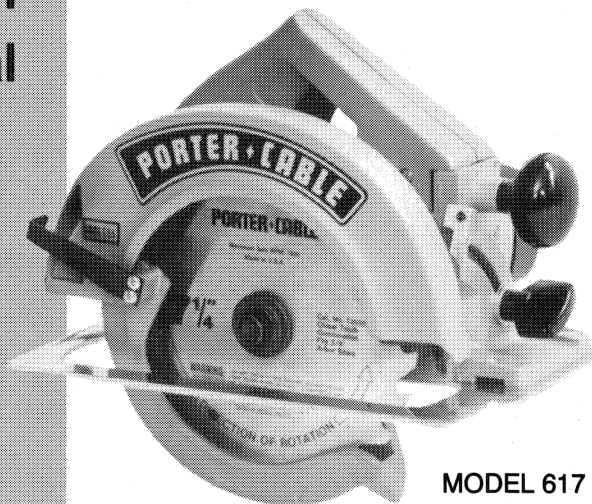


Double Insulated Builders Saw

Instruction manual



MODEL 617

IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. _____

Type _____

Serial No. _____

Part No. 698376-2910

PORTER-CABLE
PROFESSIONAL POWER TOOLS

IMPORTANT SAFETY INSTRUCTIONS

WARNING: When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following:

READ AND FOLLOW ALL INSTRUCTIONS.

There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Manager of Product Engineering
Porter-Cable Corporation
4825 Highway 45 North
P.O. Box 2468
Jackson, TN 38302-2468

POLARIZED PLUGS: To reduce the risk of electric shock, this equipment has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.

1. **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite injuries.
2. **AVOID DANGEROUS ENVIRONMENT.** Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep area well lit. Avoid chemical or corrosive environment. Do not use tool in presence of flammable liquids or gases.



THIS SYMBOL DENOTES DO NOT EXPOSE TO RAIN OR USE IN DAMP LOCATIONS

CE SIGNE EST L'INDICATION DE NE PAS EXPOSER A LA PLUIE ET NE PAS UTILISER DANS LES EMPLACEMENTS HUMIDES

3. **GUARD AGAINST ELECTRIC SHOCK.** Prevent body contact with grounded surfaces. For example: pipes, radiators, ranges, refrigerator enclosures.
4. **KEEP CHILDREN AWAY.** Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
5. **STORE IDLE TOOLS.** When not in use, tools should be stored in dry, and high or locked-up place — out of the reach of children.
6. **DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was intended.
7. **USE RIGHT TOOL.** Don't force small tool or attachment to do the job of a heavy duty tool. Don't use tool for purpose not intended—for example—do not use a circular saw for cutting tree limbs or logs.
8. **DRESS PROPERLY.** Do not wear loose clothing or jewelry. Loose clothing, draw strings and jewelry can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
9. **USE SAFETY GLASSES.** Wear safety glasses or goggles while operating power tools. Also face or dust mask if operation creates dust. All persons in the area where power tools are being operated should also wear safety glasses and face or dust mask.

10. DON'T ABUSE CORD. Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges. Have damaged or worn power cord and strain reliever replaced immediately. **DO NOT ATTEMPT TO REPAIR POWER CORD.**

11. SECURE WORK. Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.

12. DON'T OVERREACH. Keep proper footing and balance at all times.

13. MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Have all worn, broken or lost parts replaced immediately. Keep handles dry, clean and free from oil and grease.

14. DISCONNECT TOOLS. When not in use, before servicing, and when changing accessories such as blades, bits, cutters, etc.

15. REMOVE ADJUSTING KEYS AND WRENCHES. Form habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.

16. AVOID UNINTENTIONAL STARTING. Do not carry a plugged-in tool with finger on switch. Be sure switch is off when plugging in. Keep hands, body and clothing clear of blades, bits, cutters, etc. when plugging in the tool.

17. OUTDOOR USE EXTENSION CORDS. When tool is used outdoors, use only extension cords marked "Suitable for use with outdoor appliances - store indoors when not in use."

18. STAY ALERT. Watch what you are doing. Use common sense. Do not operate tool when you are tired or while under the influence of medication, alcohol or drugs.

19. CHECK DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.

20. WEAR EAR PROTECTION to safeguard against possible hearing loss.

SAVE THESE INSTRUCTIONS

ADDITIONAL SAFETY RULES FOR CIRCULAR SAWS

1. KEEP GUARDS IN PLACE AND IN WORKING ORDER. Never wedge or tie lower guard open. Check operation of lower guard before each use. Do not use if lower guard does not close briskly over saw blade. **CAUTION:** If saw is dropped, lower guard may be bent, restricting full return.

2. KEEP BLADES CLEAN AND SHARP. Sharp blades minimize stalling and kickback.

3. DANGER: KEEP HANDS AWAY FROM CUTTING AREA. Keep hands away from blades. Do not reach underneath work while blade is rotating. Do not attempt to remove cut material when blade is moving.

CAUTION: Blades coast after turned off.

4. **SUPPORT LARGE PANELS.** Large panels must be supported, as shown in Fig. 10, to minimize the risk of blade pinching and kickback. When cutting operation requires the resting of the saw on the workpiece, the saw shall be rested on the larger portion and the smaller portion cut off.
5. **USE RIP FENCE.** Always use a fence or straight edge guide when ripping.
6. **GUARD AGAINST KICKBACK.** Kickback occurs when the blade is pinched and the saw is driven back towards the operator. Keep body to side of blade. Stay alert and maintain firm grip on saw for control. Release switch immediately if blade binds or saw stalls. Keep blades sharp. Support panels as shown in Fig. 10. Use fence or straight edge guide when ripping. DO NOT force tool. DO NOT remove saw from work during a cut while blade is moving.
7. **LOWER GUARD.** Raise lower guard with the retracting handle when pocket cutting.
8. **ADJUSTMENTS.** Before cutting be sure depth and bevel adjustments are tight.
9. **USE ONLY CORRECT BLADES IN MOUNTING.** Do not use blades with incorrect size holes. Never use defective or incorrect blades, washers or bolts.
10. **AVOID CUTTING NAILS AND KNOTS.** Inspect for and remove all nails from lumber before cutting. Try to layout cuts between knots.

REPLACEMENT PARTS

When servicing, use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION: Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found below. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation. For example — SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet								
115V		25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
230V		50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	12
	2-3	18	18	16	14	14	12	12	10	10
	3-4	18	18	16	14	12	12	10	10	8
	4-5	18	18	14	12	12	10	10	8	8
	5-6	18	16	14	12	10	10	8	8	6
	6-8	18	16	12	10	10	8	6	6	6
	8-10	18	14	12	10	8	8	6	6	4
	10-12	16	14	10	8	8	6	6	4	4
	12-14	16	12	10	8	6	6	6	4	2
	14-16	16	12	10	8	6	6	4	4	2
	16-18	14	12	8	8	6	4	4	2	2
	18-20	14	12	8	6	6	4	4	2	2

OPERATING INSTRUCTIONS

Model 617 is designed for use with 7¼" maximum diameter blades having a 5/8" diameter mounting hole.

SELECTING THE BLADE

The combination blade is used for all general sawing. However, for best results, the blade best suited for the job in question should be used. In cross-cutting, where smoothness of cut is important; the finer tooth cross-cut blade is the better blade to use. For fast, smooth-cut ripping, use the rip blade. To obtain exceptionally fine and smooth end grain cuts on trim and in cabinet work, use the planer blade. Keep a supply of sharp and properly set blades on hand. When you notice the blade being used is becoming dull, change to a sharp and properly set blade at once. By doing this you will not only add to the life of your saw but will make cutting faster and easier.

REMOVING THE BLADE

1. **CAUTION. DISCONNECT SAW FROM POWER SOURCE.**
2. Retract the blade guard and place the saw on a piece of scrap lumber. Press down on the saw so the blade teeth dig into the wood, to prevent the blade from turning.
3. Remove the blade retaining bolt by turning it counterclockwise, with the wrench (C) Fig. 1, furnished with the saw.

INSTALLING THE BLADE

1. **CAUTION. DISCONNECT SAW FROM POWER SOURCE.**
2. Remove any sawdust that may have accumulated within guards, around arbor, and telescoping guard spring. Check the telescoping guard to insure it is in working order.

3. Clean inner blade flange and retract telescoping guard and place sharp blade on arbor making sure teeth point up at front of saw as shown in Fig. 2.

CAUTION: AVOID CONTACT WITH BLADE TEETH TO PREVENT PERSONAL INJURY.

4. Place outer blade flange on arbor with flange towards blade and flats mating with those on arbor.

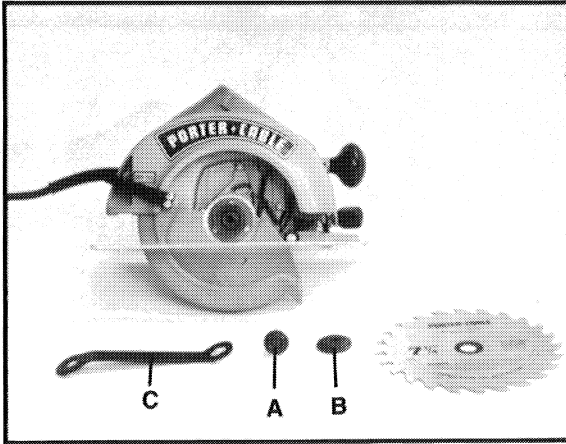


Fig. 1

5. Install blade retaining bolt and finger tighten by turning clockwise.

6. Retract the blade guard and place the saw on a piece of scrap lumber. Press down on the saw so the blade teeth dig into the wood, to prevent the blade from turning.

7. Tighten blade retaining bolt with wrench provided, just enough to prevent blade slippage during normal cutting.

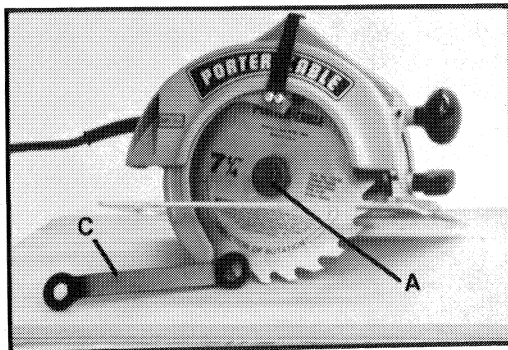


Fig. 2

USING JACKSHAFT WRENCH

Blades can also be installed and removed easily by using the Jackshaft Wrench.

1. **CAUTION: DISCONNECT SAW FROM POWER SOURCE.**
2. The depth adjustment should be set at its highest position to allow maximum blade exposure below the base.
3. Turn the saw over and make sure the handle rests on a rigid support. See Fig. 3.
4. Retract the blade guard. Insert the jackshaft wrench (A), Fig. 3, between the blade and guard and onto the flats on the jackshaft flange.
5. While holding the jackshaft wrench (A), the blade retaining bolt can be tightened or loosened with the blade bolt wrench (C) as shown in Fig. 3. Turn the blade retaining bolt counterclockwise to loosen and clockwise to tighten. Tighten blade retaining bolt just enough to prevent slippage during normal cutting.

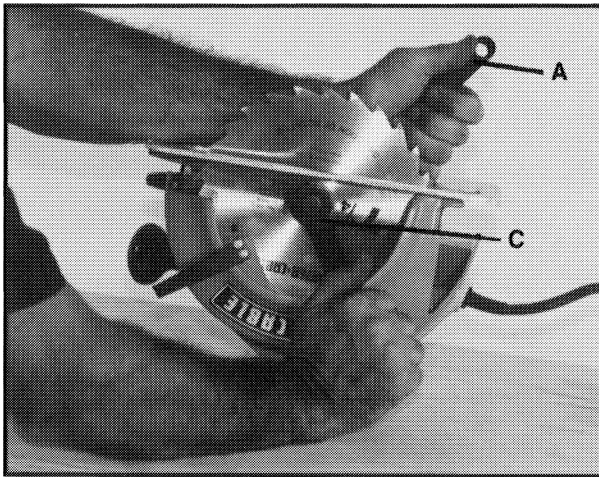


Fig. 3

WHEN USING ABRASIVE BLADES

Special abrasive blades are available for cutting various materials other than wood.

When abrasive blades are used, Accessory Catalog No. 48095 "Solid Lock-Up Screw and Washer", must be used in place of the regular blade retaining bolt and outer blade flange. Use the "solid lock-up screw" with the washer (supplied with 48095 solid lock-up screw), assembled between the solid lock-up screw head and the blade.

CAUTION: Never use the solid lock-up screw or washer with wood cutting blades.

DEPTH OF CUT ADJUSTMENT

Your saw can be adjusted for depth of cut depending on the thickness of the material being cut. With most blades the depth of cut should be adjusted so that saw blade projects slightly below the material being cut. To adjust for depth of cut, proceed as follows:

1. **CAUTION:** DISCONNECT SAW FROM POWER SOURCE.
2. With one hand holding the top handle of the saw, loosen the depth adjusting knob (A), Fig. 4, and lower the base (C) to decrease cutting depth or raise the base (C) to increase cutting depth. Firmly tighten knob (A) at desired depth setting.

NOTE: One edge of the depth adjusting slide is graduated on a 1/8" scale for convenience in determining more accurate depth adjustments.

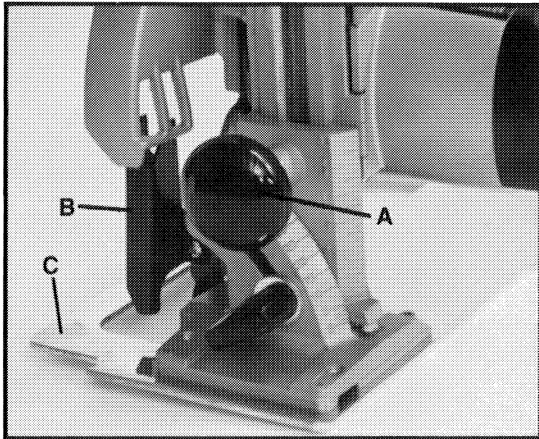


Fig. 4

AUXILIARY BLADE GUARD

Your Porter-Cable saw is equipped with an auxiliary blade guard (B), Fig. 4.

CAUTION: The saw should never be operated with this guard removed and a wedge should never be used between the saw blade and the auxiliary blade guard, to prevent the blade from turning, while changing blades.

TELESCOPING GUARD

WARNING: The telescoping guard (A), Fig. 5, is a safety device important to your protection. Every time you use the saw, see that the telescoping guard rotates freely and returns quickly and completely to its closed position. Frequently check the retracting spring (B), Fig. 5, to see that it is functional and free of foreign matter. At least once a month or when the guard is not operating properly, remove any accumulated sawdust, pitch, etc. from the area around the hub (C) of the telescoping guard, and add a few drops of light machine oil at each end of the hub. NEVER block or wedge the telescoping guard in the open position.

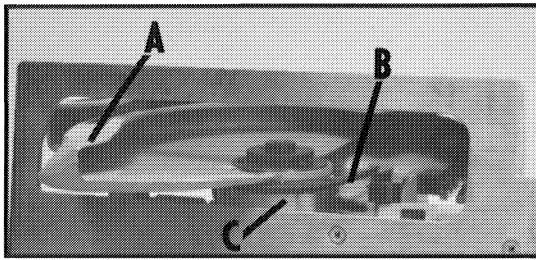


Fig. 5

ADJUSTING 90 DEGREE POSITIVE STOP

Your saw is equipped with an adjustable positive stop at 90 degrees. To check and adjust the positive stop, proceed as follows:

1. **CAUTION: DISCONNECT SAW FROM POWER SOURCE.**
2. The depth adjustment should be set at its highest position to allow maximum blade exposure below the base.
3. Turn the saw over and make sure the handle rests on a rigid support. Loosen bevel adjusting knob (A), Fig. 6, and position the base (B) so the stop screw (C) contacts the stop (D).
4. Retract the blade guard and with a square, check to see if the blade is at 90 degrees to the base, as shown in Fig. 6. If the blade is not at 90 degrees to the base, turn the stop screw (C) in or out until you are certain the blade is at 90 degrees to the base when the stop screw (C) contacts the stop (D), Fig. 6.

BEVEL CUT ADJUSTMENT

1. **CAUTION: DISCONNECT SAW FROM POWER SOURCE.**
2. Loosen the bevel adjusting knob (A), Fig. 7.
3. Swing the base until the indicator (B), Fig. 7, lines up with the desired graduation line on the angle segment (C), and tighten knob (A).

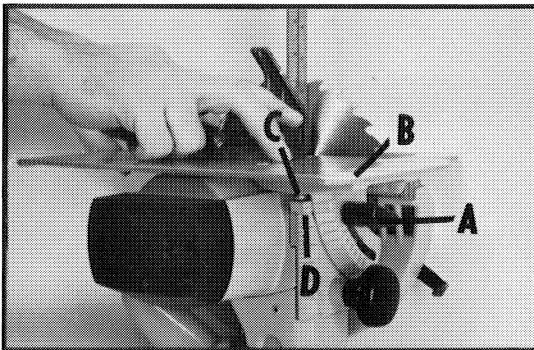


Fig. 6

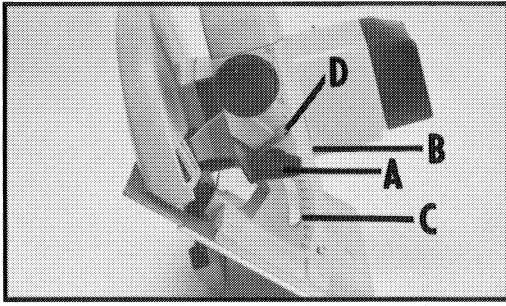


Fig. 7

4. Your saw is equipped with an adjustable positive stop at the 45 degree bevel position. After making a preliminary setting following the above steps, make a cut on a piece of scrap wood and check the accuracy of the setting. Turn set screw (D), Fig. 7, inward or outward as needed to produce a true 45 degree bevel cut. With the set screw (D) accurately positioned, the base will return to the same 45 degree setting without need for visual alignment of the graduation markings.

TO FOLLOW LINE OF CUT

On the right front part of the base, a beveled edge (A), Fig. 8, is provided to aid the operator in guiding the saw parallel to the desired line of cut when the saw is set at 90 degrees or at any bevel angle to 45 degrees.

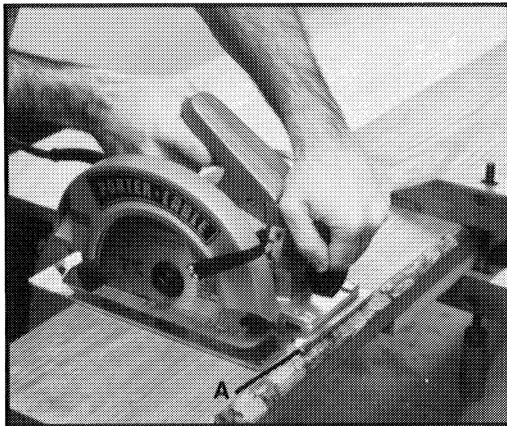


Fig. 8

HOW TO USE THE SAW

Your Porter-Cable saw is a right-hand tool. For maximum protection of the operator, effective control of this powerful saw is best obtained by two-handed operation.

WARNING: It is important to support the work properly and to hold the saw firmly to prevent loss of control which could cause personal injury. Figure 9 illustrates typical hand support of the saw.

Clamp work on a rigid support such as a bench or saw horses. See Fig. 8. Mark the line of cut on the work. Be sure cut-off line is beyond end of support to the right, only enough to allow proper operation of the telescoping guard. Place front edge of saw squarely on work before starting motor. Sight the cutting line with the cut-line indicator (A), Fig. 8. Back saw up slightly and start motor. Move saw forward keeping the edge of cut-line indicator parallel to line of cut.

WARNING: GUARD AGAINST KICKBACK. Kickback occurs when the blade is pinched and the saw is driven back towards the operator. Keep body to side of blade. Stay alert and maintain firm grip on saw for control. Release switch immediately if blade binds or saw stalls. Keep blades sharp. Support panels as shown in Fig. 10. Use fence or straight edge guide when ripping. DO NOT force tool. DO NOT remove saw from work during a cut while blade is moving.

CAUTION: Keep the cord away from the cutting area, so it does not get hung up in the work being cut.

Do not force the cut. Let the saw do the cutting at the rate of speed permitted by the type of cut and the material being cut. When the cut is completed, release the switch and allow the blade to stop before lifting the saw from the work. Be sure the lower blade guard is closed, before setting the saw down.

CROSS-CUTTING

Cutting directly across the grain of a piece of lumber is called crosscutting. Fig. 8 illustrates a crosscut operation. Position the work so that the cut will be on the right, as shown.

RIPPING

Cutting wood lengthwise, with the grain, is known as ripping. For narrow rip cuts, a handy accessory, number 53124 Rip Guide, can be used. Insert the rip guide bar (A), Fig. 9, under the bridge on the front of the saw base. Thread the rip guide screws with springs (B) into the top of the bridge. Adjust guide for desired width of cut, taking into consideration the blade thickness so the work will not be cut too wide or too narrow.

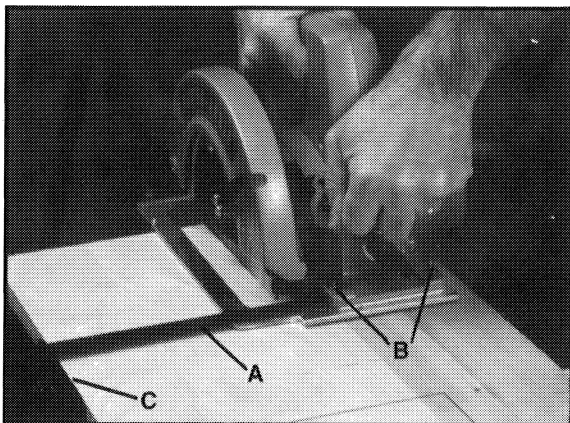


Fig. 9

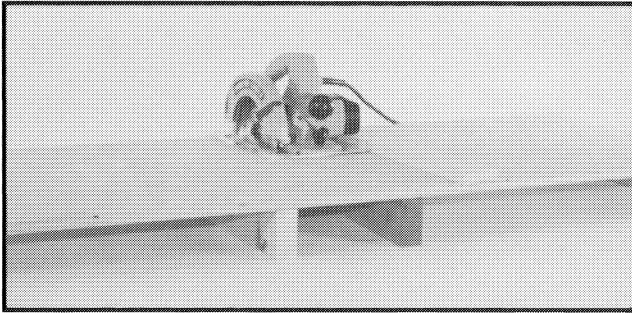


Fig. 10

Firmly tighten screws. The saw is guided by keeping the guide (C) against the edge of the board, as shown in Fig. 9.

For making wider cuts, such as might be made in plywood and wide sheets, a wooden guide strip, against which the left edge of the saw base can be guided, can be tacked or clamped to the work, as shown in Fig. 10.

NOTE: The depth of cut must be adjusted to allow for the thickness of the wooden guide strip.

BEVEL CUTTING

Bevel cuts are made in the same manner as crosscuts and rip cuts. The only difference is that the blade is set at an angle between 0 degrees and 45 degrees, as shown in Fig. 11.

The bevel cut made at an angle to the edge of a board is called a compound cut. There are certain compound cuts, on which it may be necessary to manually retract the telescoping guard to allow the blade to enter into and/or through the cut. On these compound cuts and also when starting pocket cuts.

CAUTION: Use the lever (A), Fig. 11, provided on the telescoping guard when you have to retract the telescoping guard manually.

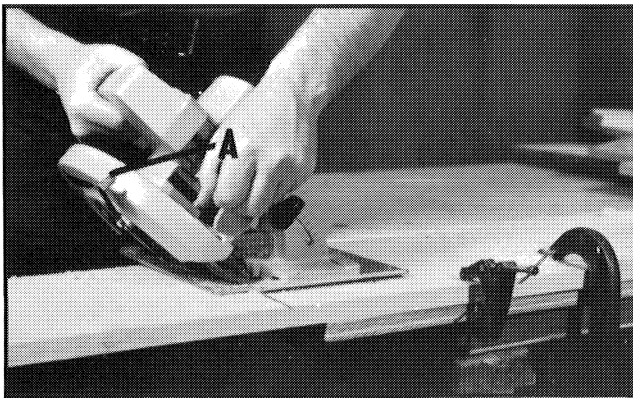


Fig. 11

POCKET CUTS

A Pocket cut is one which must be made inside the area of the material and not starting from the edge. Mark the area clearly with lines on all sides. Start near the corner of one side and place front edge of saw base firmly on the work. Hold saw up so blade clears the material. Be sure you have adjusted the blade properly for depth of cut. Push the telescoping guard lever all the way back so the blade is exposed as shown in Fig. 12. Start the motor and lower the blade into the work. After the blade has cut thru, and the base rests flat on the work, follow the line right up to the corner. Use a keyhole or bayonet saw to cut the corners out clean.

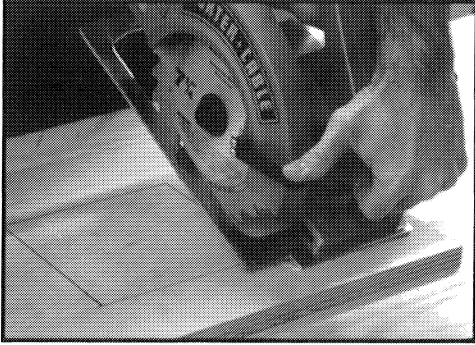


Fig. 12

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. Wear safety glasses while performing this operation. Remove built up grime resulting from working with green or sappy wood. ALL PLASTIC PARTS SHOULD BE CLEANED WITH SOFT CLOTHS.

NOTE: Never use solvents to clean plastic parts. Plastics can be easily damaged by such solvents.

CAUTION: Wear safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

LUBRICATION

It is recommended that your saw be lubricated after each 50 hours of use. A grease cup (A), Fig. 13, is located at the rear of the gear housing between the handle and blade well. Clean the grease cup and surrounding area. Remove the cap and fill it with Porter-Cable Gear Lubricant Catalog No. 801945. Install the grease cap on the grease cup body and screw it on as far as it will go to force the lubricant into the gear chamber.

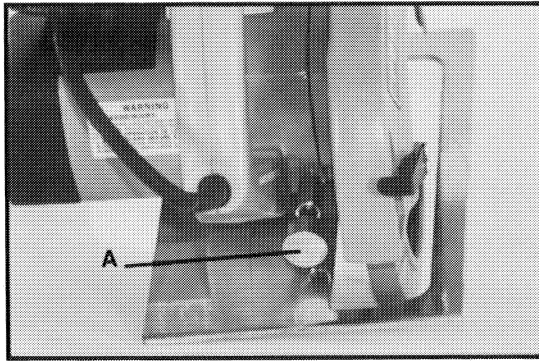


Fig. 13

SERVICE AND REPAIR

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. All maintenance, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We can not guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

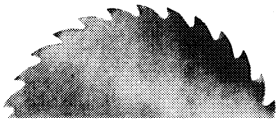
ACCESSORIES

The testing of this tool has been accomplished with the following accessories. For safest operation, it is recommended that only these accessories be used with this product.

WARNING: Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.

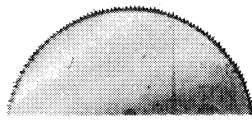
No. 53124	RIP GUIDE
No. 48299	BLADE WRENCH
No. 48321	JACKSHAFT WRENCH
No. 44345	CARRYING CASE
No. 698965	REPLACEMENT BLADE BOLT AND WASHER
No. 48095	SOLID LOCK-UP SCREW AND WASHER (FOR ABRASIVE BLADES)
No. 48230	LUBRICANT
No. 803518	GREASE CUP

PROFESSIONAL CIRCULAR SAW BLADES



Chisel Tooth Combination (C) Arbor.
General purpose blade for cutting in any direction. Rips, cross cuts, miters both hard and soft woods.

No.	Dia. In.	Hole
12030	7 1/4	5/8" & Diamond



Plywood (PW).
For fine, extra clean cutting of plywoods, veneers, thin plastics and similar materials.

No.	Dia. In.	Hole
12207	7 1/4	5/8" & Diamond



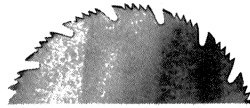
Combination/Rip (CR).
Popular all-purpose blade for fast ripping of all types of lumber. Also for cut-off and mitering.

No.	Dia. In.	Hole
12078	7 1/4	5/8" & Diamond



Tungsten Carbide-Tipped Blades.
Last up to 50 times longer than conventional blades. Economy prices.

No.	Qty. Per Pkg.	Dia. In.	No. Teeth	Hole Center
12274	1	7 1/4	20	5/8"



Master Combination (M).
An all-purpose blade for smooth, fast cutting. Cuts crosscut, rip, miters for general use.

No.	Dia. In.	Hole
12488	7 1/4	5/8" & Diamond

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which examination proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station as listed under "TOOLS-ELECTRIC" in the Yellow Pages of your telephone directory. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468; Attention: Product Service. The foregoing obligation is Porter-Cable's sole liability under this or any implied warranty and under no circumstances shall Porter-Cable be liable for any incidental or consequential damages. Some states do not allow limitations on how long an implied warranty lasts on the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

PORTER-CABLE SERVICE CENTERS

Parts and Repair Service for Porter-Cable Power Tools are Available at These Locations

CALIFORNIA

City of Industry 91745 (Los Angeles)
1305 John Reed Court
Phone: (818) 333-3566
Fax: (818) 330-5900

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Fax: (604) 420-3522

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Fax: (204) 632-1976

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Fax: (519) 836-9352

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Fax: (514) 336-3505

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