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DEWALT

DEWALT Industrial Tool Company, P.O. Box 158, 626 Hanover Pike, Hampstead, MD 21074 Printed in U.S.A. (MAY95-CD-6) Form No. 158737-01 For information call toll free between 8:00 a.m. and 8:00 p.m., ET, seven days a week. 1-800-4-DEWALT (1-800-433-9258).

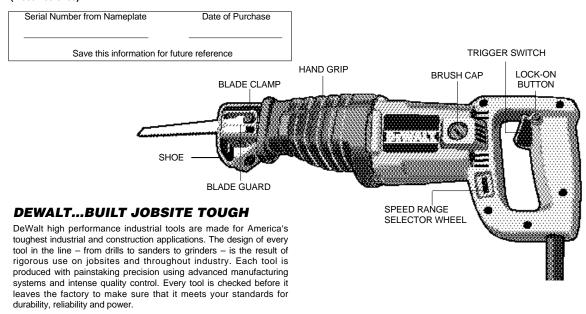
DW305 Copyright 1993, 1995

INSTRUCTION MANUAL DW305 VS Reciprocating Saw

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IF YOU HAVE ANY QUESTIONS OR COMMENTS ABOUT THIS OR ANY DEWALT TOOL, CALL US TOLL FREE AT 1-800-4-DEWALT (1-800-433-9258).

DEWALT Built Jobsite Tough...WE GUARANTEE IT.



Important Safety Instructions

WARNING: When using electric tools, basic safety precautions should always be followed to reduce risk of fire, electric shock, and personal injury, including the following:

READ ALL INSTRUCTIONS

Double Insulation

Double insulated tools are constructed throughout with two separate layers of electrical insulation or one double thickness of insulation between you and the tool's electrical system. Tools built with this insulation system are not intended to be grounded. As a result, your tool is equipped with a two prong plug which permits you to use extension cords without concern for maintaining a ground connection.

NOTE: Double insulation does not take the place of normal safety precautions when operating this tool. The insulation system is for added protection against injury resulting from a possible electrical insulation failure within the tool.

CAUTION: WHEN SERVICING USE ONLY IDENTICAL REPLACEMENT PARTS. Repair or replace damaged cords.

Polarized Plugs

Polarized plugs (one blade is wider than the other) are used on equipment to reduce the risk of electric shock. When provided, this plug will fit in the polarized outlet only one way. If the plug does not fit fully into the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.

Safety Instructions For All Tools

- KEEP WORK AREA CLEAN. Cluttered areas and benches invite injuries.
- CONSIDER WORK AREA ENVIRONMENT. Don't expose power tools to rain. Don't use power tools in damp or wet

- locations. Keep work area well lit. Do not use tool in presence of flammable liquids or gases.
- GUARD AGAINST ELECTRIC SHOCK. Prevent body contact with grounded surfaces. For example; pipes, radiators, ranges, and refrigerator enclosures.
- KEEP CHILDREN AWAY. Do not let visitors contact tool or extension cord. All visitors should be kept away from work area
- STORE IDLE TOOLS. When not in use, tools should be stored in dry, and high or locked-up place — out of reach of children
- DON'T FORCE TOOL. It will do the job better and safer at the rate for which it was intended.
- USE RIGHT TOOL. Don't force small tool or attachment to do the job of a heavy-duty tool. Don't use tool for purpose not intended.
- DRESS PROPERLY. Do not wear loose clothing or jewelry. They can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
- USE SAFETY GLASSES. Also use face or dust mask if cutting operation is dusty.
- DON'T ABUSE CORD. Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges.
- SECURE WORK. Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.
- DON'T OVERREACH. Keep proper footing and balance at all times.
- MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for better and safer performance. Follow instructions

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for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Keep handles dry, clean, and free from oil and grease.

- DISCONNECT OR LOCK OFF TOOLS when not in use, before servicing, and when changing accessories, such as blades, bits, cutters.
- REMOVE ADJUSTING KEYS AND WRENCHES. Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
- AVOID UNINTENTIONAL STARTING. Don't carry tool with finger on switch. Be sure switch is off when plugging in.
- EXTENSION CORDS. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The following table shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

Minimum Gage for Cord Sets

Volts				Total Length of Cord in Feet				
	120	V		0-25	26-50	51-100	101-150	
	240	V		0-50	51-100	101-200	201-300	
	Am	pere l	Rating					
	Mor	e	Not more		AWG			
	Tha	n	Than					
	0	-	6	18	16	16	14	
	6	-	10	18	16	14	12	
	10	-	12	16	16	14	12	
	12	-	16	14	12	Not Reco	mmended	

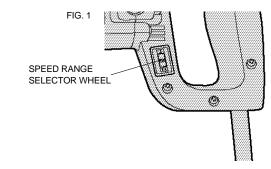
- OUTDOOR USE EXTENSION CORDS. When tool is used outdoors, use only extension cords intended for use outdoors and so marked.
- STAY ALERT. Watch what you are doing. Use common sense. Do not operate tool when you are tired.

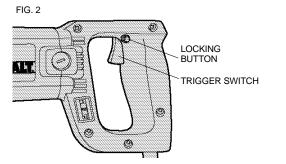
CHECK DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.

Additional Safety Instructions for Cut Saws

- CAUTION: When cutting into walls, floors or wherever live electrical wires may be encountered, DO NOT TOUCH ANY METAL PARTS OF THE TOOL! Hold the tool only by insulated grasping surfaces to prevent electric shock if you cut into a live wire.
- KEEP HANDS AWAY from cutting area. Never reach underneath the material for any reason. Hold front of saw by grasping the contoured gripping area. Do not insert fingers or thumb into the vicinity of the reciprocating blade and blade clamp. Do not stabilize the saw by gripping the shoe.
- KEEP BLADES SHARP. Dull blades may cause the saw to swerve or stall under pressure.
- CAUTION: Some wood contains preservatives such as copper chromium arsenate (CCA) which can be toxic. When cutting these materials extra care should be taken to avoid inhalation and minimize skin contact.

SAVE THESE INSTRUCTIONS





Speed Range Selector Wheel

This speed range selector wheel enables you to select the best speed from 0 to 2400 strokes per minute to suit your job. Use lower speeds for cutting sheet metal, metal pipe, metal conduit, etc. Higher speeds are better suited for cutting wood, plastic, composition boards and other similar materials. Experiment freely with your saw and you'll discover the best cutting speeds for various matieral.

The wheel sets the maximum speed that the saw will run. The variable speed trigger switch still controls the speed between zero and the maximum set with the wheel. The range selector wheel can be adjusted in either direction with the saw running or turned off.

The numbers 1 through 6 appear on the outer rim of the wheel to serve as reference points. The numbers are not indicative of any speed except that the number 6 represents the highest maximum speed (2400) and the number 1 represents the lowest maximum speed (1700).

Switch (Variable Speed) (Fig. 2)

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The variable speed trigger switch will give you added versatility. The further the trigger is depressed the higher the speed of the saw. To turn the tool "OFF" release the trigger. To lock the trigger switch in the "ON" position for continuous operation, depress the trigger, push in the lock button on the left side of the handle and then release the trigger. To release locking mechanism, depress trigger fully, then release it.

CAUTION: Use of very slow speed is recommended only for beginning a cut. Prolonged use at very slow speed may damage your saw.

Blade Clamping (Fig. 3)

TURN OFF AND UNPLUG SAW.

To install blade into saw:

- Loosen set screw.
- 2. Insert blade shank from the front between the reciprocating shaft and the blade clamp.
 - Locate hole in blade over pin on reciprocating shaft.
- 3. Tighten set screw. (Periodically check tightness during use.)

If the blade should break off and the shank does not come out of the clamp, be sure the set screw is loose and eject the shank with a nail or pointed object.

Flush-To Cutting (Fig. 4)

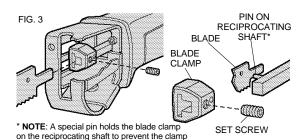
The compact design of the saw motor housing and spindle housing permits extremely close cutting to floors, corners and other difficult areas

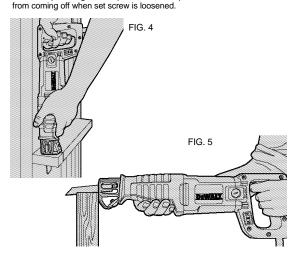
CAUTION: When sawing into walls, floors or wherever "live" electrical wires may be encountered, DO NOT TOUCH ANY FRONT METAL PARTS OF THE TOOL! Hold the tool only by the plastic handle and housing to prevent electric shock if you saw into a "live" wire.

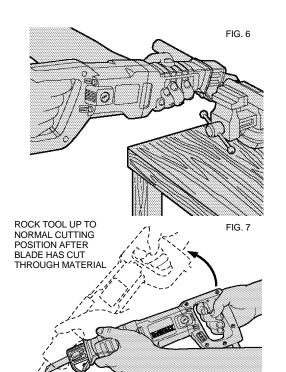
CAUTION: Always wear eye protection while operating this power tool.

Wood Cutting (Fig. 5)

Before cutting any type of wood, be sure it is firmly anchored or clamped to prevent slipping. Check blade chart in this manual for type and length of blade necessary for best results. Place blade lightly against work to be cut, switch on saw motor and allow it to obtain maximum speed before applying pressure. Always hold saw firmly with both hands while cutting. Whenever possible, the saw shoe must be held firmly against the material being cut. This will prevent the saw from jumping or vibrating and minimize blade breakage.







STARTING POSITION FOR POCKET CUTTING

Metal Cutting (Fig. 6)

This unit has different metal cutting capacities depending upon type of blade used and the metal to be cut. Please check blade chart for proper blade selection. Use a finer blade for ferrous metals and a coarse blade for non-ferrous materials. In thin gauge sheet metals it is best to clamp wood to both sides of sheet. This will insure a clean cut without excess vibration or tearing of metal. Always remember not to force cutting blade as this reduces blade life and causes costly blade breakage.

NOTE: It is generally recommended that when cutting metals you should spread a thin film of oil or other coolant along the line ahead of the saw cut for easier operation and longer blade life.

Pocket Cutting (Fig. 7) (Wood Only)

The initial step in pocket cutting is to measure the surface area to be cut and mark clearly with a pencil, chalk or scriber. Insert pocket cutting blade in blade clamp and tighten blade clamp securely. Next, tip the saw backward until the back edge of the shoe is resting on the work surface. Now switch motor on, always permitting blade to attain maximum speed. Grip handle steadily and begin a slow, deliberate upward swing with the handle of the saw. Blade will begin to feed into material. Always be sure blade is completely through material before continuing with pocket cut.

NOTE: In areas where blade visibility is limited, use the edge of the saw shoe as a guide. Lines for any given cut should be extended beyond edge of cut to be made.

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Saw Blade Selection Chart

	BLADE TYPE	LENGTH	TEETH PER INCH	APPLICATION		
	ALL PURPOSE WOOD & COMPOSITION BLADES					
•	GENERAL PURPOSE	6"	Coarse	General roughing in. Resists nails. Cuts heavy gauge, non-ferrous metal tubing.		
		12"	Coarse	Ideal for tree pruning.		
	SKIPTOOTH	6"	Coarse	Cuts up to 3/4" plywood, plastics. Extra space for chip clearance.		
	FAST WOOD CUTTING	12"	Coarse			
•	DELUXE FAST-CUTTING	6"	Coarse	Fast roughing-in wood without nails. Long blade life.		
	FLEXIBLE-BACK WOOD AND	6"	Coarse	Cuts wood without nails, plaster, asphalt, "Transite", and cast aluminum. For inaccessible		
	COMPOSITION	12"	Coarse	flush cuts in wood, use 12" blade.		
•	NAIL EMBEDDED WOOD CUTTING	4" 6"	Medium Medium	Cuts nail embedded wood, asbestos, plaster, plywood and insulating wool.		
		10"	Medium	Use 10" blade for flush cutting screws and nails.		
	DOWN CUTTING	6"	Medium	For down cutting in wood with nails where smooth edges are required.		
	FINE WOOD	4"	Medium	Useful for opening wood boxes and crates with		
	CUTTING	6"	Medium	nails. Removing wood siding and shingles.		
	POCKET CUTTING	43/32"	Coarse	Pocket cuts in wood, plaster and similar materials.		

Saw Blade Selection Chart

	Saw Blade Selection Chart				
	BLADE TYPE	LENGTH	TEETH PER INCH	APPLICATION	
	ALL PURPOSE WOOD & COMPOSITION BLADES				
	PLASTER CUTTING	6" 4-1/4"	Coarse Coarse	Cuts plaster, plaster board and other abrasive materials.	
	SCROLL CUTTING WOOD & COMPOSITION BOARDS				
- 	FAST CUTTING SCROLL	3-5/8"	Coarse	Fast cutting small radius holes, irregular cuts in wood, plaster and similar materials. Long life high speed steel blade	
4	WOOD AND COMPOSITION SCROLL CUTTING	3-5/8"	Coarse	Makes small radius holes and irregular cuts in wood, plaster and similar materials.	
·	HIGH SPEED STEEL/METAL CUTTING BLADES				
	FAST METAL CUTTING	2-3/4" 4" 6"	Medium Medium Medium	Cuts metals heavier than 1/8" (barstock, angles, fiber "Transite", hand rubber, etc.)	
	FAST METAL CUTTING	2-3/4" 4" 6"	Medium Medium Medium	Cuts metal heavier than 18 gauge (pipe conduit, channels, tubing, etc.).	
	FAST METAL CUTTING	4" 6"	Fine Fine	Cuts metal lighter than 18 gauge (sheet, tubing, trim, etc.).	
	FAST METAL CUTTING	4"	Fine	Cuts very light gauge metals (sheet, tubing, trim, etc.).	

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Saw Blade Selection Chart

	Saw Diade Selection Onart					
	BLADE TYPE	LENGTH	TEETH PER INCH	APPLICATION		
	HIGH SPEED STEI	EL/METAL CUT	TING BLADES			
	FAST SCROLL METAL CUTTING	3" 3" 3"	Medium Medium Fine	Cuts irregular contours in sheet metal heavier than 18 gauge.		
	BI-METAL BLADES					
	BI-METAL	6" 4" 4" 4" 4" 6"	Coarse Medium Medium Medium Fine Medium Medium	Roughing-in wood cutting. Fast cutting and longer life when cutting heavy gauge metal.		
_	CARBIDE TIPPED	BLADES				
	CARBIDE TIPPED	4" 6"	Coarse Coarse	Cuts fiberglass and similar materials and all types of wood. Rapid cutting for production.		
-	CARBIDE COATE	D BLADES				
-	CARBIDE COATED	4" 6"	Coarse Coarse	Cuts fiberglass, polyesters, epoxies, melamines, silicones, cement, nail embedded wood and plaster with nails.		

Lubrication

Your tool was properly lubricated before leaving the factory. In from two to six months, depending upon use, take or send your tool to a Service Center, or authorized service station, for a complete cleaning, inspection and lubrication. Tools used constantly on production jobs will need relubrication more often. Also, tools "out of service" for long periods should be relubricated before being put back to work.

Accessories

Recommended accessories for use with your tool are available at extra cost from your local service center. CAUTION: The use of any non-recommended accessory may be hazardous. A complete listing of service centers is included with your tool.

If you need assistance in locating any accessory, please contact Dewalt Industrial Tool Company, P.O. Box 158, 626 Hanover Pike, Hampstead, MD 21074 or call 1-800-4-DeWALT (1-800-433-9258).

Important

To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustment should be performed by DeWalt certified service centers or other qualified service organizations. These service organizations service DeWalt tools always using DeWalt replacement parts.

Black & Decker (U.S.) Inc. industrial tool service centers are certified for servicing DeWalt industrial tools.

Full Warranty

DeWalt heavy duty industrial tools are warranted for one year from date of purchase. We will repair, without charge, any defects due to faulty materials or workmanship. Arrangements have been made with the Industrial Tool Division of Black & Decker (U.S.) Inc. to provide warranty repairs for DeWalt tools. Please return the complete unit, transportation prepaid, to any Black & Decker (U.S.) Inc. Industrial Service Center or Authorized Service Station listed under "Tools, Electric" in the Yellow Pages. This warranty does not apply to accessories or damage caused where repairs have been made or attempted by others. This warranty gives you specific legal rights and you may have other rights which vary from state to state.

In addition to the warranty, DeWalt tools are covered by our:

30 DAY NO RISK SATISFACTION GUARANTEE

If you are not completely satisfied with the performance of your DeWalt heavy duty Industrial tool, simply return it to the participating seller within 30 days for a full refund. Please return the complete unit, transportation prepaid. Proof of purchase may be required.



See 'Tools-Electric'
-Yellow Pagesfor Service & Sales

YOUR DEWALT TOOLS MAY BE SERVICED AT THE FOLLOWING B&D SERVICE CENTERS.

ALABAMA:	IOWA:	OHIO (CONT'D)
Birmingham 35209, 2412 Green Springs Hwy	Des Moines 50310, 3427 Merle Hay Rd	Parma Heights (Cleveland) 44130, 6483 Pearl Road 216-842-9100
Mobile 36608, 3831 Airport Blvd	KANSAS:	Toledo 43607, 3231 Dorr St
ALASKA:	Wichita 67213, 155 S. West St	OKLAHOMA:
Anchorage 99518, 910 West International Airport Rd 907-563-4664	KENTUCKY:	Oklahoma City 73106, 1318 Linwood Blvd
ARIZONA:	Louisville 40213, 5211 Preston Hwy	Tulsa 74145, 3120 S. Sheridan Rd
Mesa 85202, 535 S. Dobson, Suite 7	LOUISIANA:	OREGON:
Phoenix 85013, 4501 N. 7th Avenue	Baton Rouge 70815, 11859 Florida Blvd	Portland 97209, 1640 N.W. Johnson St
Tucson 85712, 4845 E. Speedway Blvd	Harvey 70058, 2500 Lapalco Blvd	PENNSYLVANIA:
ARKANSAS:	Metairie (New Orleans) 70002, 3504 N. Causeway Blvd 504-837-2550	Evans City 16033, 20808 Rt. 19 North
Little Rock 72201, 519 W. Seventh St	Shreveport 71108, 7710-7714 Jewella Rd	Harrisburg 17112, 6080 Allentown Blvd
CALIFORNIA:	MARYLAND:	Lancaster 17601, 118 Keller Ave
Anaheim 92806, 540 South State College Blvd	Baltimore (East) 21205, 4712 Erdman Ave	Philadelphia 19103, 333 N. 20th St
Chula Vista 91910, 309 Broadway	Baltimore (North) 21030, 29-31 Cranbrook Rd., Cockeysville 410-666-5966	Philadelphia (North) 19115, 9977-81 Bustleton Ave
Concord 94520, 1500 Monument Blvd., #C2	Baltimore (South) 21122, 8220 Ritchie Hwy., Pasadena 410-647-8456	Pittsburgh 15232, 5437 Baum Blvd
Fresno 93710, 5412 North Blackstone Ave	Colmar Manor 20722, 4153 Bladensburg Rd	Whitehall (Allentown) 18052, 2242 MacArthur Rd
Long Beach 90805, 2011 South St	MASSACHUSETTS:	Wilkes-Barre 18702, 759 Kidder Street
Los Angeles 90040, 4820 South Eastern Ave., Suite "L" 213-720-1834	Brighton (Boston) 02135, 12 Market St	PUERTO RICO:
Riverside 92506, 6215 Magnolia Ave., Suite "B"	Seekonk 02771, 120 Highland Ave	Puerto Nuevo
Sacramento 95825, 2033 Fulton Ave	MICHIGAN:	RHODE ISLAND:
San Diego 92123, 9270 Clairemont Mesa Blvd	Grand Rapids 49512, 3040 28th St., S.E	See Seekonk, MA
San Jose 95128, 1185 So. Bascom Ave	Lansing 48917, 3203 W. Saginaw Hwy	SOUTH CAROLINA:
San Leandro 94578, 15206 E. 14th St	Warren 48093, 27035 Van Dyke Blvd	Greenville 29607, 1557 Laurens Rd
Van Nuys 91411, 14920 Victory Blvd	Westland (Detroit) 48185, 8067 North Wayne Rd	TENNESSEE:
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Denver 80219, 1171 S. Federal Blvd	Bloomington (Minneapolis-St. Paul) 55420, 9517 Lyndale Ave., S 612-884-9191	Knoxville 37917, 4118 N. Broadway
CONNECTICUT:	MISSOURI:	Memphis 38116, 1085 East Brooks Rd
Orange 06477, 481 Boston Post Rd	Kansas City 64111, 4324 Main St	Nashville 37211, 4811 Nolensville Rd
Wethersfield (Hartford) 06109, 662 Silas Dean Hwy	St. Ann (North St. Louis) 63074, 3637 North Lindbergh Blvd 314-739-4661	TEXAS:
DISTRICT OF COLUMBIA: Washington	St. Louis 63131, 12852 Manchester Rd	Amarillo 79106, 3008 West 6th Ave
Colmar Manor 20722, 4153 Bladensburg Rd	NEBRASKA:	Austin 78757, 6549 Burnet Rd
Falls Church, VA 22046, 344 W. Broad St	Omaha 68127, 4225 S. 84th St	Dallas 75229, 2257 Royal Ln
FLORIDA:	NEVADA:	El Paso 79915, 6822 Gateway East. 915-778-9769
Ft. Lauderdale 33334, 799 E. Oakland Pk. Blvd	Las Vegas 89104, 3411 East Charleston Blvd	Fort Worth 76111, 721 North Beach St
Ft. Myers 33907, 5224 Bank Street		Garland 75043, 718 W. Centerville Rd
Jacksonville 32205, 920 Cassat Ave	NEW JERSEY:	Houston 77022, 536 F. Tidwell Rd. 713-692-7111
Miami (North) 33168, 13345 N.W. Seventh Ave	Cherry Hill 08034, 1444 E. Marlton Pike/Rte. 70 609-429-2822	Houston (S.W.) 77025, 9319 Stella Link Blvd
Miami (South) 33156, 12233 So. Dixie Hwy	Little Falls 07424, 1189 U.S. Highway 46	San Antonio 78201, 500 Culebra Ave
Orlando 32803, 3807 E. Colonial Dr	Union (Scotch Plains) 07076, 2520 Route #22 East 908-233-5665	Webster 77598, 100 East Nasa Rd. One
St. Petersburg 33709, 5635 49th St., N	NEW MEXICO:	UTAH:
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Smyrna 30080, 2550 Cobb Pkwy	Elmhurst (New York) 11373, 77-20 Queens Blvd	Norfolk 23513, 7631 Sewells Point Rd
Stone Mountain (Atlanta) 30086, 5723 Memorial Dr	Latham (Albany) 12110, 836 Troy-Schenectady Rd 518-785-1867	Richmond 23222, 1424 Chamberlayne Ave
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Honolulu 96819, 330 Sand Island Access Road 808-847-7447	Westbury L.I. (New York) 11590, 1061 Old Country Rd	Seattle 98108, 421 S. Michigan St. 206-763-2010
ILLINOIS:	NORTH CAROLINA:	Spokane 99208, N. 7011 Division St
Des Plaines (Chicago) 60018, 1277 South Elmhurst Rd 708-364-5220		Tacoma 98409, 2602 S. 38th St
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Moline 61265, 4433 23rd Ave		WISCONSIN:
Oak Lawn (Chicago) 60453, 6343 W. 95th St	OHIO : Cincinnati 45241, 2310 E. Sharon Rd	Milwaukee (Wauwatosa) 53226, 10424 West Bluemound Rd 414-453-4240
Waukegan 60085, 39 S. Greenbay Rd	Cincinnati 45241, 2310 E. Sharon Rd	wiiwaukee (wauwaiosa) 55220, 10424 West Blueilloullu Ku 4144554240
INDIANA:	Dayton 45409, 2898 S. Dixie Dr	
Evansville 47710, 307 First Ave., Crescent Ctr 812-425-4269	Mayfield Heights (East Cleveland) 44124, 5881 Mayfield Rd 216-449-2770	
Hammond 46323, 7103 Kennedy Ave	maynoid rioigna (Edst Gleveland) 44124, 3001 Mayneld No 210-449-2110	
Indianapolis 46224, 5999 Crawfordsville Rd		