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INSTRUCTION MANUAL
GUIDE D'UTILISATION
MANUAL DE INSTRUCCIONES

INSTRUCTIVO DE OPERACIÓN, CENTROS DE SERVICIO Y PÓLIZA
DE GARANTÍA. ADVERTENCIA: LEASE ESTE INSTRUCTIVO ANTES
DE USAR EL PRODUCTO.

DEWALT®

DWP690 Heavy-Duty 1-3/4 HP Fixed Base Router

Toupeuse 1-3/4 HP à base fixe industrielle, DWP690

Rebajadora para trabajos pesados DWP690 con base fija y 1-3/4 HP

DEWALT Industrial Tool Co., 701 Joppa Road, Baltimore, MD 21286
(DEC09) Part No. N046377 DWP690
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The following are trademarks for one or more DEWALT power tools: the yellow and black color scheme; the "D" shaped air intake grill; the array of pyramids on the handgrip; the kit box configuration; and the array of lozenge-shaped humps on the surface of the tool.

Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.

▲ DANGER: Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

▲ WARNING: Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

▲ CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

NOTICE: Indicates a practice not related to personal injury which, if not avoided, may result in property damage.

IF YOU HAVE ANY QUESTIONS OR COMMENTS ABOUT THIS OR ANY DEWALT TOOL, CALL US TOLL FREE AT: 1-800-4-DEWALT (1-800-433-9258)

WARNING: To reduce the risk of injury, read the instruction manual.

General Power Tool Safety Warnings

WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) WORK AREA SAFETY

- Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2) ELECTRICAL SAFETY

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply. Use of a GFCI reduces the risk of electric shock.

3) PERSONAL SAFETY

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

b) Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

c) Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

f) Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.

g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

4) POWER TOOL USE AND CARE

a) Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

c) Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

f) Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

g) Use the power tool, accessories and tool bits etc., in accordance with these instructions taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5) SERVICE

a) Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Additional Safety Instructions for Routers

- Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- Use clamps or another practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body leaves it unstable and may lead to loss of control.
- Metal cutting with router: If using router for metal cutting, clean out tool often. Metal dust and chips often accumulate on interior surfaces and could create a risk of serious injury, electrical shock or death.
- Keep handles dry, clean, and free from oil and grease. This will enable better control of the tool.
- Maintain firm grip with both hands on router to resist starting torque.
- Keep hands away from cutting area. Never reach under the workpiece for any reason. Keep the router base firmly in contact with the workpiece when cutting. Hold the router only by the handles. These precautions will reduce the risk of personal injury.
- Do not hand-hold the router in an upside-down or horizontal position. The motor can separate from the base if not properly attached according to the instructions.
- Never run the motor unit when it is not inserted in one of the router bases. The motor is not designed to be handheld.
- Keep cutting pressure constant. Do not overload motor.
- Check to see that the cord will not snag or impede the routing operation.
- Use sharp cutters. Dull cutters may cause the router to swerve or stall under pressure.
- Be sure that the motor has stopped completely before you lay the router down. If the cutter head is still spinning when the tool is laid down, it could cause injury or damage.
- Be sure that the router bit is clear of the workpiece before starting the motor. If the bit is in contact with the workpiece when the motor starts it could make the router jump, causing damage or injury.
- ALWAYS disconnect tool from power source before making adjustments or changing bits.
- Keep hands clear of bit when motor is running to prevent personal injury.
- NEVER touch the bit immediately after use. It may be extremely hot.
- Provide clearance under workpiece for router bit when through-cutting.
- Tighten collet nut securely to prevent the bit from slipping.
- Never tighten collet nut without a bit.
- Do not use router bits with a diameter in excess of 2-1/8" (54 mm) in this tool.
- Avoid Climb-Cutting (cutting in direction opposite that shown in Fig. 6). Climb-Cutting increases the chance for loss of control resulting in possible injury. When "Climb-Cutting" is required (backing around a corner), exercise extreme caution to maintain control of router. Make smaller cuts and remove minimal material with each pass.
- Always keep chip shield (if possible) clean and in place.
- An extension cord must have adequate wire size (AWG or American Wire Gauge) for safety. The smaller the gauge number of the wire, the greater the capacity of the cable, that is 16 gauge has more capacity than 18 gauge. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. When using more than one extension to make up the total length, be sure each individual extension contains at least the minimum wire size. The following table shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.

Ampere Rating		Minimum Gauge for Cord Sets				
		Volts	Total Length of Cord in Feet (meters)			
More Than	Not More Than	120V	25 (7.6)	50 (15.2)	100 (30.5)	150 (45.7)
		240V	50 (15.2)	100 (30.5)	200 (61.0)	300 (91.4)
		AWG				
0	6		18	16	16	14
6	10		18	16	14	12
10	12		16	16	14	12
12	16		14	12	Not Recommended	

▲ WARNING: ALWAYS use safety glasses. Everyday eyeglasses are NOT safety glasses. Also use face or dust mask if cutting operation is dusty. ALWAYS WEAR CERTIFIED SAFETY EQUIPMENT:

- ANSI Z87.1 eye protection (CAN/CSA Z94.3),
- ANSI S12.6 (S3.19) hearing protection,
- NIOSH/OSHA/MSHA respiratory protection.

▲ WARNING: Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

- **Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water.** Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.

⚠ WARNING: Use of this tool can generate and/or disburse dust, which may cause serious and permanent respiratory or other injury. Always use NIOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body. Always operate tool in well-ventilated area and provide for proper dust removal. Use dust collection system wherever possible.

⚠ WARNING: Always use eye protection. All users and bystanders must wear eye protection that conforms to ANSI Z87.1.

⚠ WARNING: Always wear proper personal hearing protection that conforms to ANSI S12.6 (S3.19) during use. Under some conditions and duration of use, noise from this product may contribute to hearing loss.

- The label on your tool may include the following symbols. The symbols and their definitions are as follows:

V..... volts	A..... amperes
Hz..... hertz	W..... watts
min minutes	~ alternating current
== direct current	⎓ alternating or direct current
Ⓛ Class I Construction (grounded)	∞ no load speed
Ⓜ Class II Construction (double insulated)	⊕ earthing terminal
.../min per minute	⚠ safety alert symbol
	BPM beats per minute
	RPM revolutions per minute

Motor

Your DEWALT tool is powered by a DEWALT-built motor. Be sure your power supply agrees with the nameplate markings. Voltage decrease of more than 10% will cause loss of power and overheating. All DEWALT tools are factory tested.

COMPONENTS (Fig. 1)

⚠ WARNING: Never modify the power tool or any part of it. Damage or personal injury could result.

A. Motor	E. Collet
B. Handles	F. Subbase
C. Depth adjusting ring	G. OFF/ON switch
D. Fixed base	H. Clamp

INTENDED USE

This heavy-duty router has been designed for professional routing at various work sites (i.e., woodworking shops). **DO NOT** use under wet conditions or in presence of flammable liquids or gases.

This heavy-duty router is a professional power tool. **DO NOT** let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

ADJUSTMENTS

⚠ WARNING: To reduce the risk of injury, turn unit off and disconnect it from power source before installing and removing accessories, before adjusting or when making repairs. An accidental start-up can cause injury.

⚠ WARNING: To reduce the risk of injury, accessories must be rated for at least the speed recommended on the tool warning label. Accessories running over rated speed can fly apart and cause injury. Accessory ratings must always be above tool speed as shown on tool nameplate.

⚠ WARNING: To reduce the risk of injury, do not use router bits with a diameter in excess of 2-1/8" (54 mm) in this tool.

⚠ WARNING: To reduce the risk of injury, never modify the power tool or any part of it. Damage or personal injury could result.

Installing the Bit (Fig. 2, 3)

⚠ WARNING: To reduce the risk of injury, turn unit off and disconnect it from power source before installing and removing accessories, before adjusting or when making repairs. An accidental start-up can cause injury.

⚠ WARNING: To reduce the risk of injury, do not use router bits with a diameter in excess of 2-1/8" (54 mm) in this tool.

NOTICE: Avoid possible damage to the collet. Never tighten the collet without a bit.

NOTE: This router can accommodate bits with 1/4", 3/8" or 1/2" diameter shanks that are installed directly into the motor collet. An accessory collet may be required for some shank sizes.

For this router use only these collets:

- Part No. 42950 (1/2")
- Part No. 42975 (3/8")
- Part No. 42999 (1/4")

One or more of these may be included with your router. Other DEWALT collets are not designed for this router.

- To remove the motor unit from the base unit:
 - Open the clamp (H).
 - While holding the base, turn the motor counter-clockwise until the lower pin (I) in the motor housing is disengaged from groove in base.
 - Lift the motor free from the base unit.
- Clean and insert the shank of the bit into the collet until the shank bottoms, then back it out approximately 1/16" (1.6 mm).
- Lay the motor on its side on a bench with the collet pointing AWAY from you.
- Place one wrench on the flats of the chuck with the opposite end of the wrench resting on the bench to your left.
- Place the other wrench on the collet and tighten counter-clockwise. Tighten firmly.
- To remove the bit, reverse the procedure.

Installing the Motor (Fig. 2)

⚠ WARNING: To reduce the risk of injury, turn unit off and disconnect it from power source before installing and removing accessories, before adjusting or when making repairs. An accidental start-up can cause injury.

- Open the clamp (H) and set the motor in the base unit.
- Align the lower pin of the motor (I) with the groove in the base.
- Rotate the motor clockwise into the base until the upper guide pins are set in the groove of the base.
- Close the clamp.

Adjusting the Depth of Cut (Fig. 4)

⚠ WARNING: To reduce the risk of injury, turn unit off and disconnect it from power source before installing and removing accessories, before adjusting or when making repairs. An accidental start-up can cause injury.

- Open the clamp (H).
- Hold the base (D) and turn the motor (A) counter-clockwise until the tip of the bit is above the bottom of the base.
- Set the tool on a flat surface.
- Turn the motor (A) clockwise until the bit touches the work.
- Close the clamp (H).
- Rotate the depth adjusting ring (C) until the zero-line is opposite the index line (J) on the housing.
- Open the clamp (H).
- Tip the router so that the bit is clear of the work surface. Turn the motor (A) clockwise until the index line (J) on the motor housing reaches the desired depth indicated on the ring.
- Close the clamp (H).

NOTE: Setting the index line to 1/4" on the ring means the cutting edge of the bit is exposed 1/4" below the base.

Adjusting the Sub-base Alignment (Fig. 5)

⚠ WARNING: To reduce the risk of injury, turn unit off and disconnect it from power source before installing and removing accessories, before adjusting or when making repairs. An accidental start-up can cause injury.

Applications using a template guide require the bit to be centered in the guide. This, in turn, requires the center hole in the sub-base to be in line with the collet of the motor unit. Your model has an adjustable sub-base that has been aligned at the factory. The fixed-base router comes with the large hole.

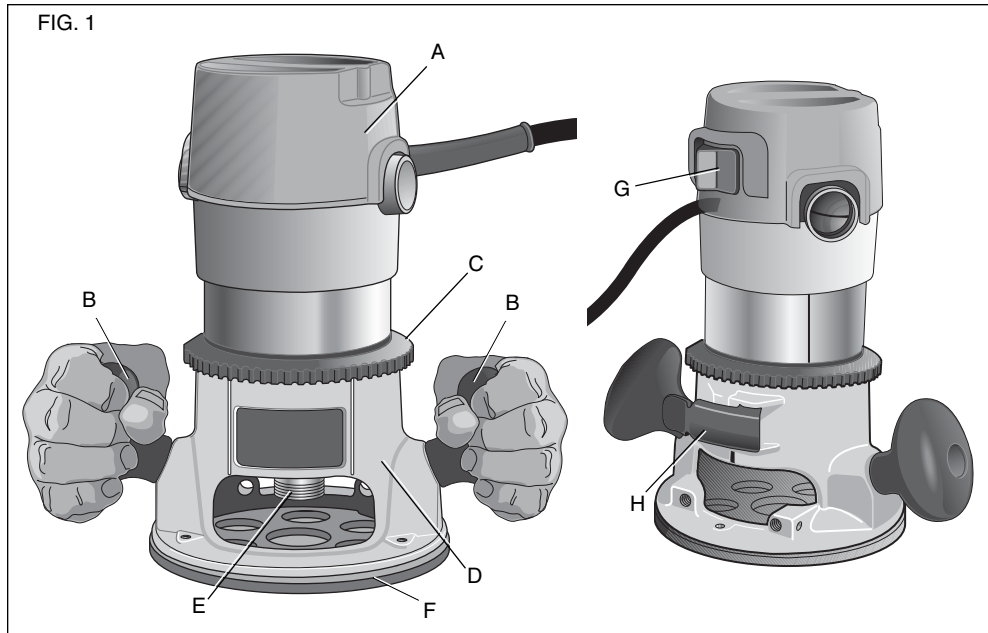


FIG. 2

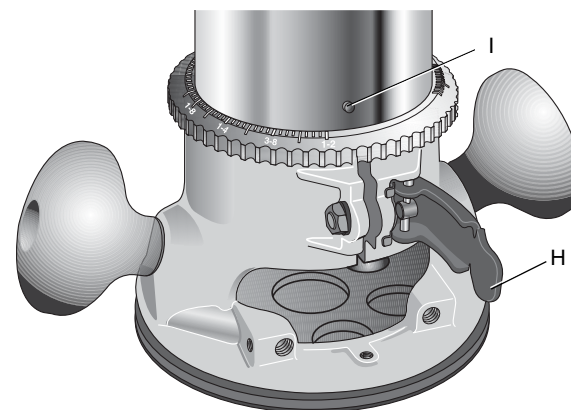


FIG. 3

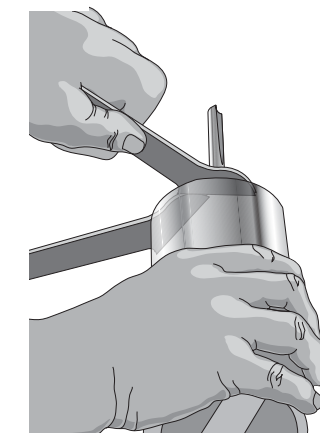


FIG. 4

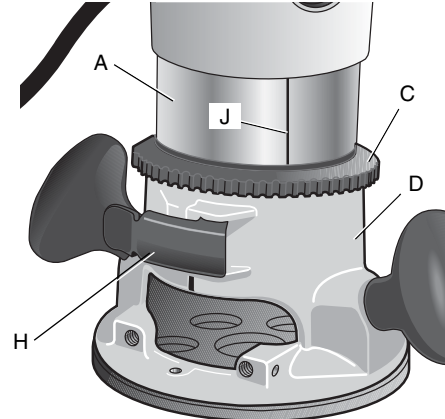


FIG. 5

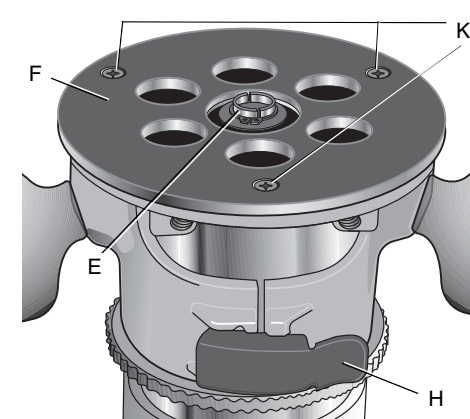
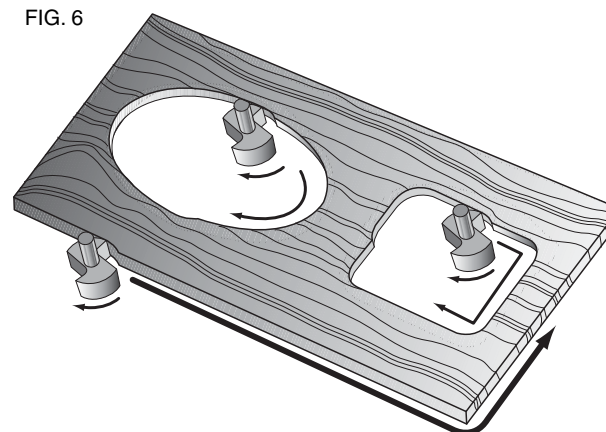


FIG. 6



- Loosen the sub-base mounting screws (K) just enough to allow the sub-base (F) to move.
- Open the clamp (H) and adjust the motor so that the collet nut (E) engages the center hole in the sub-base (F). Allow the sub-base to center itself on the collet nut. Close the clamp (H).
- Tighten the sub-base mounting screws (K) securely.

OPERATION

⚠ WARNING: To reduce the risk of injury, turn unit off and disconnect it from power source before installing and removing accessories, before adjusting or when making repairs. An accidental start-up can cause injury.

⚠ WARNING: To reduce the risk of injury, avoid "Climb-Cutting" (cutting in direction opposite that shown in Fig. 6). "Climb-Cutting" increases the chance for loss of control resulting in possible injury. When "Climb-Cutting" is required (backing around a corner), exercise extreme caution to maintain control of router. Make smaller cuts and remove minimal material with each pass.

⚠ CAUTION: To reduce the risk of injury, always be sure the work is rigidly clamped or otherwise secured before making a cut. Since the cutter rotates clockwise (when viewing router from top), move the router from left to right as you stand facing the work. When working on the inside of a template, move the router in a clockwise direction. When working on the outside of a template, move the router in a counter-clockwise direction.

Connecting to Power Source

⚠ CAUTION: To reduce the risk of injury, before connecting tool to power source, check to see that the switch is in the "OFF" position. Also, check the power circuit to see that it is the same as that shown on specification plate of the tool.

Starting and Stopping the Motor (Fig. 1)

⚠ CAUTION: To reduce the risk of injury, before starting the tool, clear the work area of all foreign objects. Also keep firm grip on tool to resist starting torque.

⚠ CAUTION: To avoid personal injury and/or damage to finished work, always allow the motor to come to a COMPLETE STOP before putting the tool down.

To start the tool, move the OFF/ON switch (G) to the "ON" or "I" position. To stop the tool, move the rocker switch to the "OFF" or "O" position.

Proper Hand Position (Fig. 1)

⚠ WARNING: To reduce the risk of serious personal injury, ALWAYS use proper hand position.

⚠ WARNING: To reduce the risk of serious personal injury, ALWAYS hold securely in anticipation of a sudden reaction.

Proper hand position requires both hands on both handles (B), with the router's subbase flat against the workpiece.

Router Tables

Your router can be used in a router table. Refer to the router table manual for complete, detailed set-up instructions.

⚠ WARNING: To reduce the risk of injury, always read the router instruction manual and accessory instructions before using any accessory. Failure to heed these warnings may result in personal injury and serious damage to the router and the accessory. When servicing this tool, use only identical replacement parts.

Nombre y domicilio del distribuidor donde se adquirió el producto:

Este producto está garantizado por un año a partir de la fecha de entrega, contra cualquier defecto en su funcionamiento, así como en materiales y mano de obra empleados para su fabricación. Nuestra garantía incluye la reparación o reposición del producto y/o componentes sin cargo alguno para el cliente, incluyendo mano de obra, así como los gastos de transportación razonablemente erogados derivados del cumplimiento de este certificado.

Para hacer efectiva esta garantía deberá presentar su herramienta y esta póliza sellada por el establecimiento comercial donde se adquirió el producto, de no contar con ésta, bastará la factura de compra.

EXCEPCIONES.

Esta garantía no será válida en los siguientes casos:

- Cuando el producto se hubiese utilizado en condiciones distintas a las normales;
- Cuando el producto no hubiese sido operado de acuerdo con el instructivo de uso que se acompaña;
- Cuando el producto hubiese sido alterado o reparado por personas distintas a las enlistadas al final de este certificado.

Anexo encontrará una relación de sucursales de servicio de fábrica, centros de servicio autorizados y franquiciados en la República Mexicana, donde podrá hacer efectiva su garantía y adquirir partes, refacciones y accesorios originales.

Garantía limitada por tres años

DeWALT reparará, sin cargo, cualquier falla que surja de defectos en el material o la fabricación del producto, por hasta tres años a contar de la fecha de compra. Esta garantía no cubre fallas de las piezas causadas por su desgaste normal o abuso a la herramienta. Para mayores detalles sobre la cobertura de la garantía e información acerca de reparaciones realizadas bajo garantía, visítenos en www.dewalt.com o diríjase al centro de servicio más cercano al 1-800-4-DeWALT (1-800-433-9258). Esta garantía no aplica a accesorios o a daños causados por reparaciones realizadas o intentadas por terceros. Esta garantía le otorga derechos legales específicos, además de los cuales puede tener otros dependiendo del estado o la provincia en que se encuentre.

Además de la garantía, las herramientas DeWALT están cubiertas por:

1 AÑO DE SERVICIO GRATUITO

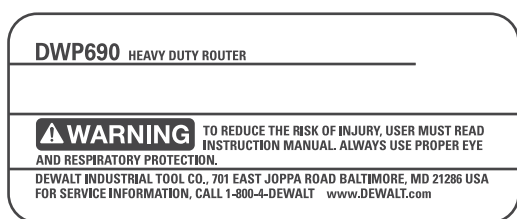
DeWALT mantendrá la herramienta y reemplazará las piezas gastadas por su uso normal, sin cobro, en cualquier momento durante un año a contar de la fecha de compra.

GARANTÍA DE REEMBOLSO DE SU DINERO POR 90 DÍAS

Si no está completamente satisfecho con el desempeño de su máquina herramienta, láser o clavadora DeWALT, cualquiera sea el motivo, podrá devolverlo hasta 90 días de la fecha de compra con su recibo y obtener el reembolso completo de su dinero – sin necesidad de responder a ninguna pregunta.

AMÉRICA LATINA: Esta garantía no se aplica a los productos que se venden en América Latina. Para los productos que se venden en América Latina, debe consultar la información de la garantía específica del país que viene en el empaque, llamar a la compañía local o visitar el sitio Web a fin de obtener esa información.

REEMPLAZO GRATUITO DE LAS ETIQUETAS DE ADVERTENCIAS: Si sus etiquetas de advertencia se vuelven ilegibles o faltan, llame al 1-800-4-DeWALT (1-800-433-9258) para que se le reemplacen gratuitamente.



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Local D, Col. Obrera (55) 5588 9377

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17 Norte #205 - Col. Centro (222) 246 3714

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PARA OTRAS LOCALIDADES:

Si se encuentra en México, por favor llame al (55) 5326 7100

Si se encuentra en U.S., por favor llame al

1-800-433-9258 (1-800 4-DeWALT)

ESPECIFICACIONES

	DWP690
Voltaje:	c.a. ~ 120 V~
Amperaje:	11 A
Frecuencia:	60 Hz
RPM:	10 000 – 27 500/min

SOLAMENTE PARA PROPÓSITO DE MÉXICO:
IMPORTADO POR: DEWALT S.A. DE C.V.
BOSQUES DE CIDROS, ACCESO RADIATAS NO.42
3A. SECCIÓN DE BOSQUES DE LAS LOMAS
DELEGACIÓN CUAJIMALPA,
05120, MÉXICO, D.F.
TEL. (52) 555-326-7100
R.F.C.: BDE810626-1W7

Para servicio y ventas consulte
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en la sección amarilla.

