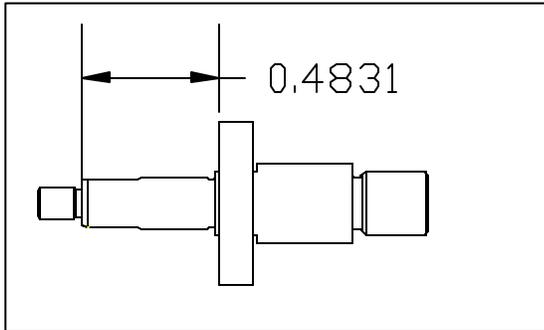


2610
2611
2614
2615

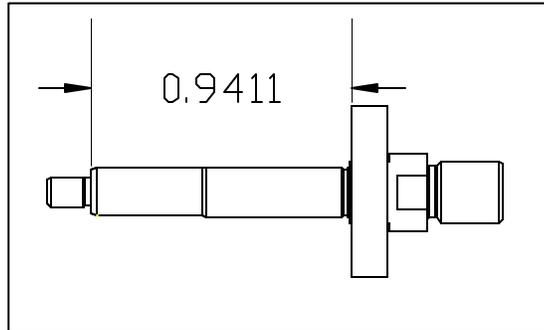
SERVICE NOTES

GEAR, GEAR LOCATING TOOL, & SPINDLE – REFS. 18 & 63

When pressing the Gear, Ref. 18, onto the Spindle Ref. 63, the gear must be pressed to the dimension in the illustrations below. Special Locating Sleeves are available to properly locate the gear during pressing operations.



3/8" Drills



1/2" Drills