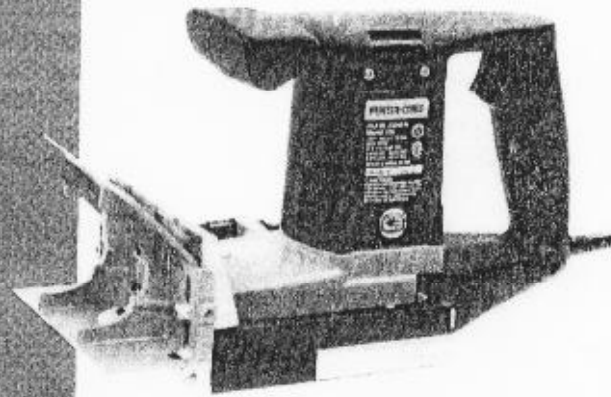


Double Insulated Plate Joiner

Instruction
manual



MODEL 555

IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. _____

Type _____

Serial No. _____

PORTER-CABLE
PROFESSIONAL POWER TOOLS

Part No. 878073-3910

IMPORTANT SAFETY INSTRUCTIONS

WARNING: When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following:

READ AND FOLLOW ALL INSTRUCTIONS.

There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Product Manager
Porter-Cable Corporation
4825 Highway 45 North
P.O. Box 2468
Jackson, TN 38302-2468

POLARIZED PLUGS: To reduce the risk of electric shock, this equipment has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.

- 1. KEEP WORK AREA CLEAN.** Cluttered areas and benches invite injuries.
- 2. AVOID DANGEROUS ENVIRONMENT.** Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep area well lit. Avoid chemical or corrosive environment. Do not use tool in presence of flammable liquids or gases.
- 3. GUARD AGAINST ELECTRIC SHOCK.** Prevent body contact with grounded surfaces. For example: pipes, radiators, ranges, refrigerator enclosures.
- 4. KEEP CHILDREN AWAY.** Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
- 5. STORE IDLE TOOLS.** When not in use, tools should be stored in dry, and high or locked-up place — out of reach of children.
- 6. DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was intended.
- 7. USE RIGHT TOOL.** Don't force small tool or attachment to do the job of a heavy duty tool. Don't use tool for purpose not intended — for example — do not use a circular saw for cutting tree limbs or logs.
- 8. DRESS PROPERLY.** Do not wear loose clothing or jewelry. Loose clothing, draw strings and jewelry can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
- 9. USE SAFETY GLASSES.** Wear safety glasses or goggles while operating power tools. Also face or dust mask if operation creates dust. All persons in the area where power tools are being operated should also wear safety glasses and face or dust mask.
- 10. DON'T ABUSE CORD.** Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges. Have damaged or worn power cord and strain reliever replaced immediately. DO NOT ATTEMPT TO REPAIR POWER CORD.

11. **SECURE WORK.** Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.
12. **DON'T OVERREACH.** Keep proper footing and balance at all times.
13. **MAINTAIN TOOLS WITH CARE.** Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Have all worn, broken or lost parts replaced immediately. Keep handles dry, clean and free from oil and grease.
14. **DISCONNECT TOOLS** when not in use, before servicing, and when changing accessories such as blades, bits, cutters, etc.
15. **REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.
16. **AVOID UNINTENTIONAL STARTING.** Do not carry a plugged-in tool with finger on switch. Be sure switch is off when plugging in. Keep hands, body and clothing clear of blades, bits, cutters, etc. when plugging in the tool.
17. **OUTDOOR USE EXTENSION CORDS.** When tool is used outdoors, use only extension cords marked "Suitable for use with outdoor appliances - store indoors when not in use."
18. **STAY ALERT.** Watch what you are doing. Use common sense. Do not operate tool when you are tired or while under the influence of medication, alcohol or drugs.
19. **CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.
20. **WEAR EAR PROTECTION** to safeguard against possible hearing loss.

SAVE THESE INSTRUCTIONS

ADDITIONAL SAFETY RULES FOR PLATE JOINER

1. **KEEP GUARD (BASE) IN WORKING ORDER.** Check operation before each use. Do not use if guard does not close briskly over blade. **CAUTION:** If machine is dropped, guard may distort restricting operation. Keep slide mechanism free of wood chips. Occasionally lubricate ways with light machine oil. **DO NOT OVERLUBRICATE** as this creates excessive sawdust buildup.
2. **KEEP BLADES CLEAN AND SHARP.** Sharp blades minimize stalling and kickback.
3. **DANGER: KEEP HANDS AWAY FROM CUTTING AREA.** Keep hands away from blade. Do not reach underneath work while blade is rotating. **CAUTION:** Blades coast after being turned off.

4. **GUARD AGAINST KICKBACK.** Release switch immediately if blade binds or motor stalls. Keep blade sharp. Do not force tool. Stay alert and exercise control.
5. **USE ONLY CORRECT BLADES IN MOUNTING.** Do not use blades with incorrect size holes. Never use defective or incorrect blades, washers or bolts.
6. **AVOID CUTTING NAILS AND KNOTS.** Inspect for and remove all nails from lumber before cutting. Try to layout cuts between knots.

REPLACEMENT PARTS

When servicing use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION: Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation. For example — SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet									
		115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
		230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	12	
	2-3	18	18	16	14	14	12	12	10	10	
	3-4	18	18	16	14	12	12	10	10	8	
	4-5	18	18	14	12	12	10	10	8	8	
	5-6	18	16	14	12	10	10	8	8	6	
	6-8	18	16	12	10	10	8	6	6	6	
	8-10	18	14	12	10	8	8	6	6	4	
	10-12	16	14	10	8	8	6	6	4	4	
	12-14	16	12	10	8	6	6	6	4	2	
	14-16	16	12	10	8	6	6	4	4	2	
	16-18	14	12	8	6	6	4	4	2	2	
	18-20	14	12	8	6	6	4	4	2	2	

OPERATING INSTRUCTIONS

FOREWORD

Your Porter-Cable Plate Joiner is designed for making grooves for Porter-Cable #0, 10, or 20 biscuits used in making various types of wood glue joints.

SELECTING THE BISCUIT

Biscuits are $\frac{5}{32}$ " thick and available in three sizes as shown below. Five of each size are furnished with your Plate Joiner.

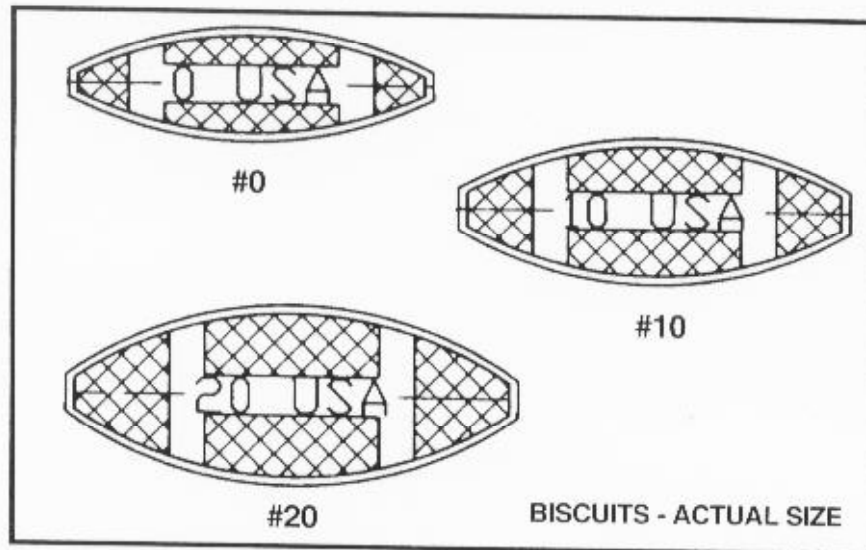


Fig. 1

Choose the largest biscuit that will accommodate the type of joint being made.

ADJUSTING DEPTH OF GROOVE

A "quick set" adjusting knob (A) Fig. 2 is provided for changing depth of groove required for the three biscuit sizes. The biscuit sizes 0, 10, and 20 are stamped on the flats at the end of this knob. Adjust depth of groove as follows:

1. **CAUTION: DISCONNECT JOINER FROM POWER SOURCE.**
2. Pull adjusting knob forward and rotate until desired biscuit size is in line with indicating mark (B) Fig. 2.
3. Release knob making sure knob engages with index grooves.

FINE ADJUSTMENT (Depth of Groove)

The "quick set" depth adjustment is adjusted at the factory to produce joints with nominal clearance (biscuit to groove). A fine adjustment is provided allowing the operator to reduce or increase the clearance as desired.

TO REDUCE CLEARANCE:

1. Hold knob (D) Fig. 2 and turn knob (C) Fig. 2, counterclockwise to unlock.
2. Turn knob (D) Fig. 2, clockwise.

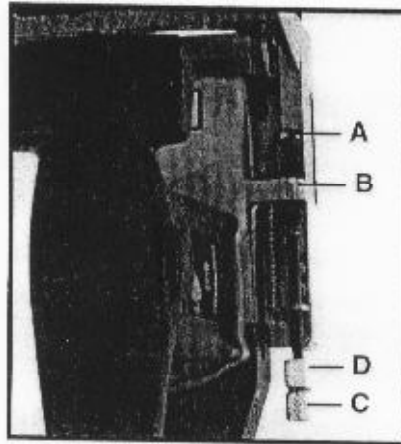


Fig. 2

3. Hold knob (D) Fig. 2, at desired position and turn knob (C) Fig. 2, clockwise to lock.

TO INCREASE CLEARANCE:

1. Hold knob (D) Fig. 2 and turn knob (C) Fig. 2, counterclockwise to unlock.
2. Turn knob (D) Fig. 2, counterclockwise.
3. Hold knob (D) Fig. 2, at desired position and turn knob (C) Fig. 2 clockwise to lock.

POSITIONING GROOVES

The number of grooves (biscuits) used in a joint may be varied to provide the strength required for the particular application. Typically, the center of the first groove is positioned approximately two inches from the edge of the work with additional grooves spaced at three to six inches on centers.

Position the two workpieces (to be joined) in the relationship desired after joining. Mark the centerline of each groove required as shown in Fig. 3. Use a square to assure accuracy.

AUXILIARY FENCE

The auxiliary fence (B) Fig. 4, is shipped assembled to the Plate Joiner as shown in Fig. 4. It will be necessary to remove the fence for some applications. Other applications will require the fence to be installed in an inverted position as explained on page 10 of this manual.

TO REMOVE AUXILIARY FENCE:

CAUTION: DISCONNECT PLATE JOINER FROM POWER SOURCE.

1. Use hex wrench (furnished with the Plate Joiner), to remove the two fence mounting screws (A) Fig. 4, from the Plate Joiner blade guard.
2. Slide auxiliary fence off Plate Joiner.
3. Store fence and mounting screws for future use.

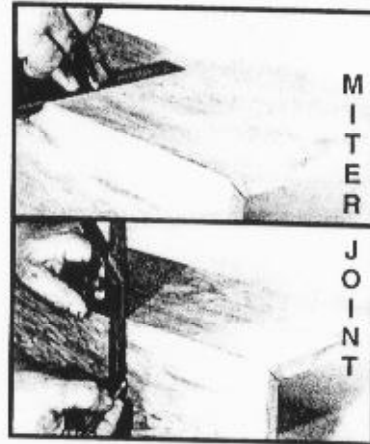
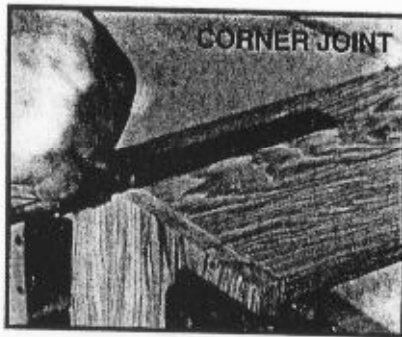
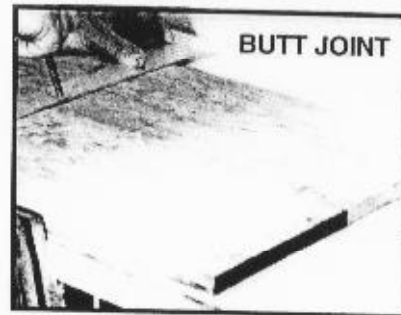
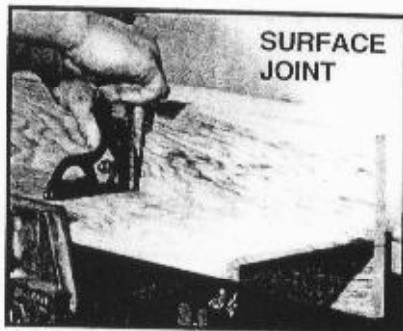


Fig. 3



TO INSTALL AUXILIARY FENCE:

CAUTION: DISCONNECT PLATE JOINER FROM POWER SOURCE.

1. Thread each of the two auxiliary fence mounting screws into the Plate Joiner blade guard approximately three turns.
2. Orient the auxiliary fence (normal or inverted), as required for the operation to be performed, and position it to the Plate Joiner blade guard.

NOTE:

- When assembling the fence in the "normal" position, start the fence onto the top of the blade guard and slide downward.
 - When assembling the fence in the "inverted" position, start the fence onto the bottom of the blade guard and slide upward.
3. Adjust the fence to the desired position (as described later in this manual), and tighten the two mounting screws firmly.

PRACTICE CUTS

It is recommended you make several joints in scrap material as described in the following sections of this manual.

CORNER JOINTS

1. Layout groove positions as described in POSITIONING GROOVES.
2. Use hex wrench (provided) to loosen the two fence retaining screws (A) Fig. 4, just enough to allow up and down movement of fence (B) Fig. 4.

NOTE: If joining material that is more than 1½" thick, remove the two fence retaining screws (A) Fig. 4, and reassemble in the upper mounting holes.

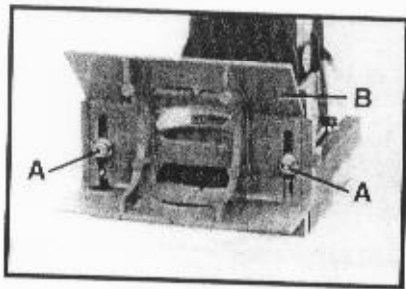


Fig. 4

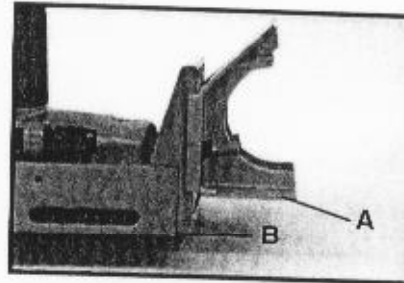


Fig. 5

3. Position fence so that bottom surface (A) Fig. 5, is at a distance of $\frac{3}{8}$ " + ($\frac{1}{2}$ the material thickness) above the bottom of the machine base (B) Fig. 5. Tighten the two retaining screws.
4. Clamp the workpieces securely.
5. Position machine to workpiece with bottom of auxiliary fence resting on workpiece and guide notch (A) or (B) Fig. 6 aligned with a groove centerline. Apply light forward pressure to bring front of machine in contact with workpiece.

CAUTION: Do not apply enough pressure to move motor unit forward in machine base.

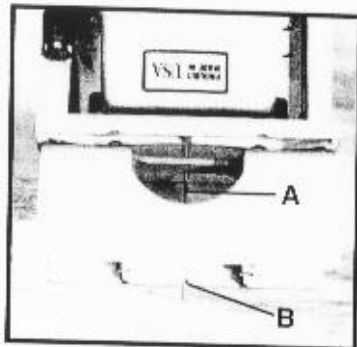


Fig. 6



Fig. 7

6. Hold machine firmly as shown in Fig. 7, and squeeze trigger switch to start machine.
7. At a slow, steady pace, push machine forward in base as far as depth stop allows.
8. Release trigger switch to stop machine and remove machine from work.

9. Repeat steps 5 through 8 until all the grooves for this joint are completed, see Fig. 8.

NOTE: It is recommended that all joints be assembled and alignments verified prior to gluing.

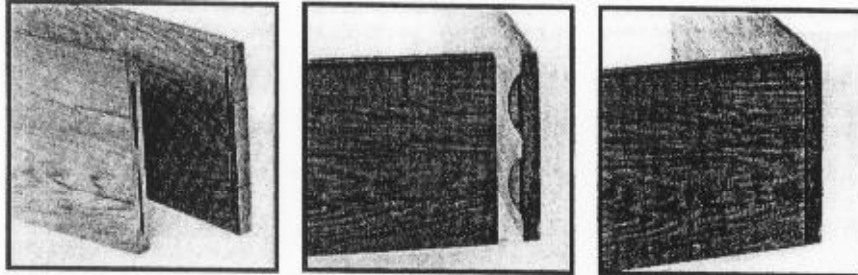


Fig. 8

SURFACE JOINTS

1. Layout groove positions as described in POSITIONING GROOVES.
2. Mark centerline of joint on workpiece (A) Fig. 9.
3. Clamp a straight edge to workpiece (A) Fig. 9, $\frac{3}{8}$ " back from the joint centerline (as marked in Step 2). Clamp workpiece securely.

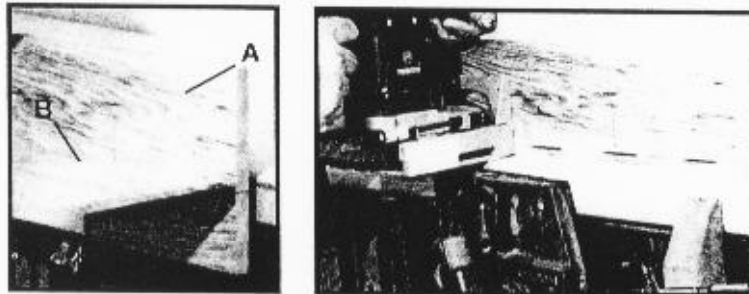
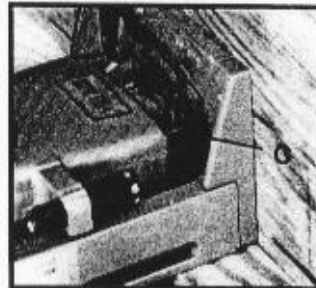


Fig. 9

NOTE: The auxiliary fence is NOT used in this operation. Remove two retaining screws (A) Fig. 4, and the fence.

4. Position machine to workpiece with bottom of base against straight edge and guide notch (C) Fig. 9, aligned with a groove centerline. Apply light forward pressure to bring front of machine in contact with workpiece.



CAUTION: Do not apply enough pressure to move motor unit forward in machine base.

5. Hold machine firmly as shown in Fig. 10, and squeeze trigger switch to start machine.

6. At a slow, steady pace, push machine forward in base as far as depth stop allows.
7. Release trigger switch to stop machine and remove machine from work.
8. Repeat steps 4 through 7 until all the grooves for workpiece (A) Fig. 9 are completed, see Fig. 10.

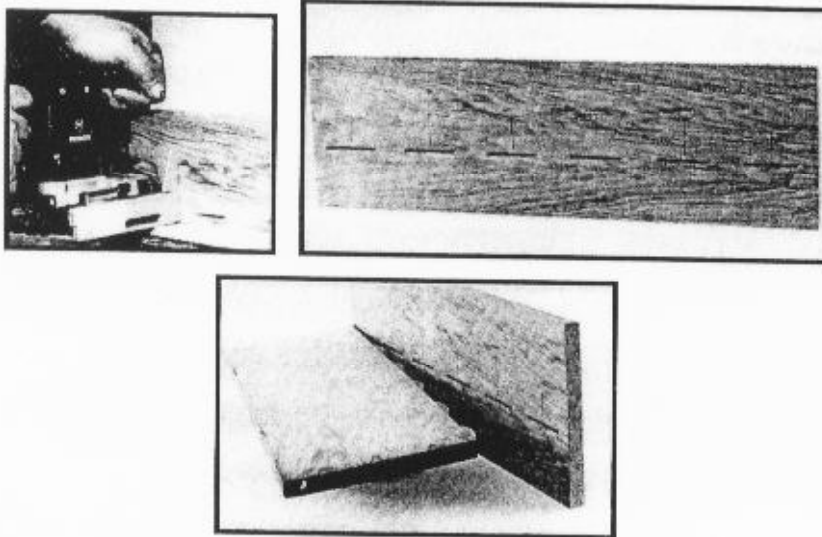


Fig. 10

9. Follow steps 2 through 7 of CORNER JOINTS for each groove required in workpiece (B) Fig. 9.

BUTT JOINTS

Machine adjustment and operation for producing butt joints is the same as for CORNER JOINTS, see Fig. 11.

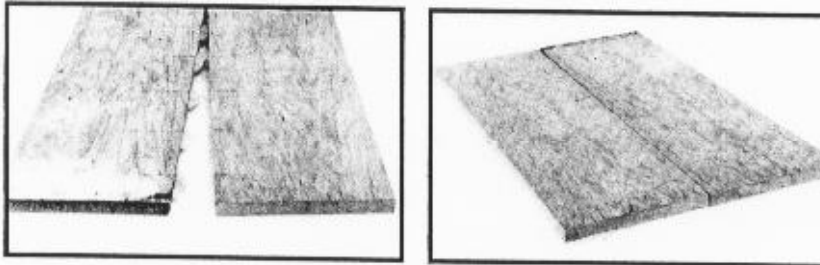


Fig. 11

MITER JOINTS (45°)

1. Layout groove positions as described in POSITIONING GROOVES.
2. Assemble auxiliary fence in the inverted position as shown in Fig. 12 (see TO INSTALL AUXILIARY FENCE, on page 7 of this manual).
3. Position fence so that point (A) Fig. 12 (tangent point where 45° fence surface meets front of machine base), is a distance above the bottom surface of base equal to the material thickness plus $\frac{3}{8}$ ".

NOTE: The auxiliary fence must be positioned with bottom surface parallel (side to side) to the bottom surface of machine base. Align the top of the fence with corresponding points on the two scales (B) Fig. 12 to assure parallelism.

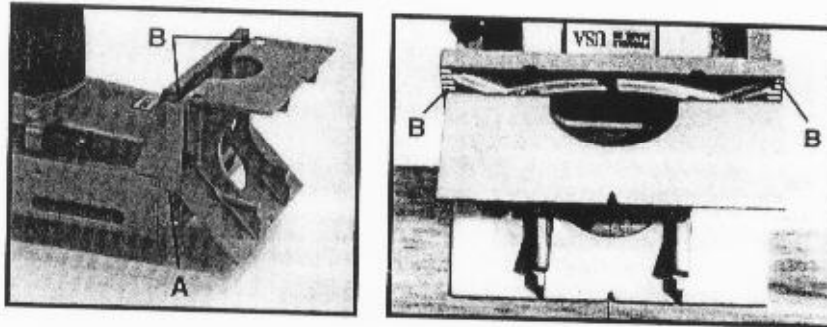


Fig. 12

4. Clamp workpiece securely.
5. Position machine to workpiece utilizing either guide notch (A) or (B) Fig. 13, to align machine with a groove centerline. Seat machine firmly onto workpiece.

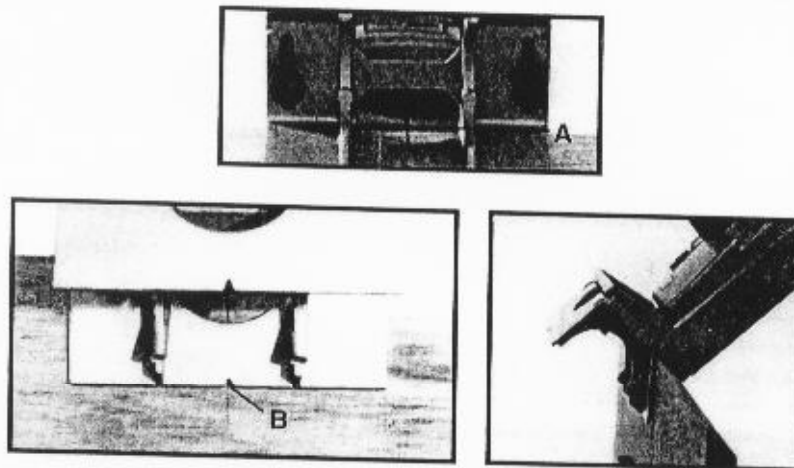


Fig. 13

6. Hold machine firmly as shown in Fig. 14, and squeeze trigger switch to start machine.
7. At a slow, steady pace, push machine forward in base as far as depth stop allows.
8. Release trigger switch to stop machine and remove machine from work.
9. Repeat Steps 4 through 8 until all the grooves for this joint are completed, see Fig. 14.

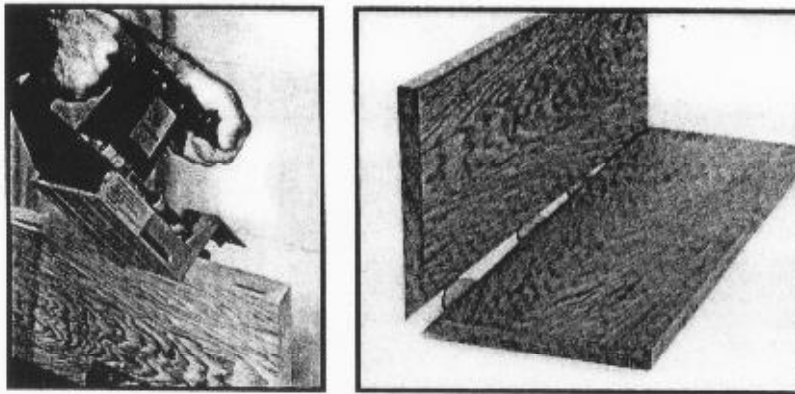


Fig. 14

CHANGING BLADE

1. **CAUTION: DISCONNECT MACHINE FROM POWER SOURCE.**
2. Use a Phillips screwdriver to remove two screws (A) Fig. 15, from the blade guard (B) Fig. 15.

NOTE: Once the two screws are removed, the blade guard will be free from machine releasing the two stabilizer pins (C) Fig. 15, and the two pressure springs (D) Fig. 15. Exercise care to prevent loss of these small parts.

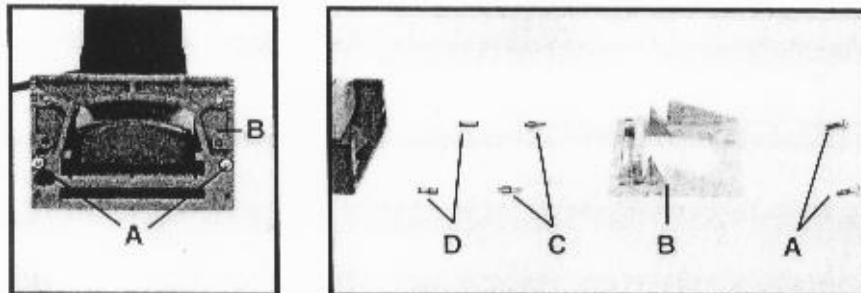


Fig.15

3. Use the spring removal tool furnished with machine to unhook the rear ends of the two return springs (A) Fig. 16.
4. Note distance of knob (D) Fig. 16, to surface (E) Fig. 16. (Reset to this dimension when reassembling). Remove knob (B) Fig. 16, washer (C) Fig. 16, and knob (D) Fig. 16.
5. Slide motor unit forward out of base (see Fig. 16).

NOTE: A felt oiler (see Fig. 16) is located in each side of the gear housing cover. Brush clean and apply a few drops of light oil to each oiler before reassembly.

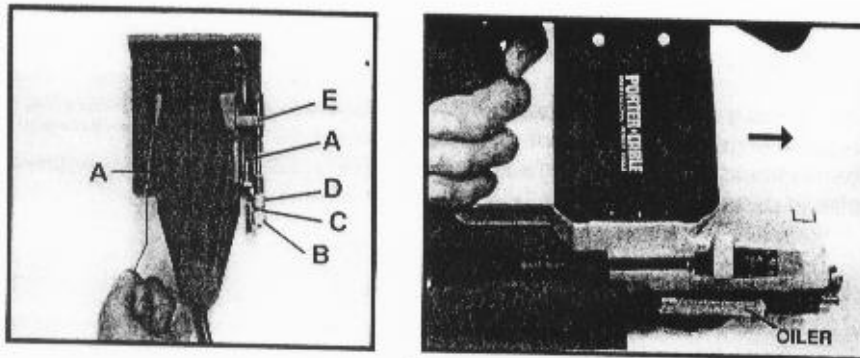


Fig.16

6. Place screwdriver through a blade gullet and into corner of tool housing (see Fig. 17) and hold while turning blade retainer counterclockwise with spanner wrench (furnished with machine) and remove.

7. Lift blade from shaft.

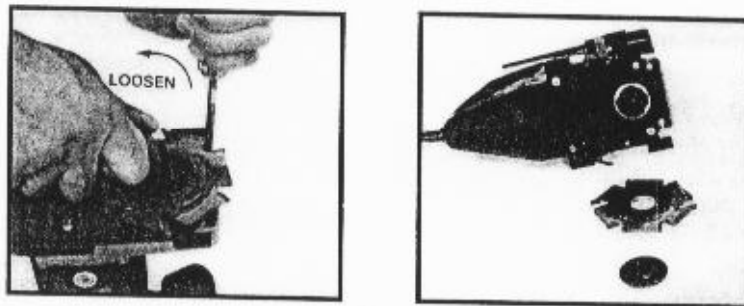


Fig.17

8. Clean bottom of motor unit and parts which were removed.

9. Coat both blade flanges lightly with grease. Install new blade with teeth pointing to the left as shown in Fig. 17, and reassemble machine by reversing above procedure.

NOTE: After reassembly, make a practice cut in scrap material. It may be necessary to fine adjust the depth of cut as described in FINE ADJUSTMENT (depth of groove).

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. Remove buildup of grime resulting from working with green or sappy wood. All plastic parts should be cleaned with soft cloths. NEVER use solvents when cleaning plastic parts.

CAUTION: Wear safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

LUBRICATION

Occasionally lubricate ways with light machine oil. DO NOT OVER-LUBRICATE as this creates excessive sawdust buildup.

The motor unit has been lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. No further lubrication is necessary.

BRUSH INSPECTION

At approximately 100 hours of use, take or send your tool to your nearest Authorized Porter-Cable Service Station to be thoroughly cleaned and inspected; worn parts replaced, when necessary; relubricated with fresh lubricant, if required; reassembled with new brushes; and performance tested.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the Service Station for immediate service.

SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

The testing of this tool has been accomplished with the following accessories. For safest operation, it is recommended that only these accessories be used with this product.

WARNING: Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.

48233 SPANNER WRENCH

5555 BLADE

PLATE JOINING BISCUITS

Come in three convenient sizes for any woodworking project.

No. 5551 (Box of 1,000) "0" (16 mm x 47 mm)

No. 5552 (Box of 1,000) "10" (20 mm x 52 mm)

No. 5553 (Box of 1,000) "20" (24 mm x 58 mm)

No. 5554 (Assortment pack) Contains 500 of Size "20", 250 of Size "10" and 250 of Size "0" biscuits.

PORTER-CABLE ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which examination proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station as listed under "TOOLS-ELECTRIC" in the Yellow Pages of your telephone directory. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468; Attention: Product Service. The foregoing obligation is Porter-Cable's sole liability under this or any implied warranty and under no circumstances shall Porter-Cable be liable for any incidental or consequential damages. Some states do not allow limitations on how long an implied warranty lasts on the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

PORTER-CABLE SERVICE CENTERS

Parts and Repair Service for Porter-Cable Power Tools are Available at These Locations

CALIFORNIA

City of Industry 91745 (Los Angeles)
1305 John Reed Court
Phone: (818) 333-3566
Fax: (818) 330-6900

San Leandro 94577 (Oakland)
3039 Teagarden Street
Phone: (510) 357-9752
Fax: (510) 357-7939

COLORADO

Denver 80204
2561 West 8th Avenue
Phone: (303) 892-6113
Fax: (303) 595-0558

FLORIDA

Hialeah 33014 (Miami)
16373-75 NW 57th Ave.
Phone: (305) 624-2623
Fax: (305) 626-2654

Tampa 33609
4538 W. Kennedy Boulevard
Phone: (813) 877-8685
Fax: (813) 289-7848

GEORGIA

Morrow 30260 (Atlanta)
1286 Citizens Parkway
Suite C
Phone: (404) 961-9900
Fax: (404) 961-8824

ILLINOIS

Addison 60101 (Chicago)
311 Laura Drive
Phone: (708) 628-5100
Fax: (708) 628-0023

MARYLAND

Baltimore 21227
7397 Washington Blvd.
Suite #102
Phone: (410) 799-9394
Fax: (410) 799-9398

MASSACHUSETTS

Franklin 02038 (Boston)
Franklin Industrial Park
101E Constitution Blvd.
Phone: (508) 526-8902
Fax: (508) 529-8089

MICHIGAN

Southfield 48075 (Detroit)
18850 W. Eight Mile Road
Phone: (313) 569-4335
Fax: (313) 569-4337

MINNESOTA

Minneapolis 55429
4315 68th Avenue North
Phone: (612) 561-9080
Fax: (612) 561-0653

MISSOURI

North Kansas City 64116
1141 Swill Avenue
P.O. Box 12893
Phone: (816) 221-2070
Fax: (816) 221-2897

St. Louis 63119
7574 Watson Road
Phone: (314) 968-8950
Fax: (314) 968-2790

NEW YORK

Flushing 11385-1565 (N.Y.C.)
175-25 Horace Harding Expwy.
Phone: (718) 225-2040
Fax: (718) 423-9619

NORTH CAROLINA

Charlotte 28209
4903-B South Boulevard
Phone: (704) 525-4410
Fax: (704) 525-0618

OHIO

Columbus 43214
4560 Indiana Avenue
Phone: (614) 263-0929
Fax: (614) 263-1239

Cleveland 44128
8001 Sweet Valley Dr.
Unit #18
Phone: (216) 447-9030
Fax: (216) 447-3097

PENNSYLVANIA

Philadelphia 19154
12285 McNulty Road
Phone: (215) 577-7800
Fax: (215) 677-8908

TEXAS

Dallas 75220
16720 N. Stemmons Freeway
Phone: (214) 353-2996
Fax: (214) 350-3943

Houston 77092
5201 Mitchelddale B-9
Phone: (713) 682-0334
Fax: (713) 682-4887

WASHINGTON

Renton 98055 (Seattle)
258 Southwest 43rd Street
Phone: (206) 251-6680
Fax: (206) 251-6037

Authorized Service Stations are located in all large cities. For the one nearest you, see the classified section in your phone book (under "Tools-Electric").

DELTA SERVICE CENTRES

ALBERTA

#10 6320 11th Street S.E.
Calgary, Alberta
T2H 2L7
Phone: (403) 256-3530
Fax: (403) 258-0767

BRITISH COLUMBIA

8520 Baxter Place
Burnaby, B.C.
V5A 4T8
Phone: (604) 420-0132
Fax: (604) 420-3522

MANITOBA

1699 Dublin Avenue
Winnipeg, Manitoba
R3H 0N2
Phone: (204) 633-9259
Fax: (204) 632-1976

ONTARIO

644 Imperia Road
Geoph. Ontario
N1H 6M7
Phone: (519) 836-2843
Fax: (519) 836-9352

40 West Pearce St.
Unit #2
Richmond Hill, Ontario
L4B 1E3
Phone: (416) 771-5111
Fax: (416) 771-5831

QUÉBEC

523 Rue Desjardins
St. Laurent (Montréal) P.Q.
H4N 1W2
Phone: (514) 336-8772
Fax: (514) 336-3505

Suite 232
2322 Rue Lawler
Ste. Foy, Québec, Québec
G1N 4L5
Phone: (418) 681-7305
Fax: (418) 681-1695

Authorized Service Stations are located in all large cities. For the one nearest you, see the classified section in your phone book (under "Tools-Electric").

PORTER-CABLE®, HAMMER-HEAD®, OMNIJIG®, PORTA-BAND®, PORTA-PLANE®, VERSA-PLANE®, SAW BOSS®, SPEED-BLOC®, SPEEDMATIC®, SPEEDTRONIC®, STAIR-EASE®, TIGER SAW®, DURATRONIC™, LASERLOC™, MICRO-SET™, MORTEN™, POCKET CUTTER™, PRODUCTION CLASS™, QUICKSAND™, SANDTRAP™, THE PROFESSIONAL EDGE™, TIGER CUB™, TRU-MATCH™ are trademarks of PORTER-CABLE Corporation.