filter (Fig. 36) Replace Spark Plug and adjust gap (Fig. 34) Recharge or replace Check the wiring and Spark Plug Drain Fuel Tank and Carburetor, use fresh fuel and replace Spark Plug Make necessary adjustments (page 17) Major engine overhaul
ENGINE MISSES OR LACKS POWER Engine overloaded Clogged Fuel Filter Clogged Fuel Tank Partially plugged Air Cleaner Improper Carburetor adjustment Dirty Air Screen Low oil level Spark Plug fouled, improper gap or wrong type Faulty ignition Poor compression Gasoline in oil Dirty Air Cleaner	Shift to a lower gear or reduce load Remove and replace (Fig. 36) Remove and clean Remove and clean (Fig. 29) Make necessary adjustments (page 17) Clean Air Screen, Cooling Fins (Fig. 33) and Muffler Add or change oil (page 14) Replace Spark Plugs and adjust gap (Fig. 34) Check Spark Plugs and for any loose wires Major Engine overhaul Drain Engine oil and refill Remove and clean (Fig. 29)
ENGINE OVERHEATS Dirty Air Screen Low oil level Dirty Engine Partially plugged Muffler Improper Carburetor adjustment	Clean Air Screen (Fig. 29) Add or change oil (page 14) Clean Cylinder Fins, Air Screen and Muffler area Remove and clean Muffler (Fig. 33) Adjust Carburetor (page 17)
NO LIGHTS No Headlight with Light Switch in "ON" position and engine running	Check Wire Connections and Switch, Replace Light Bulbs
WON'T CHARGE Blown Fuse Defective Battery	Check for fault and replace Replace
UNSATISFACTORY MOWER PERFORMANCE/UNEVEN DISTRIBUTION OF CLIPPINGS Tires not inflated properly Mower improperly adjusted Grass high or wet Incorrect engine RPM's Excessive wear to outer cutting tip of mower blade Improper mower blade installation Incorrect mower blade Belt slippage	Check air pressure in tires (page 20) Check front to rear and side to side mower adjustment (pages 9 & 10) Use a slower ground speed (refer to Mower Operating Instructions, page 11) Check engine RPM's (refer to Carburetor Adjustment, page 17) Replace mower blade Reinstall with top of blade up Replace with proper mower blade Re-adjust mower drive belt (page 13)

STORAGE

1. FUEL SYSTEM

- Drain fuel tank and carburetor by allowing the engine to run out of gasoline. NOTE: GASOLINE LEFT IN YOUR ENGINE WILL LEAVE GUM DEPOSITS CLOGGING FUEL SYSTEM.
- Dispose of gasoline if not to be used. NOTE: GASOLINE STORED FOR SEVERAL MONTHS LOSES ITS VOLATILITY (ABILITY TO BURN EFFECTIVELY).

2. ENGINE OIL

Drain (with engine warm) and replace with clean engine oil. (See chart, page 6).

3. CYLINDERS

- Remove Spark Plugs.
- Pour one ounce of oil through spark plug holes into cy-

linders.

- Turn Ignition Key to "START" position for a few seconds to distribute oil.
- Replace with new Spark Plugs.

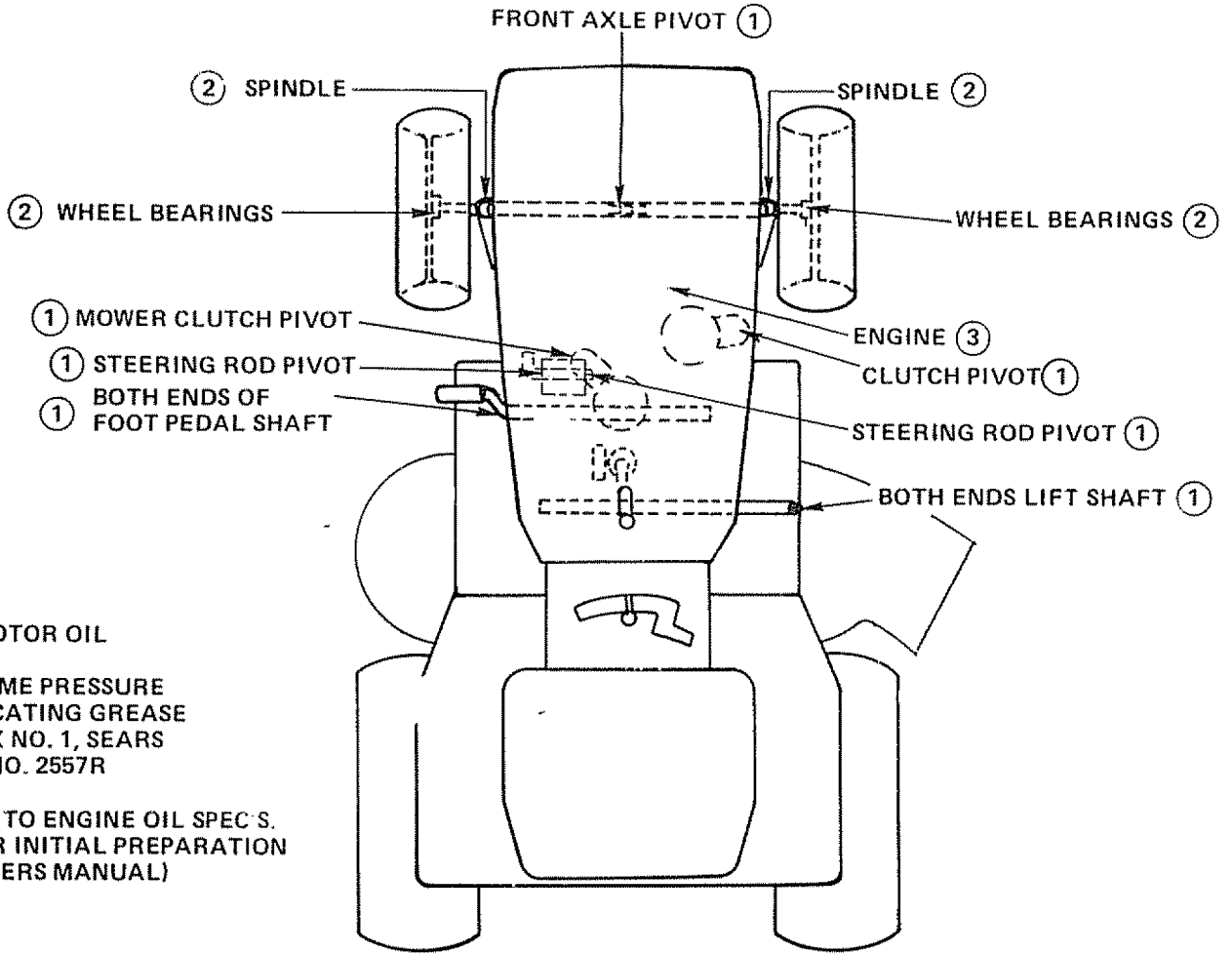
4. BATTERY

- Remove battery if tractor is not used regularly during winter months. Store in cool, dry place (above 50° F.). CAUTION: A DIRTY BATTERY CAN RUIN A FLOOR. CLEAN BATTERY BEFORE STORAGE.
- Re-charge each month if necessary. NOTE: BATTERIES NOT IN USE FOR SEVERAL MONTHS AND NOT KEPT FULLY CHARGED, PRODUCE SULPHATE DEPOSITS ON PLATES WHICH CANNOT BE REMOVED BY RECHARGING.

5. GENERAL CLEANING

- Clean engine, battery seat, finish, etc. of all foreign matter.

LUBRICATION CHART



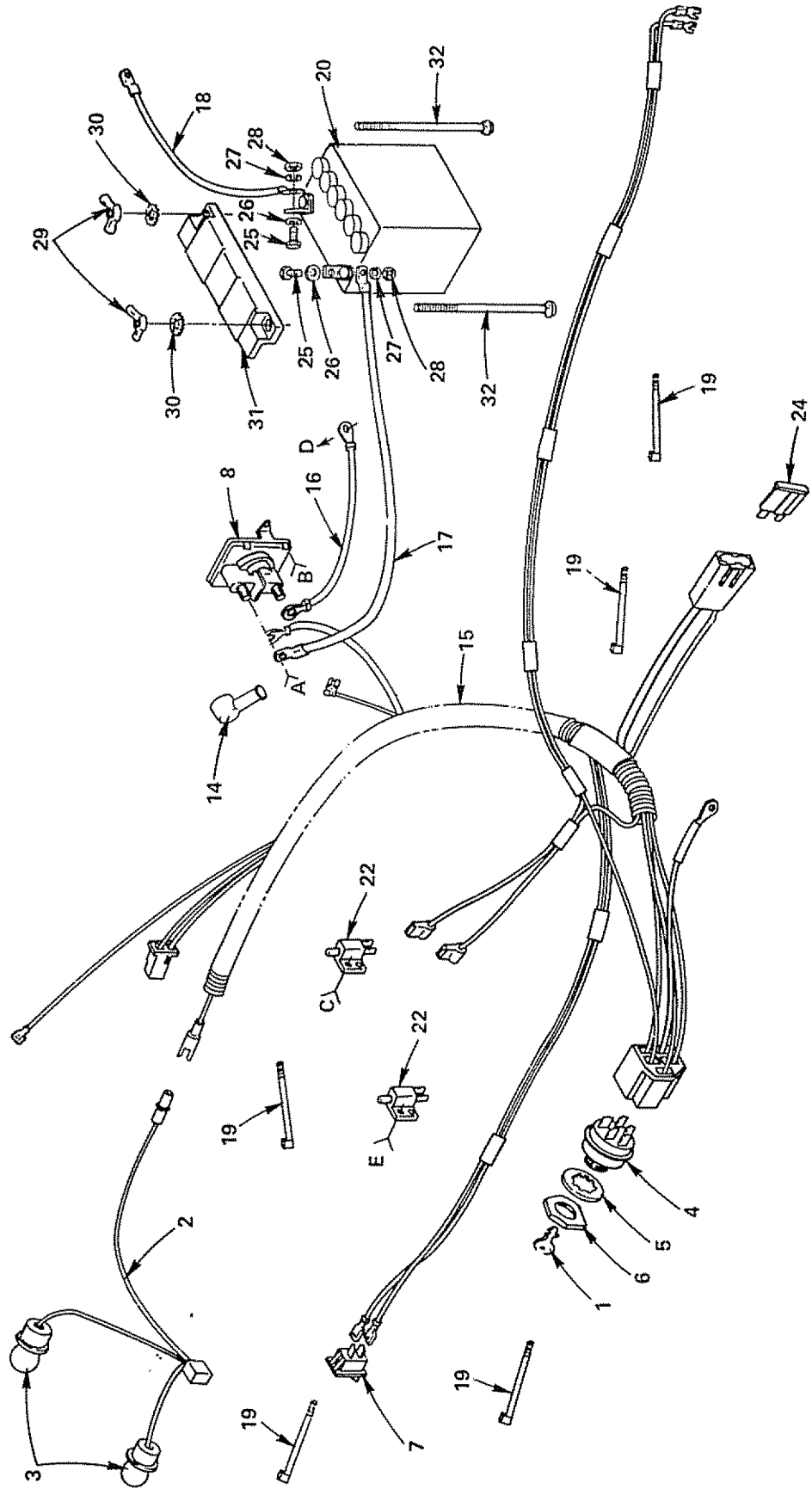
- ① SAE MOTOR OIL
- ② EXTREME PRESSURE LUBRICATING GREASE AMDEX NO. 1, SEARS PART NO. 2557R
- ③ REFER TO ENGINE OIL SPEC'S. (UNDER INITIAL PREPARATION IN OWNERS MANUAL)

SERVICE RECORD FILL IN DATES AS YOU COMPLETE REGULAR SERVICE	AS NEEDED EVERY 8 HOURS EVERY 25 HOURS EVERY 50 HOURS EVERY 100 HOURS EVERY 200 HOURS					SERVICE DATES														
	Check Engine Oil Level	✓																		
Change Engine Oil (see chart, page 6)			✓																	
Lubricate Pivot Points			✓																	
Check Brake Operation	✓																			
Clean Air Screen			✓																	
Clean Air Cleaner				✓																
Replace Air Cleaner Paper Cartridge					✓															
Clean Engine Cooling Fins					✓															
Replace Spark Plug						✓														
Check Battery Level			✓																	
Check Tire Pressure	✓																			
Replace Fuel Filter																				✓

REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

ELECTRICAL



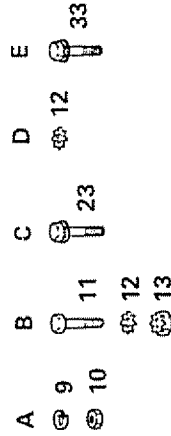
REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	105613X	Key Set	18	4207J	Cable - Battery
2	105387X	Harness - Light Socket	19	7192J	Tie - Cable
3	4152J	Bulb - Light	20	9272R	Battery Pack
4	STD365402	Switch - Ignition	22	104445X	Switch - Interlock - Clutch
5	11151000	Washer - Lock - Int. Tooth 5/8	23	17021008	Screw - Hex Tap. 10 - 24 x 1/2
6	3258J	Nut - Hex 5/8 - 32	24	108824X	Fuse - 30 Amp
7	105381X	Switch - Light	25	STD522507	* Bolt - Hex 1/4 - 20 x 3/4
8	2008J	Solenoid	26	STD551025	* Washer 9/32 x 5/8 x 16 Ga.
9	10090400	Washer - Lock 1/4	27	STD551125	* Washer - Lock 1/4
10	STD541225	* Nut - Jam 1/4 - 20	28	STD541025	* Nut - Hex 1/4
11	STD522505	* Bolt - Hex 1/4 - 20 x 1/2 Gr. 5	29	STD541625	* Nut - Wing 1/4 - 20
12	11050400	Washer - Lock - Ext. Tooth 1/4	30	11030400	Washer - Lock 1/4 Int./Ext. Tooth
13	73510400	Nut - Keps 1/4 - 20	31	102476X	Guard - Terminal
14	719J	Cover - Terminal	32	72240460	Bolt - Rd. Hd. Sq. Nk. 1/4 - 20 x 7 - 1/2
15	108973X	Harness - Ignition	33	17301008	Screw - Hex Washer 10 - 24 x 1/2
16	4799J	Cable - Ground	...	101539X	Sheet - Instruction, Tractor 15° Slope
17	4206J	Cable - Battery	...	108390X	Manual - Owners

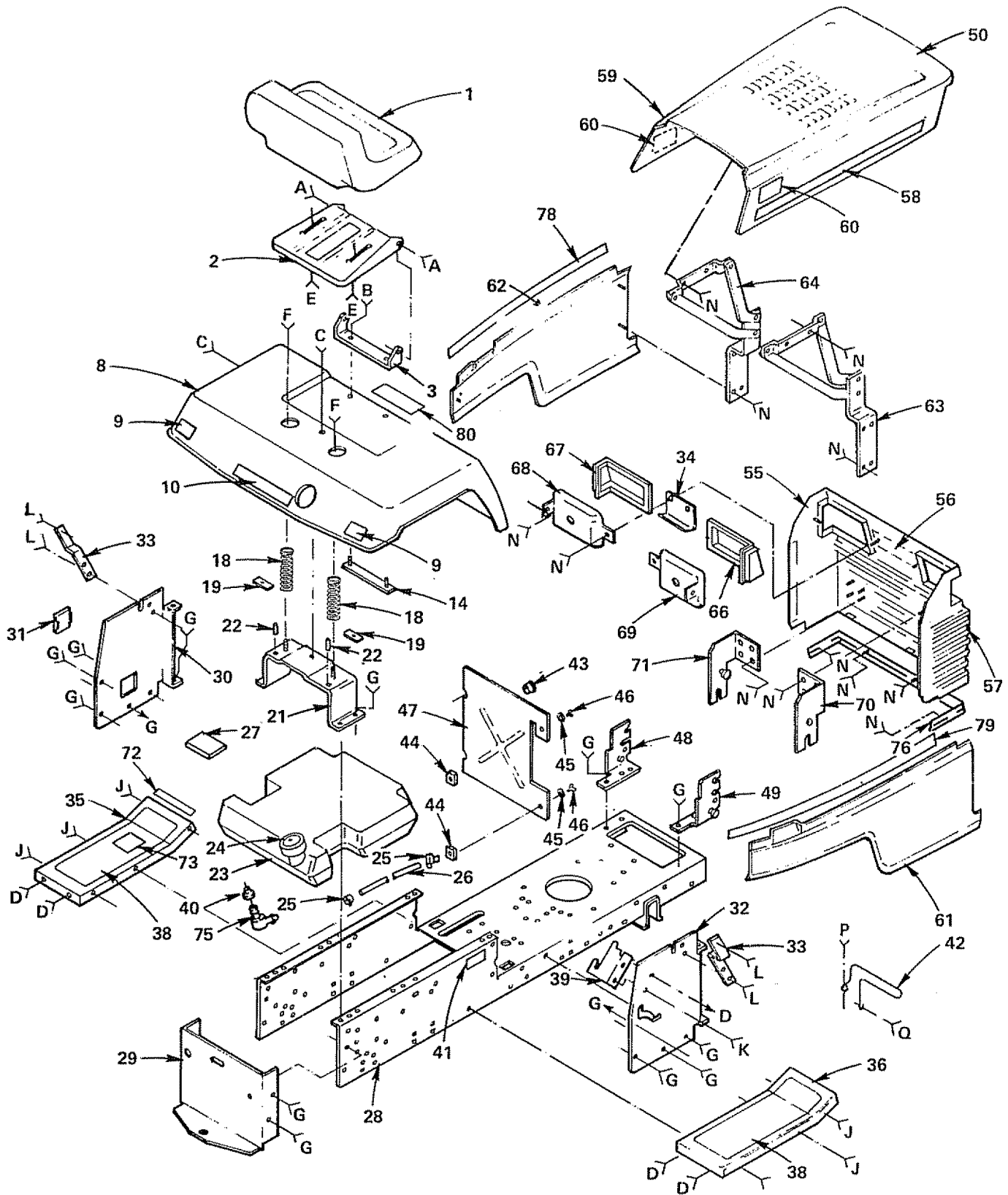
*STANDARD HARDWARE--PURCHASE LOCALLY



REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

CHASSIS AND ENCLOSURES



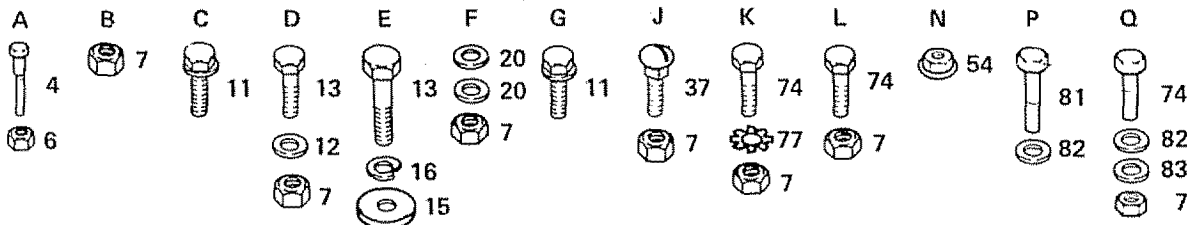
REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	108446X	Seat	38	105466X	Pad - Footrest
2	108176X	Pan - Seat	39	106297X	Bracket - Clutch - Mower
3	105513X	Bracket - Pivot - Seat	40	3645J	Bushing
4	105529X	Bolt - Shoulder 5/16 - 18	41	105809X	Decal - 5 Speed - 38"
6	73680500	Nut - Lock 5/16 - 18	42	108885X	Guard - Muffler
7	73680600	Nut - Lock 3/8 - 16	43	9151R	Grommet
8	105507X	Fender	44	105839X	Receptacle
9	106202X	Reflector - Rear	45	105838X	Retainer
10	105801X	Decal	46	105751X	Stud - 1/4 Turn
11	17490612	Screw - Hex Washer Thread Rolling 3/8 - 16 x 3/4	47	105867X	Shield - Heat
12	19131312	Washer 13/32 x 13/16 x 12 Ga.	48	109015X	Bracket - Pivot - L.H.
13	STD523707	* Bolt - Hex 3/8 - 16 x 3/4	49	109016X	Bracket - Pivot - R.H.
14	105511X	Strap - Fender	50	106013X	Hood
15	19131216	Washer 13/32 x 3/4 x 16 Ga.	54	108067X	Pal Nut
16	STD551137	* Lockwasher 3/8	55	105528X	Grill
18	105512X	Spring - Compression	56	105806X	Decal
19	105514X	Clamp - Spring	57	105568X	Decal - Stripe
20	19132012	Washer 13/32 x 1 - 1/4 x 12 Ga.	58	108744X	Decal - Hood - R.H.
21	105509X	Bracket - Fender	59	108743X	Decal - Hood - L.H.
22	105531X	Nut - Push	60	105560X	Decal - 14 H.P.
23	106020X	Tank - Fuel	61	108403X	Panel - Side - R.H.
24	105965X	Cap - Fuel	62	108410X	Panel - Side - L.H.
25	6999R	Clamp - Hose	63	106091X	Hinge - R.H.
26	5277J	Line - Fuel	64	106090X	Hinge - L.H.
27	106082X	Pad - Spacer	66	106003X	Lens - R.H.
28	108965X	Chassis Assembly	67	106004X	Lens - L.H.
29	102481X	Drawbar	68	106006X	Bezel - L.H.
30	105523X	Panel - Dash - L.H.	69	106005X	Bezel - R.H.
31	105505X	Cover - Access	70	108512X	Bracket - Pivot - R.H.
32	105522X	Panel - Dash - R.H.	71	108513X	Bracket - Pivot - L.H.
33	105525X	Bracket - Support - Dash	72	4900J	Decal - Clutch/Brake
34	106092X	Shield - Support	73	105813X	Decal - Drive Belt
35	105465X	Footrest - L.H.	74	STD523710	* Bolt - Hex 3/8 - 16 x 1
36	105464X	Footrest - R.H.	75	8710J	Stem - Tank, Fuel
37	STD533707	* Bolt - Carriage 3/8 - 16 x 3/4	76	105524X	Strap Assembly - Grill
			77	11050600	Washer, Lock, Ext. Tooth 3/8
			78	106813X	Decal - Stripe, Side Panel, L.H.
			79	106814X	Decal - Stripe, Side Panel, R.H.
			80	106974X	Decal - Opeel - Caution
			81	17490616	Bolt, Hex Washer Thread Rolling 3/8 - 16 x 1
			82	19131616	Washer 13/32 x 1 x 16 Ga.
			83	19131316	Washer 13/32 x 13/16 x 16 Ga.

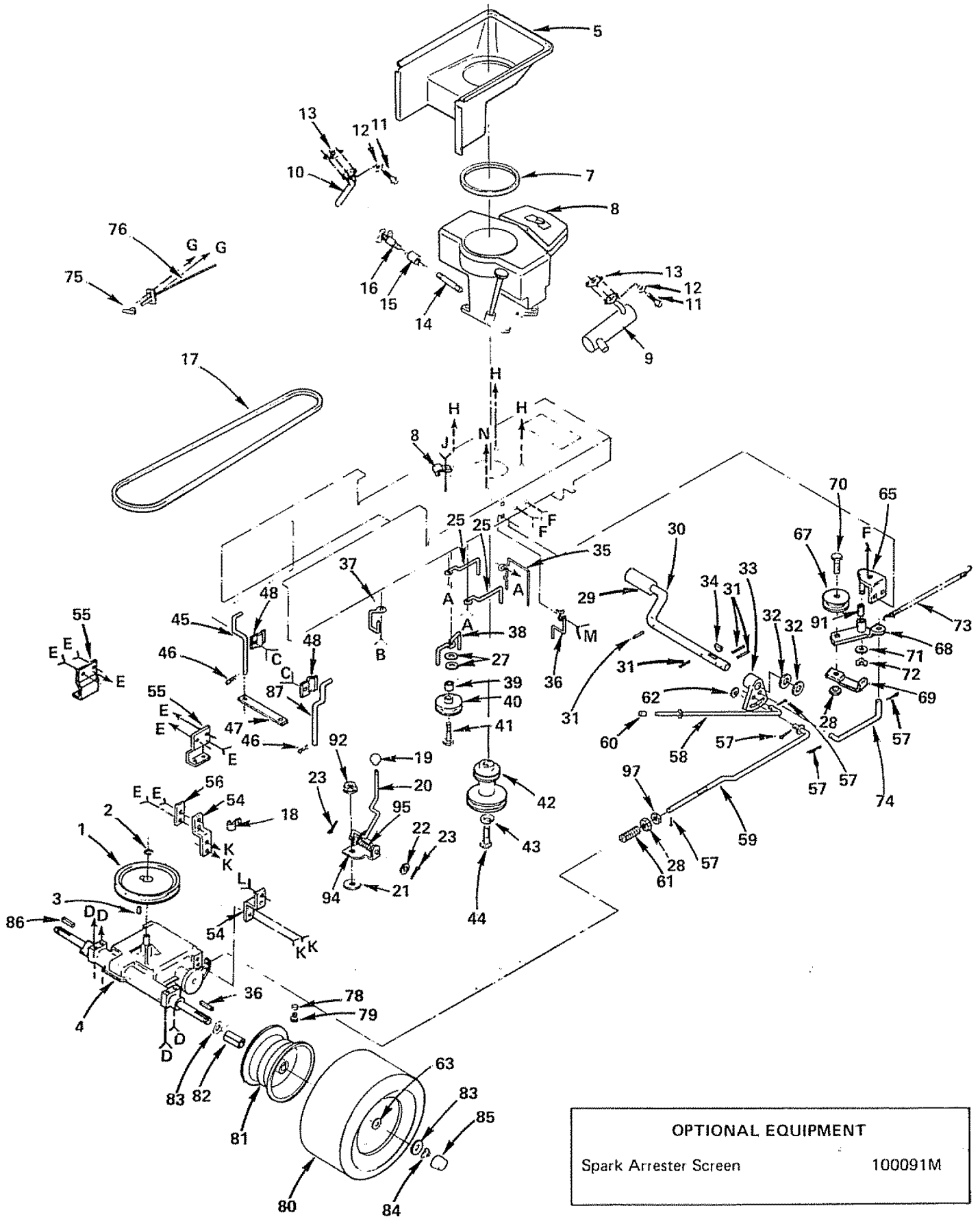
*STANDARD HARDWARE--PURCHASE LOCALLY



REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

DRIVE



OPTIONAL EQUIPMENT	
Spark Arrester Screen	100091M

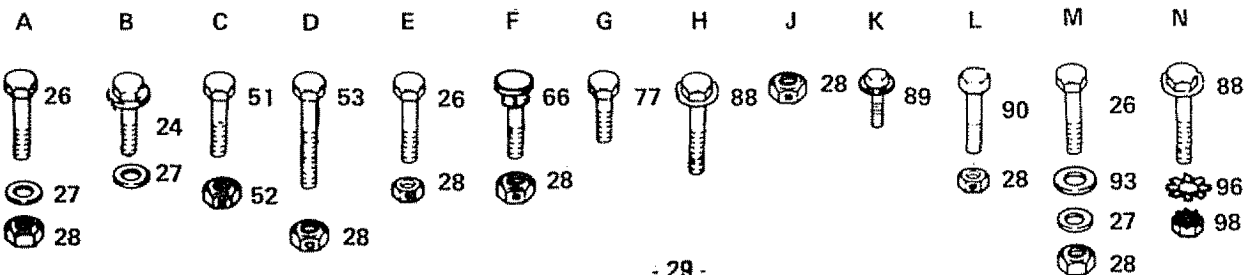
REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	105703X	Pulley, Transaxle (Driven)	48	106190X	Clamp
2	1200028	Ring, Retainer	51	STD523107	*Bolt, Hex 5/16 - 18 x 3/4
3	STD580025	*Key, Woodruff No. 9	52	73680500	Nut, Lock, 5/16 - 18
4	108854X	Transaxle, 5 Speed, Foote Model No. 4150-17 (see pages 36 and 37 for parts breakdown)	53	STD523727	*Bolt, Hex, 3/8 - 16 x 2- 3/4
5	105953X	Duct, Air Intake	54	105842X	Strap, Torque
7	106817X	Foam	55	3723J	Bracket, Transaxle
8	105949X	Engine, 14 H.P., Briggs & Stratton Model No. 400707, Type No. 0111-02	56	106157X	Plate, Strap, Torque
9	108373X	Muffler	57	76020412	Pin, Cotter, 1/8 x 3/4
10	100229L	Tube Ass'y - Exhaust	58	105844X	Rod, Brake, Park
11	STD522507	*Bolt, Hex, 1/4 - 20 x 3/4	59	105752X	Rod, Brake
12	STD551131	*Washer, Lock, 1/4	60	71673	Cap
13	8545J	Gasket	61	106888X	Spring, Rod, Brake
14	13280328	Nipple, Pipe - 3 - 1/2	62	STD551037	*Washer, 13/32 x 13/16 x 16 Ga.
15	13300300	Coupling, Pipe, Std. 3/8 - 18 NPT	63	19252616	Washer 25/32 x 1 - 5/8 x 16 Ga.
16	9767H	Valve, Drain, Oil	65	105724X	Bracket, Clutch
17	105732X	V-Belt, Drive	66	STD533707	*Bolt, Carr., 3/8 - 16 x 3/4
18	2751R	Clip	67	106298X	Pulley, Idler
19	106933X	Knob	68	105705X	Bellcrank Assembly (Inc. Key No. 91)
20	105699X	Rod, Shifter	69	106499X	Retainer, Belt
21	105701X	Washer - Shift Plate	70	STD523715	*Bolt, Hex, 3/8 - 16 x 1 - 1/2
22	19151216	Washer, 15/32 x 3/4 x 16 Ga.	71	207J	Washer, Hardened
23	STD561210	*Pin, Cotter, 1/8 x 1	72	12000039	Klip Ring
24	17490612	Screw - Hex Washer Hd. Thd. Rolling 3/8 - 16 x 3/4	73	105709X	Spring, Return, Clutch
25	105730X	Keeper, Belt, Engine	74	105710X	Link, Clutch
26	STD523710	*Bolt, Hex, 3/8 - 16 x 1	75	61159	Knob, Throttle Control
27	19131312	Washer, 13/32 x 13/16 x 12 Ga.	76	106678X	Control, Throttle
28	73680600	Nut, Lock, 3/8 - 16	77	17720408	Screw, Hex Thd. Cut, 1/4 - 20 x 1/2
29	8883R	Cover, Pedal	78	59192	Cap, Valve
30	109037X	Shaft, Foot Pedal	79	65139	Stem, Valve
31	STD571810	*Pin, Roll, 3/16 x 1	80	106268X	Tire, Rear, 18 x 9.50 x 8
32	19252016	Washer, 25/32 x 1 - 1/4 x 16 Ga.	---	7152J	Tube (Not furnished with tractor)
33	106918X	Arm, Brake	81	106108X	Rim
34	STD580025	*Key, Woodruff No. 9	82	105702X	Spacer, Split, .80" x 11 Ga. x 2.06
35	106301X	Guide, Belt, Lower, Eng. Pulley L.H.	83	19252016	Washer, 25/32 x 1 - 1/4 x 16 Ga.
36	106300X	Guide, Belt, Lower, Eng. Pulley R.H.	84	12000001	E-Ring
37	104777X	Guide, Belt	85	104757X	Cap, Hub, Rear
38	106191X	Keeper, Belt	86	STD580105	*Key - Square, 3/16 x 2
39	4470J	Spacer	87	106904X	Keeper, Belt, R.H.
40	4859J	Idler, Flat	88	17490624	Bolt, Hex Washer Thd. Roll. 3/8 - 16 x 1 - 1/2
41	STD523727	*Bolt, Hex 3/8 - 16 x 2 - 3/4	89	17490512	Screw, Hex Washer Thread Rolling 5/16 - 18 x 3/4
42	105731X	Pulley, Engine	90	STD523707	*Bolt, Hex 3/8 - 16 x 3/4
43	10040700	Washer, Lock, 7/16	91	105706X	Bearing
44	74770720	Bolt, Hex, 7/16 - 20 x 1 - 1/4	92	73960500	Nut - Lock. Whiz 5/16 - 18
45	106903X	Keeper, Belt, L.H.	93	19132012	Washer 13/32 x 1 - 1/4 x 12 Ga.
46	4921H	Retainer, Spring	94	106919X	Plate, Rod, Shift
47	106294X	Strap, Locator	95	105700X	Spring - Torsion
			96	11050600	Washer - Lock Ext. Tooth 3/8
			97	STD541237	*Nut - Hex Jam 3/8 - 16
			98	73510600	Nut - Keps 3/8 - 16

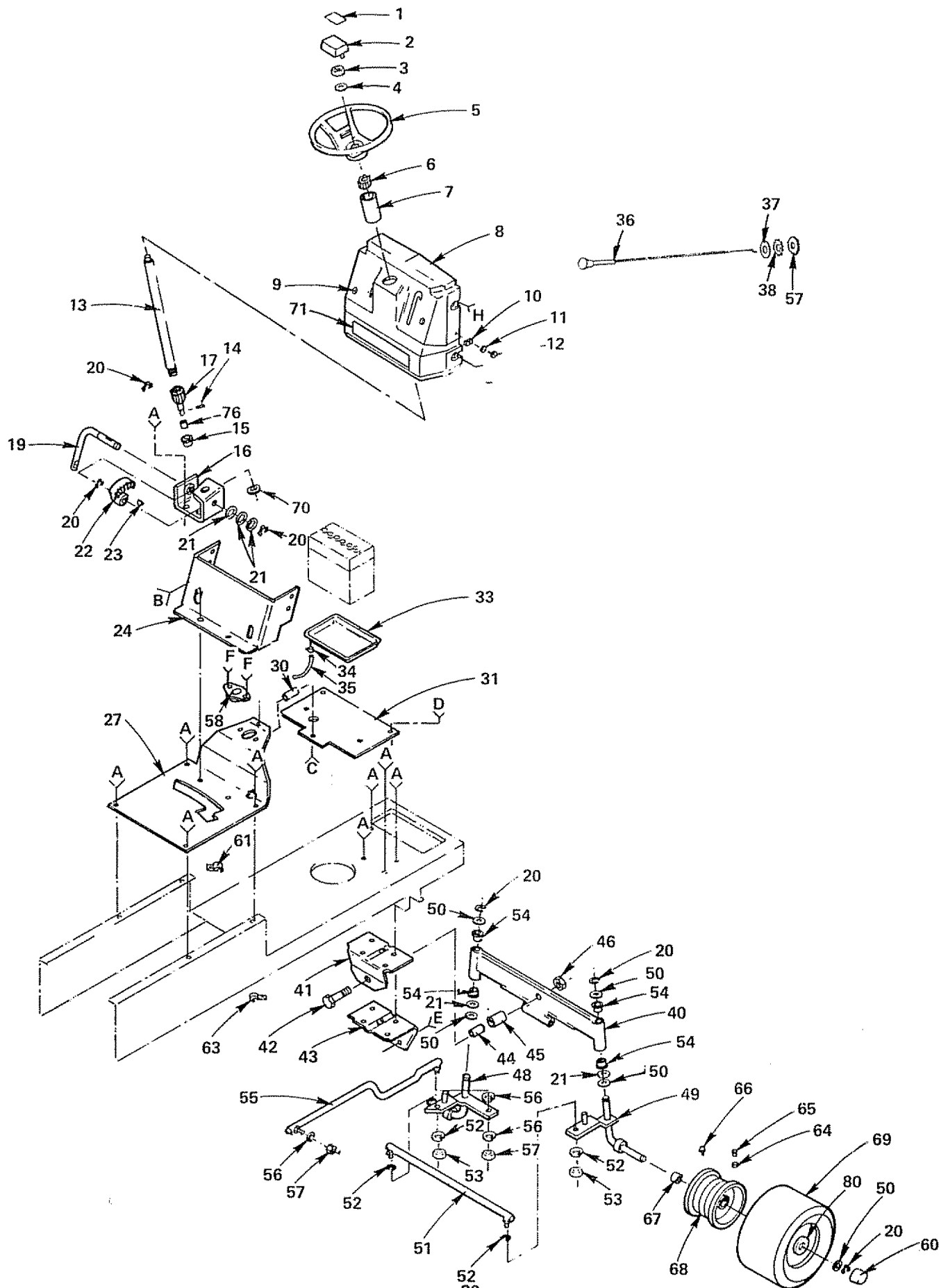
*STANDARD HARDWARE--PURCHASE LOCALLY



REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

STEERING ASSEMBLY



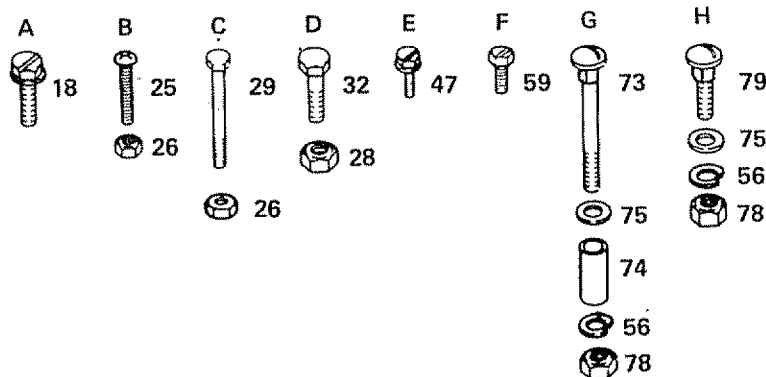
REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	105810X	Decal - Cap, Steering Wheel	40	105669X	Axle - Front
2	100710L	Insert - Steering Wheel	41	105663X	Support - Saddle - Rear
3	STD541350	* Nut - Hex 1/2 - 20	42	74761060	Bolt - Hex 5/8 - 11 x 3 - 3/4
4	100712K	Washer	43	105664X	Support - Saddle - Front
5	100713N	Wheel - Steering	44	105725X	Spacer
6	100711L	Adapter - Steering Wheel	45	105726X	Bearing
7	106015X	Sleeve - Steering	46	73901000	Nut - Lock - Flange 5/8 - 11
8	108407X	Dash	47	17490508	Screw - Hex Washer Thread Rolling 5/16 - 18 x 1/2
9	108809X	Decal - Dash	48	105655X	Spindle - L.H.
10	108402X	U-Clip	49	105653X	Spindle - R.H.
11	106910X	Washer	50	19252016	Washer 25/32 x 1 - 1/4 x 16 Ga.
12	106909X	Screw - Special	51	106440X	Rod - Tie
13	108705X	Shaft - Steering	52	STD551131	* Washer - Lock 5/16
14	2882J	Pin - Drive 3/16 x 1	53	STD541131	* Nut - Hex 5/16 - 24
15	71208	Bushing	54	3366R	Bearing
16	102531X	Bracket - Steering	55	105727X	Link - Drag
17	108685X	Gear - Pinion	56	STD551137	* Lockwasher 3/8
18	17490612	Screw - Hex Washer Thread Rolling 3/8 - 16 x 3/4	57	STD541137	* Nut - Hex 3/8 - 24
19	108683X	Rod - Steering	58	1554J	Bushing - Steering
20	12000029	Klip Ring	59	17431008	Screw - Hex No. 10 - 16 x 1/2
21	6266H	Bearing - Thrust	60	104757X	Cap - Hub - Front
22	108684X	Gear - Sector	61	2751R	Clip - Fuel Line
23	106126X	Key - Woodruff	63	100207K	Clip 3/8
24	105518X	Dash - Lower	64	59192	Cap - Valve
25	74180512	Screw - Crown Truss Hd. 5/16 - 18 x 3/4	65	65139	Stem - Valve
26	73680500	Nut - Lock 5/16 - 18	66	278H	Fitting - Grease
27	108263X	Saddle	67	9040H	Bearing
28	73680600	Nut - Lock 3/8 - 16	68	106732X	Rim - 6" Front
29	STD523120	* Bolt - Hex 5/16 - 18 x 2	69	106222X	Tire - Front
30	102949X	Spacer	---	59904	Tube - Tire - Front
31	106001X	Support Plate - Battery	70	101930X	Washer, Hardened
32	STD523707	Bolt - Hex 3/8 - 16 x 3/4	71	108456X	Decal - Instruction, Operating
33	7603J	Tray - Battery	73	72110622	Bolt - Carriage Hex 3/8 - 16 x 2 - 3/4
34	6999R	Clamp - Hose	74	106486X	Spacer
35	100541K	Tube	75	19131416	Washer 13/32 x 7/8 x 16 Ga.
36	6447J	Control - Choke	76	74580	Spacer
37	STD551037	* Washer 13/32 x 13/16 x 16 Ga.	78	STD541037	* Nut - Hex 3/8 - 16
38	11050600	Washer - Lock, Ext. Tooth 3/8	79	72110608	Bolt - Carriage Hex 3/8 - 16 x 1
			80	19252616	Washer 25/32 x 1 - 5/8 x 16 Ga.

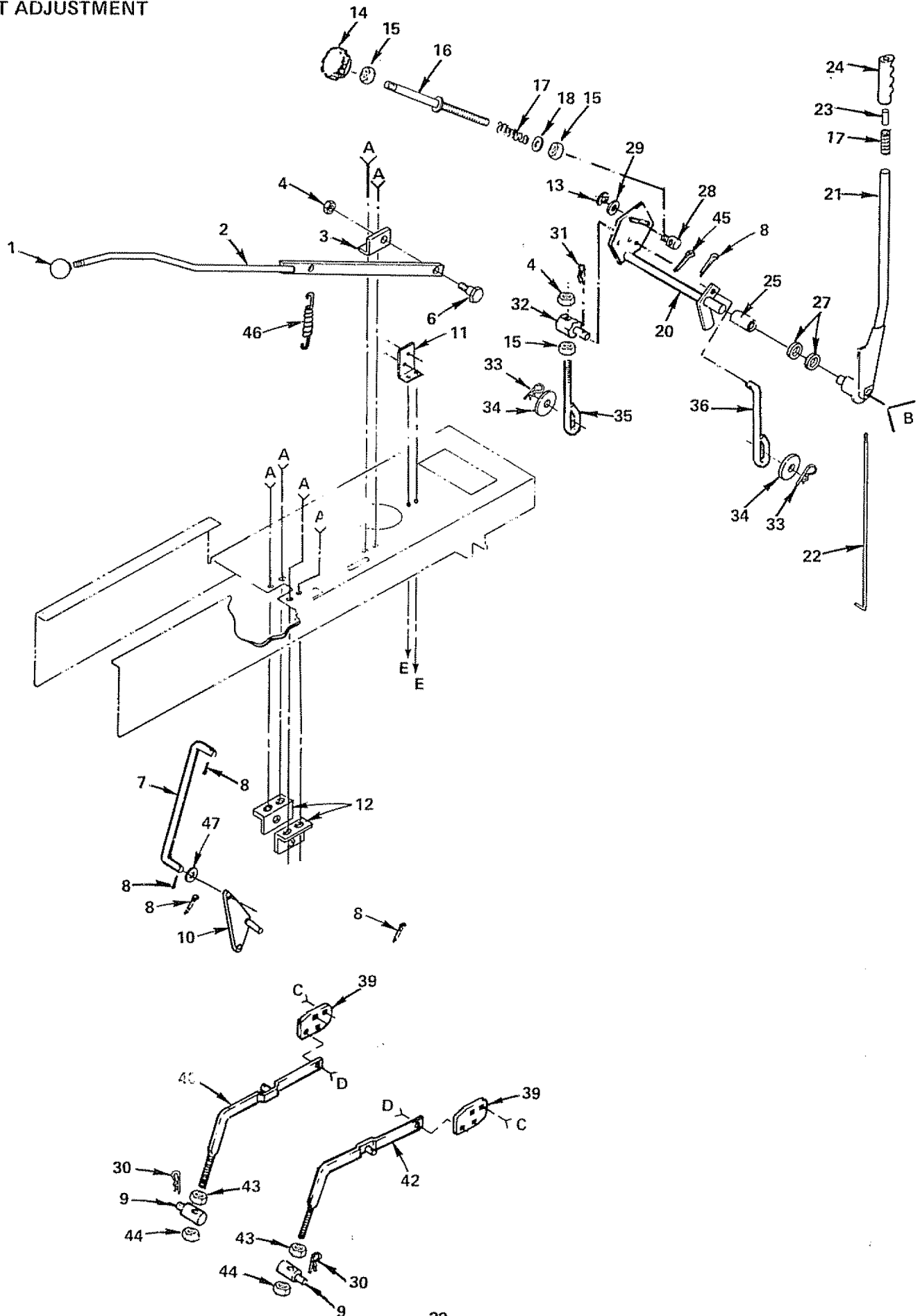
*STANDARD HARDWARE--PURCHASE LOCALLY



REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

LIFT ADJUSTMENT



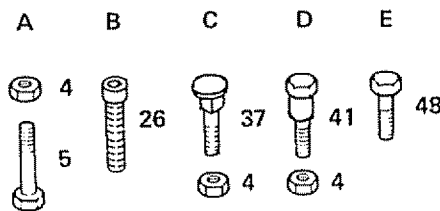
REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

LIFT ADJUSTMENT

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	6465R	Knob	23	105723X	Plunger - Lever
2	106861X	Lever - Mower - Clutch	24	106019X	Grip - Handle
3	106498X	Bracket - Pivot	25	106011X	Spacer - Split
4	73680600	Nut - Lock 3/8 - 16	26	74570632	Screw - Cap - Socket Hd. 3/8 - 16 x 2
5	STD523707	* Bolt - Hex 3/8 - 16 x 3/4	27	105630X	Washer - Nylon
6	106451X	Bolt - Shoulder	28	6519J	Trunnion - Stop Depth
7	108387X	Rod - Clutch - Primary	29	19151216	Washer 15/32 x 3/4 x 16 Ga.
8	76020412	Pin - Cotter 1/8 x 3/4	30	9135R	Retainer - Spring
9	106308X	Trunnion - Lift - Lower	31	4939M	Retainer - Spring
10	106441X	Bellcrank	32	106204X	Trunnion - Lift
11	108236X	Bracket - Switch	33	4921H	Retainer - Spring
12	106444X	Bracket - Bellcrank	34	19171616	Washer 17/32 x 1 x 16 Ga.
13	12000037	Klip Ring	35	105855X	Link - Lift - Adjust
14	100734K	Knob, Depth Adjustment	36	105856X	Link - Lift
15	STD541237	* Nut - Jam 3/8 - 16	37	STD533707	* Bolt - Carriage 3/8 - 16 x 3/4
16	100735K	Rod - Adjust - Lift	39	105864X	Bracket - Suspension
17	2876H	Spring	40	105863X	Arm - Suspension - L.H.
18	19131016	Washer 13/32 x 5/8 x 16 Ga.	41	105848X	Bolt - Shoulder 3/8 - 16
20	105632X	Shaft - Lift	42	105862X	Arm - Suspension - R.H.
21	106645X	Lever - Lift	43	STD541050	* Nut - Hex Fin. 1/2 - 13
22	106644X	Rod - Lever	44	73680800	Locknut 1/2 - 13
			45	76020308	Pin, Cotter 3/32 x 1/2
			46	58606	Spring
			47	19131312	Washer 13/32 x 13/16 x 12 Ga.
			48	17021008	Screw - Hex Hd. Tap. No. 10-24 x 1/2

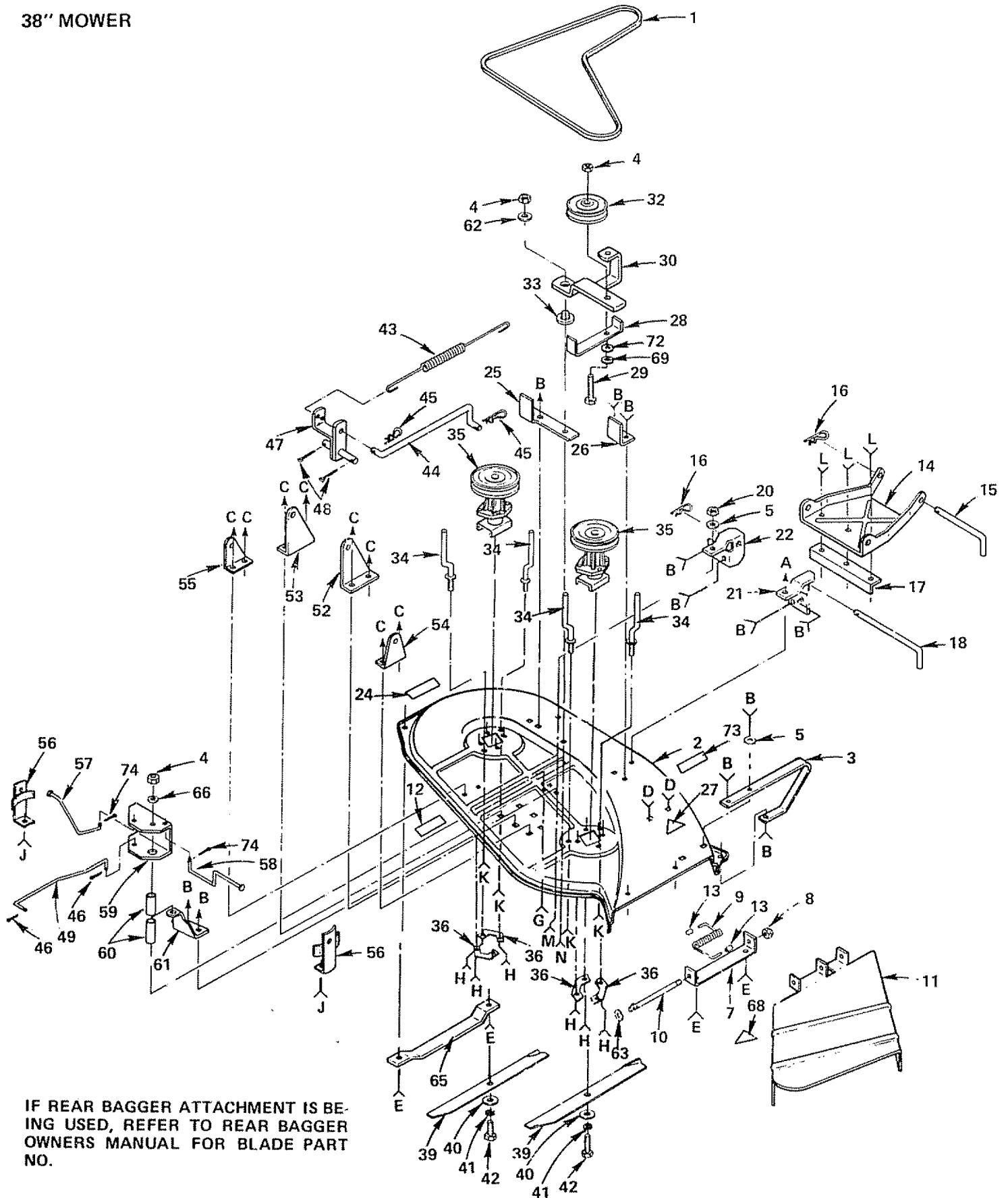
*STANDARD HARDWARE--PURCHASE LOCALLY



REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

38" MOWER



IF REAR BAGGER ATTACHMENT IS BEING USED, REFER TO REAR BAGGER OWNERS MANUAL FOR BLADE PART NO.

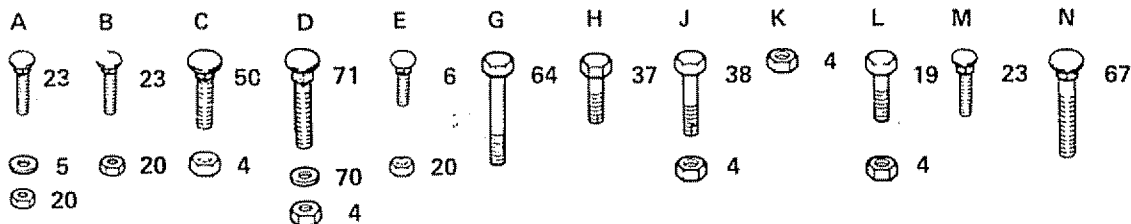
REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

38" MOWER

KEY NO	PART NO.	DESCRIPTION	KEY NO	PART NO.	DESCRIPTION
1	106085X	V-Belt	34	102669X	Keeper, Belt
2	105689X	Housing	35	105891X	Mandrel Assembly
3	8417J	Runner, R.H.	36	100668L	Plate, Support, Mandrel
4	73680600	Nut, Lock, 3/8 - 16	37	17490612	Screw, Hex Washer Hd. 3/8 - 16 x 3/4
5	19111216	Washer, 11/32 x 3/4 x 16 Ga.	38	17490620	Screw, Hex Washer Hd. 3/8 - 16 x 1 - 1/4
6	72140505	Bolt, Carr., 5/16 - 18 x 5/8	39	106634X	Blade, 38"
7	105896X	Bracket, Deflector	40	19132012	Washer 13/32 x 1 - 1/4 x 12 Ga.
8	5846R	Nut	41	STD551137	*Washer, Lock, 3/8
9	106734X	Spring, Deflector	42	STD632715	*Bolt, Hex, 3/8 - 24 x 1 - 1/2 Gr. 5
10	106735X	Rod - Hinge	43	108250X	Spring, Ext.
11	106736X	Deflector - Shield	44	108235X	Rod
12	105814X	Decal	45	4921H	Spring, Retainer
13	105304X	Cap	46	STD560907	*Pin, Cotter, 3/32 x 3/4
14	105662X	Link, Parallel	47	108068X	Shaft Assembly, Rock
15	105744X	Pin, Front Hinge	48	76020616	Pin, Cotter, 3/16 x 1
16	3146R	Spring - Retainer	49	108247X	Rod, Brake, Primary
17	105872X	Stop, Link	50	STD533707	*Bolt, Carr. 3/8 - 16 x 3/4
18	105743X	Pin, Rear Hinge	52	108243X	Bracket, Pivot, R.H.
19	STD523707	*Bolt 3/8 - 16 x 3/4	53	108241X	Bracket, Pivot, L.H.
20	73680500	Nut, Lock 5/16 - 18	54	105857X	Bracket, Susp., Rear, R.H.
21	105659X	Bracket, Lift, R.H.	55	108673X	Bracket, Susp., Rear, L.H.
22	105660X	Bracket, Lift, L.H.	56	106578X	Brake
23	STD533107	*Bolt, Carr. 5/16 - 18 x 3/4	57	106463X	Rod, Brake, Secondary L.H.
24	3713J	Instruction - Caution Decal	58	108249X	Rod, Brake, Secondary, R.H.
25	106295X	Support, Arm	59	106456X	Bracket, Brake, Pivot
26	105850X	Stop, Deck, Front	60	100672K	Spacer, Brake
27	106975X	Decal - Safety Standard	61	100673L	Bracket, Support
28	106461X	Guide, Belt	62	106514X	Washer, Wear 3/16
29	STD523720	*Bolt 3/8 - 16 x 2	63	19111016	Washer, 11/32 x 5/8 x 16 Ga.
30	108832X	Arm, Idler	64	74760684	Bolt, 3/8 - 16 x 5 - 1/4
32	102403X	Pulley, Idler	65	7631J	Runner, L.H.
33	106902X	Spacer - Retainer	66	19131614	Washer 13/32 x 1 x 14 Ga.
			67	72140610	Bolt, Carr. 3/8 - 16 x 1 - 1/4
			68	78850	Decal - Warning
			69	STD551037	*Washer 13/32 x 13/16 x 16 Ga.
			70	19141610	Washer 7/16 x 1 x 10 Ga.
			71	72110606	Bolt, Carriage 3/8 - 16 x 3/4
			72	19132012	Washer 13/32 x 1 - 1/4 x 12 Ga.
			73	106679X	Decal Warning
			74	76020308	Pin, Cotter 3/32 x 1/2

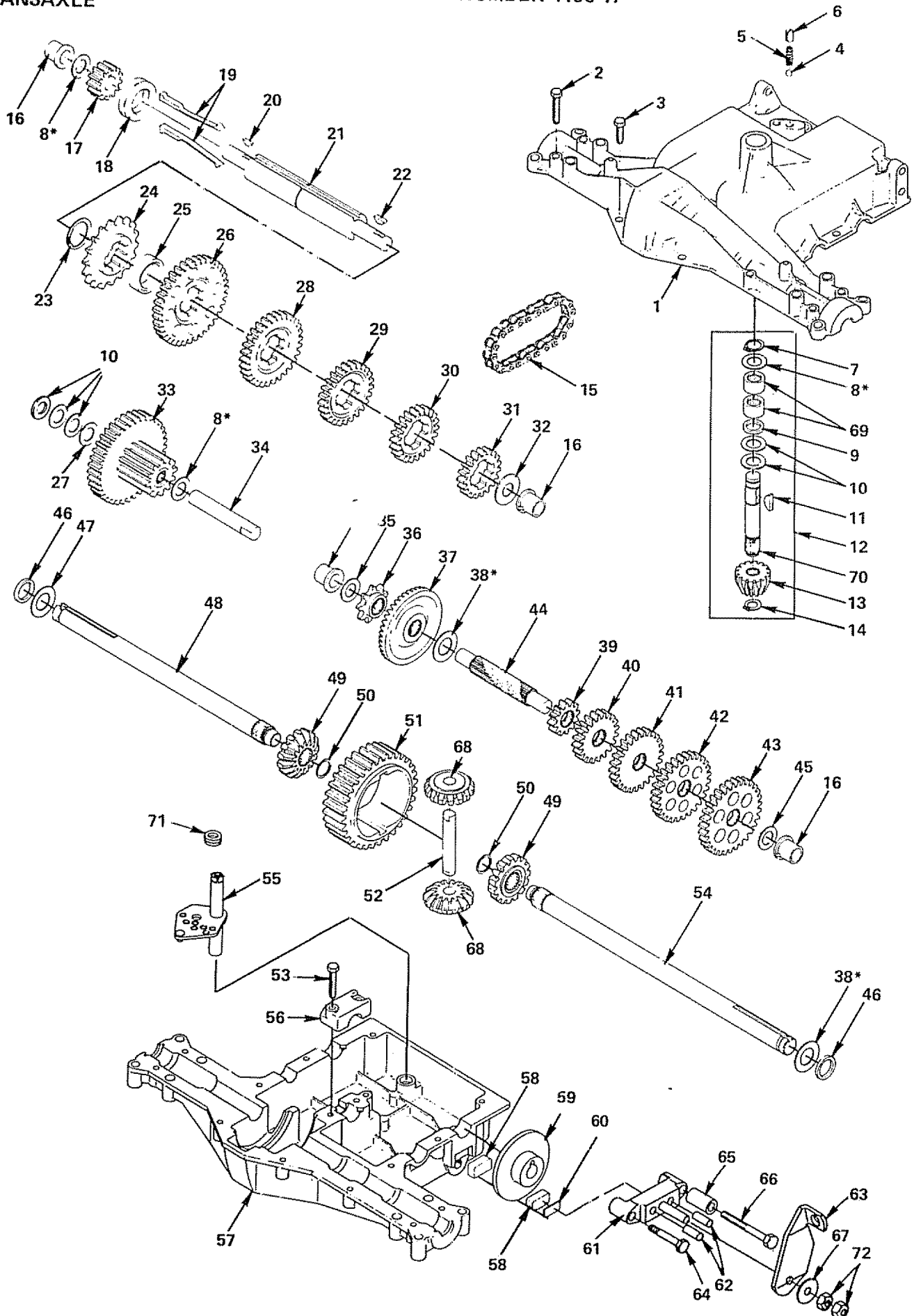
*STANDARD HARDWARE--PURCHASE LOCALLY



REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813
TRANSAXLE FOOTE--MODEL NUMBER 4150-17

TRANSAXLE



REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

TRANSAXLE FOOTE--MODEL NUMBER 4150-17

TRANSAXLE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	106845X	Housing, Upper	37	106605X	Gear, Beve', 42T
2	2276J	Screw, Tapping, 1/4 - 20 x 1.31 Lg.	38	108983X	Washer, Plain, .758 x 1.12 x .010
3	2274J	Screw, Tapping, 1/4 - 20 x .875 Lg.	38	105930X	Washer, Plain, .758 x 1.12 x .015
4	68003	Ball, Detent	38	105931X	Washer, Plain, .758 x 1.12 x .020
5	105904X	Spring, Detent	38	105932X	Washer, Plain, .758 x 1.12 x .025
6	105905X	Screw, Set	38	3417J	Washer, Plain, .758 x 1.25 x .020
7	2267J	Ring, Retaining	38	106097X	Washer, Plain, .758 x 1.25 x .025
8	2233J	Washer, Plain, .632 x 1.00 x .020	38	2264J	Washer, Plain, .758 x 1.25 x .031
8	2232J	Washer, Plain, .632 x 1.00 x .026	38	106098X	Washer, Plain, .758 x 1.25 x .035
8	2231J	Washer, Plain, .632 x 1.00 x .031	38	2265J	Washer, Plain, .758 x 1.25 x .040
8	2230J	Washer, Plain, .632 x 1.00 x .036	38	106586X	Washer, Plain, .758 x 1.25 x .045
8	2229J	Washer, Plain, .632 x 1.00 x .041	38	106587X	Washer, Plain, .758 x 1.25 x .050
8	2228J	Washer, Plain, .632 x 1.00 x .046	38	106588X	Washer, Plain, .758 x 1.25 x .055
8	2227J	Washer, Plain, .632 x 1.00 x .050	38	2263J	Washer, Plain, .758 x 1.25 x .062
8	2226J	Washer, Plain, .632 x 1.00 x .060	39	105933X	Gear, Spur, 12T
8	105906X	Washer, Plain, .632 x 1.00 x .082	40	105934X	Gear, Spur, 20T
9	6725J	O-Ring	41	106589X	Gear, Spur, 25T
10	2228J	Washer, Plain, .632 x 1.00 x .046	42	106130X	Gear, Spur, 28T
11	2257J	Key, Woodruff, No. 9	43	105937X	Gear, Spur, 31T
12	106094X	Assembly, Kit, Input Shaft (Inc's. Key No's. 7, 8, 9, 11, 13, 14, 68 and 2 each Key No's. 10 & 37)	44	105938X	Shaft, Drive
13	106095X	Pinion Bevel 14T	45	2226J	Washer, Plain, .640 x 1.00 x .060
14	105909X	Ring, Retaining	46	2272J	Seal, Felt
15	105910X	Chain, 24 Pitches	47	2264J	Washer, Plain, .758 x 1.25 x .031
16	105911X	Bearing, Flange	48	106590X	Axle, L.H.
17	108976X	Gear, Spur, 14T	49	106591X	Gear, Miter, 15T
18	105913X	Collar, Clutch	50	105941X	Ring, Retaining
19	105914X	Key, Clutch	51	2268J	Gear, Spur, 32T
20	2242J	Key, Woodruff, No. 3	52	2270J	Shaft, Cross
21	105915X	Shaft, Intermediate	53	106596X	Screw, Tapping, 5/16 - 18 x 1.44 Lg.
22	2244J	Key, Woodruff, No. 61	54	106593X	Axle, R.H.
23	105916X	Ring, Retaining	55	108986X	Assembly, Shifter
24	105917X	Sprocket, 18T	56	108987X	Cap, Support
25	105918X	Spacer	57	105945X	Housing, Lower
26	108977X	Gear, Spur, 37T	58	108988X	Puck, Friction
27	108978X	Spacer	59	64260	Disc, Brake
28	108979X	Gear, Spur, 30T	60	108989X	Spacer
29	108980X	Gear, Spur, 25T	61	108990X	Assembly, Jaw, Brake
30	108998X	Gear, Spur, 22T	62	108991X	Pin, Dowel
31	108455X	Gear, Spur, 19T	63	108992X	Lever, Actuating
32	105925X	Washer, Plain, .640 x 1.37 x .061	64	108993X	Screw, Tapping, 5/16 - 18 x 1.5 Lg.
33	108981X	Assembly, Gear, Comb., 12T & 35T	65	108994X	Spacer, .323 x .563 x 1.00 Lg.
34	105927X	Shaft, Idler	66	108995X	Screw, Tapping, 5/16 - 18 x 2.50 Lg.
35	3413J	Washer, Plain, .631 x 1.00 x .010	67	108996X	Washer, Plain, .321 x 1.00 x .055
36	105928X	Sprocket, 9T	68	106592X	Gear, Miter, 15T
			69	106782X	Bearing, Needle
			70	-----	+Input Shaft
			71	108727X	V-Ring
			72	108997X	Nut, Lock, 5/16 - 24

*USE IN VARIOUS COMBINATIONS TO MAINTAIN PROPER CLEARANCES

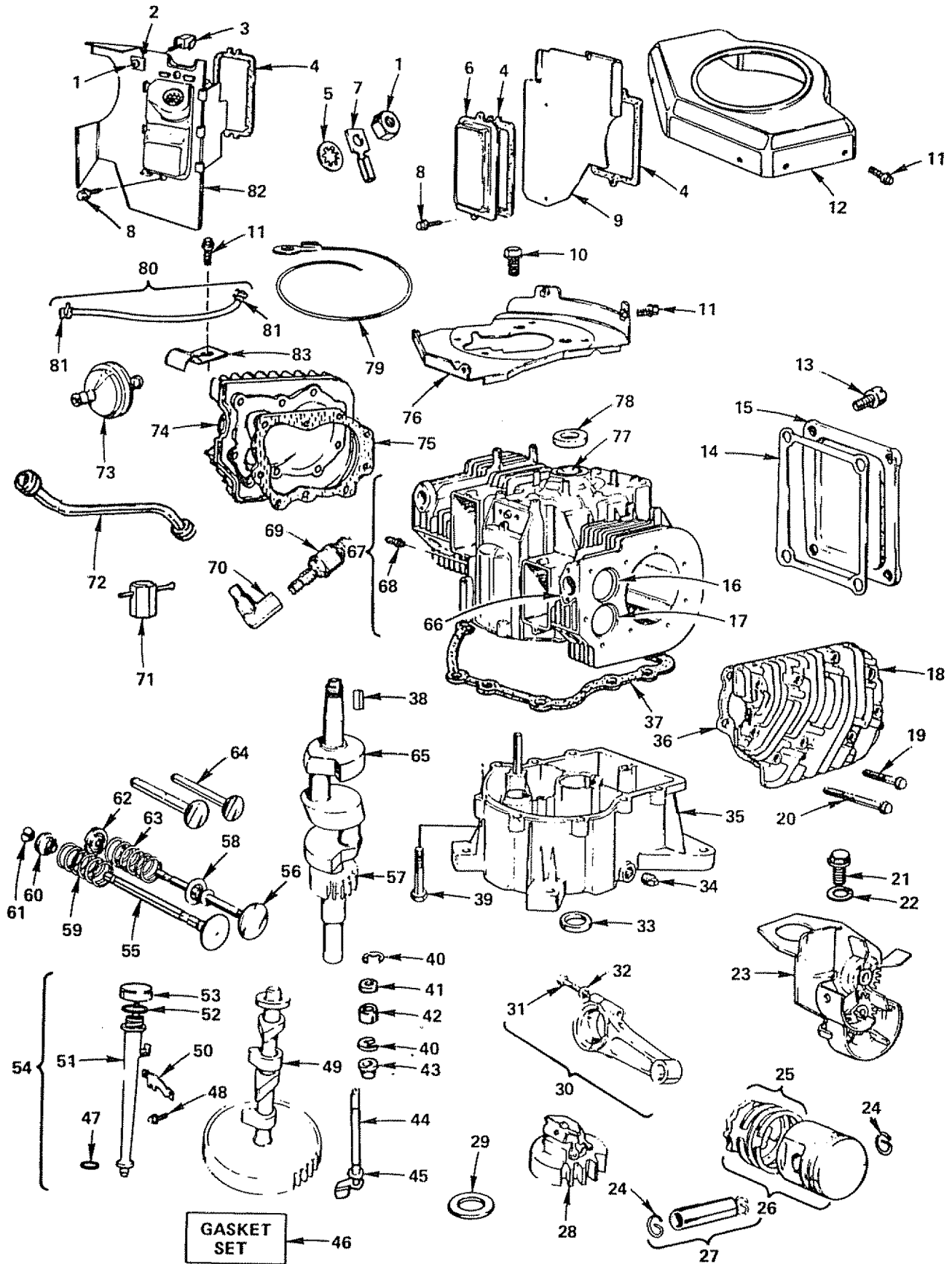
+NOT SOLD SEPARATELY--ORDER KEY NO. 12

REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

ENGINE BRIGGS & STRATTON--MODEL NUMBER 400707, TYPE NUMBER 0111-02

CYLINDER, CRANKSHAFT AND ENGINE BASE GROUP



REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813
ENGINE BRIGGS & STRATTON--MODEL NUMBER 400707, TYPE NUMBER 0111-02

CYLINDER, CRANKSHAFT AND ENGINE BASE GROUP

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	90576	Nut - Hex 8 - 32	38	222698	Key - Flywheel
2	280180	Grommet - Insulator	39	93585	Screw - Hex Hd. Sem
3	231174	Terminal	40	93851	Retainer - E-Ring
4	27803	* Gasket - Valve Cover	41	271316	Foam Seal - Governor Shaft
5	92791	Washer - Lock, Shakeproof	42	261560	Upper Bushing - Governor
6	222892	Cover - Breather Cylinder No. 2	43	261559	Lower Bushing - Governor
7	93722	Terminal - Spade	44	394349	Crank - Governor
8	93394	Screw - Sem	45	220863	Washer - Governor Crank (Inside)
9	222912	Baffle - Air	46	394501	Gasket Set
10	93777	Screw - Hex Head (Back Plate to Cylinder)	47	271157	Seal - Filler Tube
11	93158	Screw - Sem	48	93469	Screw - Hex Head
12	393287	Housing - Blower	49	212337	Gear - Cam
13	93882	Screw - Crankcase Cover Mtg. Sem	50	222875	Clamp - Oil Filler
14	270981	* Gasket - Crankcase	51	280224	Tube - Oil Filler
15	222860	Cover Plate - Crankcase	52	271170	Seal - Oil Filler Cap
16	261463	+Seat - Intake Valve	53	394020	Cap and Dipstick - Oil Filler
17	210940	+Seat - Exhaust Valve	54	394394	Dipstick and Tube Assembly (Inc. Key No's. 47, 48, 50, 51, 52 & 53)
18	212462	Head - Cylinder No. 2	55	390419	Valve - Exhaust
19	93111	Screw - Cylinder Head (1- 15/16" Long)	56	261528	Valve - Intake
20	93113	Screw - Cylinder Head (2 - 5/16" Long)	57	231321	Gear - Timing
21	93686	Screw - Hex Head (10 - 32 x 5/8)	59	26828	Spring - Exhaust Valve
22	92290	Washer - Lock (No. 10 x 1/16 x 3/64)	60	292260	Rotocoil - Exhaust Valve
23	393415	Oil Slinger Assembly	61	93630	Retainer - Exhaust Valve Rotocoil
24	260924	Lock - Piston Pin	62	221596	Retainer - Intake Valve
25	394959	Ring Set - Piston (Standard)	63	65906	Spring - Intake Valve
25	394960	Ring Set - Piston (.010" O.S.)	64	261368	Tappet - Valve
25	394961	Ring Set - Piston (.020" O.S.)	65	393382	Crankshaft
25	394962	Ring Set - Piston (.030" O.S.)	66	231218	+Guide - Exhaust Valve
26	394955	Piston Assembly (Standard) (Inc. Key No's. 24 & 25)	67	394941	Cylinder Assembly (Inc. Key No. 68)
26	394956	Piston Assembly (.010" O.S.)	68	230318	Connector - Impulse Pump
26	394957	Piston Assembly (.020" O.S.)	69	394539	Plug - Spark (Resistor)
26	394958	Piston Assembly (.030" O.S.)	70	66538	Elbow - Spark Plug
27	299691	Pin Assembly - Piston (Standard) (Inc. Key No. 24)	71	89838	Wrench - Spark Plug
27	391286	Pin Assembly - Piston (.005" O.S.)	72	280225	Tube Breather
28	394348	Gear - Governor	73	394358	Filter - Fuel (In Fuel Line to Tank)
29	222773	Washer - Thrust	74	212461	Head - Cylinder No. 1
30	393270	Rod Assembly - Connecting (Inc. Key No's. 31 & 32)	75	270984	* Gasket - Cylinder
31	92909	Screw - Connecting Rod	76	392934	Back Plate Assembly
32	220863	Washer	77	261623	+Bearing - Cylinder
33	291675	Seal - Oil	78	391086	Seal - Oil
34	91084	Plug - Oil Drain	79	298693	Wire - Ground
35	393552	Base Assembly - Crankcase	80	299146	Line - Fuel (Inc. Key No. 81)
36	270983	* Gasket - Cylinder Head No. 2	81	93053	Clamp - Fuel Line
37	271142	* Gasket - Crankcase Cover (1/64" thick)	82	393370	Breather Assembly No. 1
37	271188	* Gasket - Crankcase Cover (.005" thick)	83	223167	Clamp - Fuel Pipe
37	271189	* Gasket - Crankcase Cover (.009" thick)			

*INCLUDED IN GASKET SET 394501

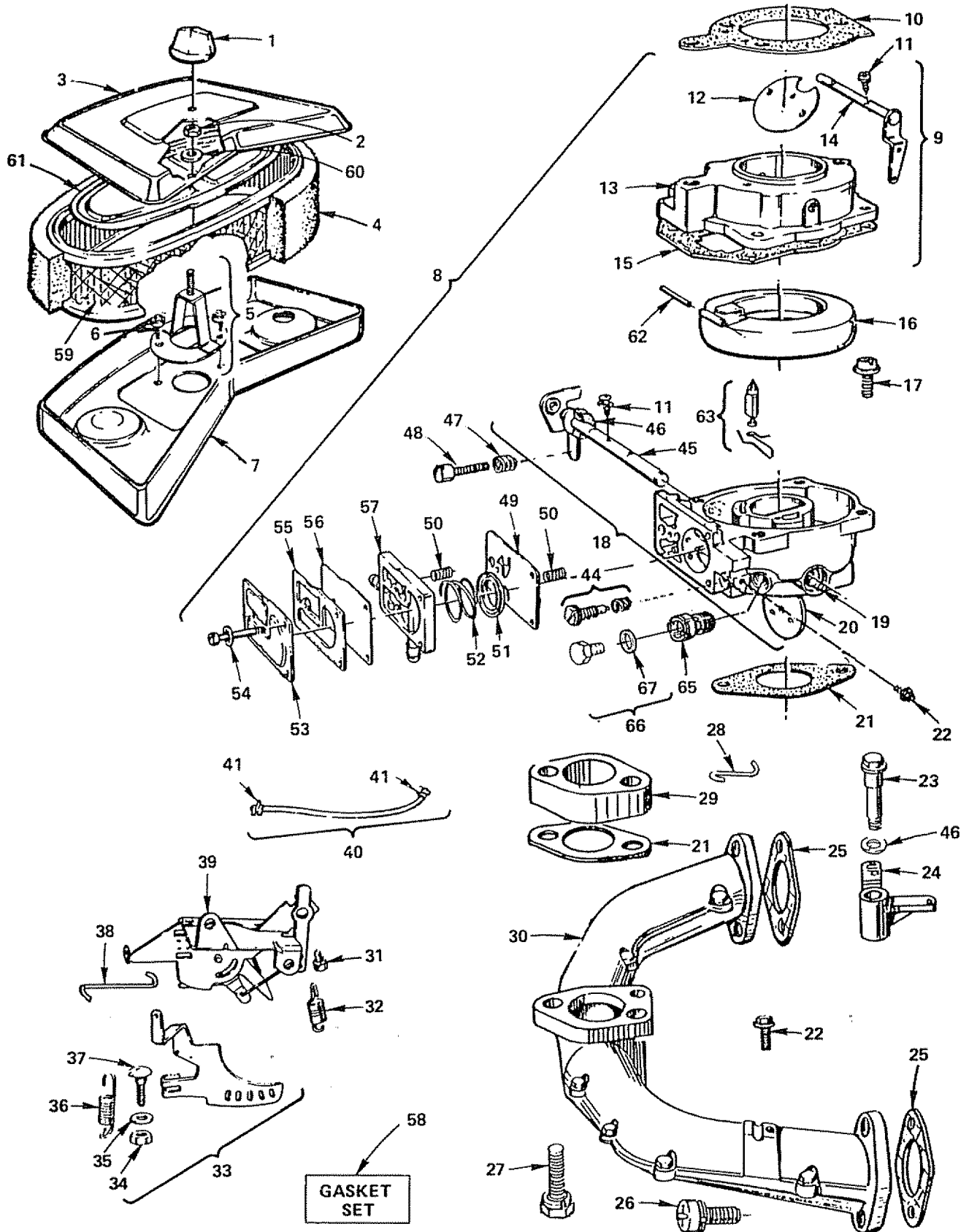
+SPECIAL TOOLS REQUIRED TO INSTALL

REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813

ENGINE BRIGGS & STRATTON--MODEL NUMBER 400707, TYPE NUMBER 0111-02

AIR CLEANER AND CARBURETOR



REPAIR PARTS

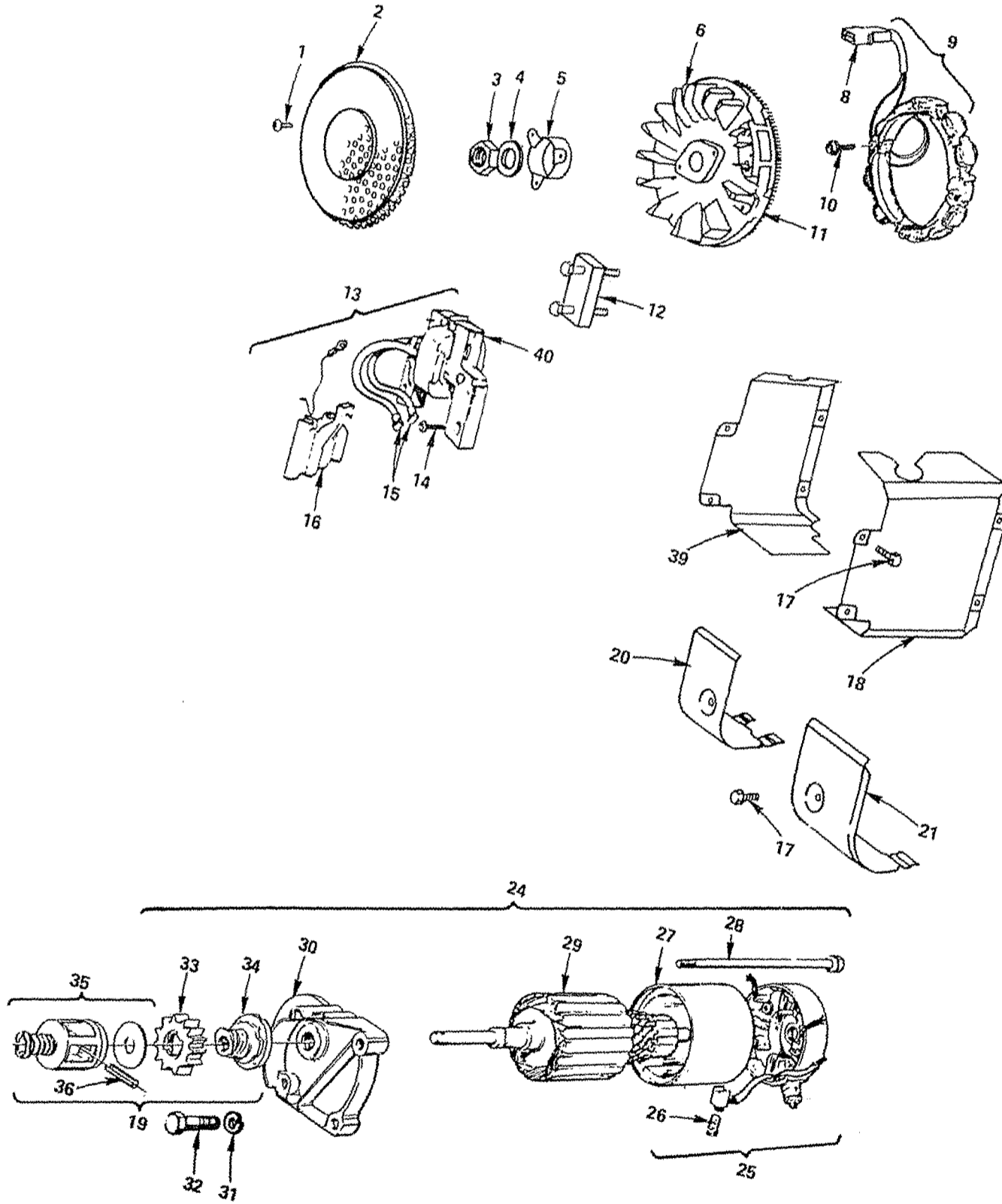
YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813
ENGINE BRIGGS & STRATTON--MODEL NUMBER 400707, TYPE NUMBER 0111-02

AIR CLEANER AND CARBURETOR

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	212292	Knob - Air Cleaner	37	93853	Bolt - Governor Lever
2	93715	Nut - Hex	38	261586	Link - Governor
3	223002	Cover - Air Cleaner	39	394538	Plate Assembly - Governor Control
4	271271	Element - Air Cleaner	40	390674	Impulse Line and Clamp Assembly (Inc. Key No. 41)
5	394546	Mounting Strap Assembly - Air Cleaner	41	93053	Clamp - Fuel Line
6	93893	Screw - Hex Head	44	292681	+Valve Assembly - Carburetor Idle
7	222861	Body - Air Cleaner	45	392672	Shaft and Lever - Throttle
8	398107	Carburetor Assembly (Inc. Key No's. 9, 10, 11, 12, 14, 15, 16, 17, 19, 20, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 62 & 63)	46	271013	+Washer - Choke Shaft
9	398108	Body Assembly - Upper Carburetor (Inc. Key No's. 11, 12, 14 & 15)	47	26157	Spring - Throttle Adjustment
10	271411	Gasket - Air Cleaner	48	91920	Screw - Machine Fill. Hd. (8 - 32 x 5/8)
11	93499	Screw - Throttle and Choke Valve Mounting Sem	49	270988	xDiaphragm
12	222010	Valve - Choke	50	261358	xSpring
14	392673	Shaft and Lever - Choke	51	221377	xCap - Spring
15	271609	+Gasket - Carburetor Body	52	261395	xSpring - Pump
16	298514	Float - Carburetor	53	222615	Cover - Diaphragm
17	93496	Screw - Hex Head Sem (10 - 32 x 5/8)	54	93829	Screw - Diaphragm Cover
18	397270	Body - Lower Carburetor (Inc. Key No's. 11, 19, 20, 45 & 46)	55	271025	xGasket - Carburetor Pump
19	231209	Bushing - Throttle Shaft	56	270989	xDiaphragm - Damping
20	223370	Valve - Throttle	57	280197	Body - Pump
21	271412	+*Gasket - Carburetor and Intake Elbow	58	394501	Gasket Set
22	93897	Screw - Sem	59	394019	Cartridge - Air Cleaner
23	93971	Screw - Hex Head			NOTE: USE 271197 GASKET BELOW CARTRIDGE
24	280320	Crank - Bell	60	271180	Washer
25	270884	*Gasket - Intake Manifold Mounting	61	222859	Cartridge Plate - Air Cleaner
26	93208	Screw - Intake Manifold Mounting Sem	62	230896	+Pin - Float Hinge
27	93970	Screw - Hex Head	63	299096	+Valve - Fuel Inlet
28	261587	Link - Throttle	65	231339	°Jet - Needle Valve
29	280319	Spacer - Carburetor	66	397882	Plug & Seal
30	394374	Manifold Assembly - Intake	67	280474	O-Ring Seal
31	93158	Screw - Sem	---	393397	Repair Kit - Pump
32	261720	Spring - Governor	---	394502	Overhaul Kit - Carburetor
33	394470	Lever Assembly - Governor (Inc. Key No's. 34, 35 & 37)			*INCLUDED IN GASKET SET - PART NO. 394501
34	92278	Nut - Hex (10 - 24)			+INCLUDED IN CARBURETOR OVERHAUL KIT - PART NO. 394502
35	222289	Washer			xINCLUDED IN CARBURETOR OVERHAUL KIT - PART NO. 394502 AND PUMP REPAIR KIT - PART NO. 393397
36	261563	Spring - Governor Idle			°HIGH ALTITUDE - JET-NEEDLE VALVE PART NO. 231333

REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813
ENGINE BRIGGS & STRATTON--MODEL NUMBER 400707, TYPE NUMBER 0111-02
ALTERNATOR AND STARTER MOTOR GROUP



REPAIR PARTS

YT 14 TWIN YARD TRACTOR--MODEL NUMBER 917.255813
 ENGINE BRIGGS & STRATTON--MODEL NUMBER 400707, TYPE NUMBER 0111-02

ALTERNATOR AND STARTER MOTOR GROUP

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	93805	Screw - Sem	18	222849	Cover - Air Guide
2	222673	Screen - Flush Rotating	19	396865	Starter Drive Group (Inc. Key No's. 33, 34, 35 & 36)
3	231247	Nut - Hex	20	222846	Shield - Cylinder
4	222511	Washer - Spring	21	222847	Shield - Cylinder
5	222674	Cup - Screen Mounting	24	394808	Motor - Starting (Inc. Key No's. 25, 26, 27, 28, 29, 30, 31, 32, 33 & 34)
6	392956	Flywheel and Ring Gear Assembly - Magneto	25	395537	Commutator End Cap Assembly
8	393456	Diode and Connector Assembly	26	395538	Starter
9	393474	Stator - Alternator (Dual Circuit) (Inc. Key No. 8)	27	393825	Brush Set
10	93621	Screw - Sem	28	94003	Housing Assembly
11	391362	Gear - Flywheel Ring (Includes Mounting Parts)	29	392747	Thru Bolt
12	19203	Puller - Flywheel (Optional Accessory)	30	394860	Armature Assembly (Motor)
13	394891	Armature Group (Inc. Key No's. 15, 16 & 40)	31	90366	Drive End Cap Assembly - Starter
14	93381	Screw - Armature Mounting Sem	32	91162	Lockwasher
15	221798	Terminal - Ignition Cable	33	280104	Screw - Hex Head (5/16 - 18 x 1 - 1/2)
16	394970	Trigger Coil Assembly Magnatron Ignition	34	391135	Gear - Starter
17	93163	Screw - Sem	35	393254	Clutch Assembly - Starter
			36	93754	Kit Pinion Spring (Inc. Key No. 36)
			39	222848	Roll Pin
			40	394988	Cover - Air Guide
					Armature Assembly

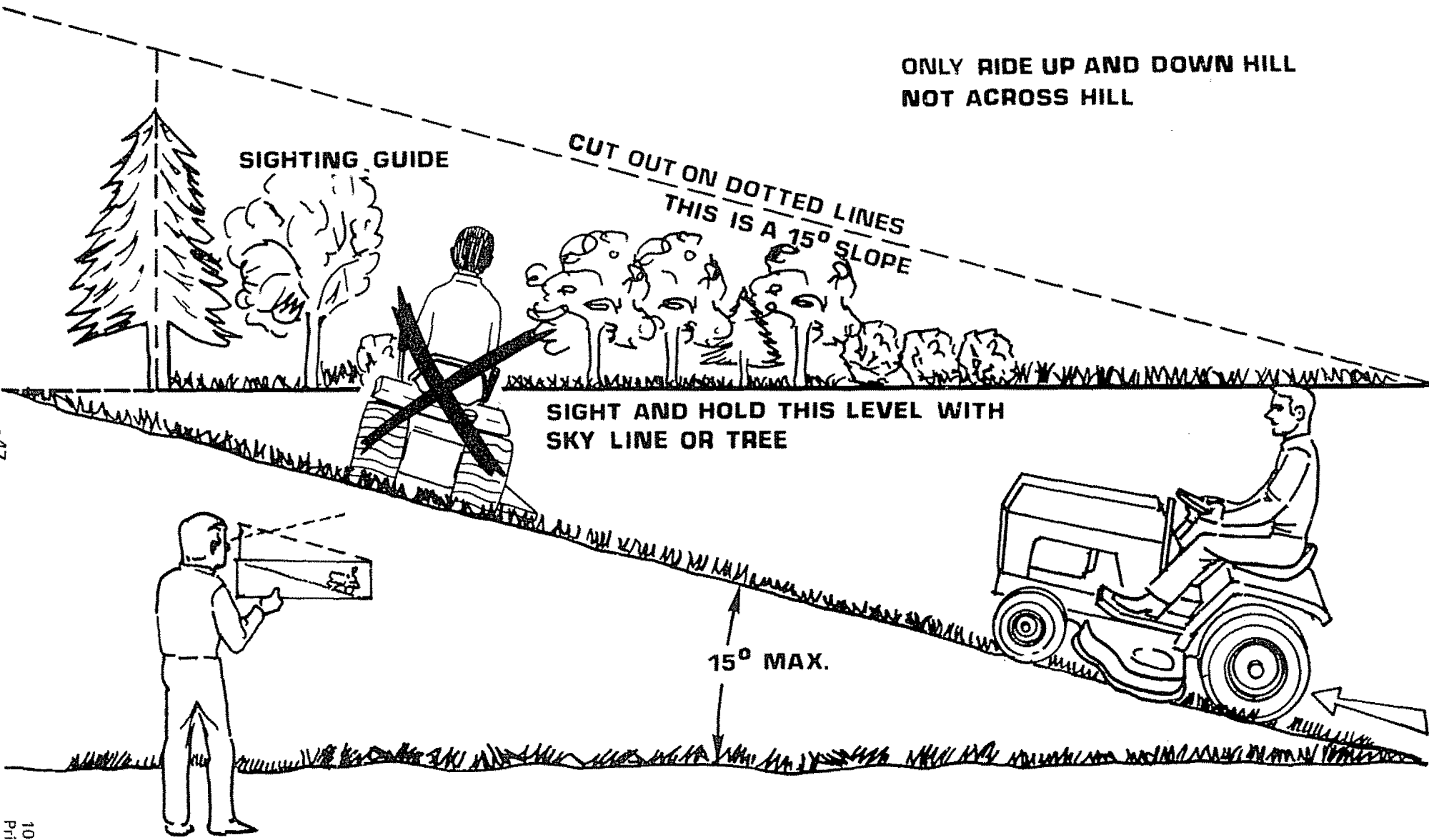
SERVICE NOTES

SERVICE NOTES

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SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION

ONLY RIDE UP AND DOWN HILL
NOT ACROSS HILL



Operate your Tractor up and down the face of slopes (not greater than 15°); never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

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SEARS

**OWNERS
MANUAL**

**MODEL NO.
917.255813**

**HOW TO ORDER
REPAIR PARTS**

YT 14 TWIN 5 SPEED YARD TRACTOR

The Model Number will be found on the Model Plate attached to the Fender. Always mention the Model Number when requesting service or parts for your Yard Tractor.

All parts listed herein may be ordered from any Sears Service Center/Departments and most Sears Retail Stores.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- THE PART NUMBER
- THE PART DESCRIPTION
- THE MODEL NUMBER
- THE NAME OF MERCHANDISE

If the parts you need are not stocked locally, your order will be electronically transmitted to a Sears Repair Parts Distribution Center for "expedited handling".