

PORTER-CABLE SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE)

Parts and Repair Service for Porter-Cable Power Tools are Available at These Locations
(Obtenga Refaccion de Partes o Servicio para su Herramienta en los Sigüientes Centros de Porter-Cable)

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MICHIGAN Troy 48063 (Detroit) 1355 Combermere Phone: (810) 597-5000 Fax: (810) 597-5004	NORTH CAROLINA Charlotte 28209 4303-B South Boulevard Phone: (704) 525-4410 Fax: (704) 525-0618		
MINNESOTA Minnneapolis 55429 4315 68th Avenue North Phone: (612) 561-9080 Fax: (612) 561-0653	OHIO Columbus 43214 4560 Indianola Avenue Phone: (614) 263-0929 Fax: (614) 263-1238		
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BRITISH COLUMBIA 8520 Baxter Place Burnaby, B.C. V5A 4T8 Phone: (604) 420-0102 Fax: (604) 420-3522	ONTARIO 644 Imperial Road Guelph, Ontario N1H 6M7 Phone: (519) 836-2840 Fax: (519) 836-9352		
		QUÉBEC 523 Rue Deslauniers St. Laurent, (Montréal) P.Q. H4N 1W2 Phone: (514) 336-4772 Fax: (514) 336-3505	

Authorized Service Stations are located in all large cities. For the one nearest you, see the classified section in your phone book (under "Tools-Electric"). (Hay Estaciones de Servicio Autorizado en todas las ciudades grandes. Vea la lista en su directorio telefónico bajo "Tools-Electric" (Herramientas Eléctricas).)

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Double Insulated Dual Action TIGER SAW® All-Purpose Saws

Instruction manual



MODEL 627
Two Speed
MODEL 629
Six Speed
MODEL 637
Variable Speed

IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. _____

Type _____

Serial No. _____

PORTER-CABLE
PROFESSIONAL POWER TOOLS

IMPORTANT SAFETY INSTRUCTIONS

WARNING: When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following:

READ AND FOLLOW ALL INSTRUCTIONS.

There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Product Manager
Porter-Cable Corporation
4825 Highway 45 North
P. O. Box 2468
Jackson, TN 38302-2468

POLARIZED PLUGS: To reduce the risk of electric shock, this equipment has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.

- 1. KEEP WORK AREA CLEAN.** Cluttered areas and benches invite injuries.
- 2. AVOID DANGEROUS ENVIRONMENT.** Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep area well lit. Avoid chemical or corrosive environment. Do not use tool in presence of flammable liquids or gases.
- 3. GUARD AGAINST ELECTRIC SHOCK.** Prevent body contact with grounded surfaces. For example: pipes, radiators, ranges, refrigerator enclosures.
- 4. KEEP CHILDREN AWAY.** Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
- 5. STORE IDLE TOOLS.** When not in use, tools should be stored in dry, and high or locked-up place – out of reach of children.
- 6. DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was intended.
- 7. USE RIGHT TOOL.** Don't force small tool or attachment to do the job of a heavy duty tool. Don't use tool for purpose not intended – for example – do not use a circular saw for cutting tree limbs or logs.
- 8. DRESS PROPERLY.** Do not wear loose clothing or jewelry. Loose clothing, draw strings and jewelry can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
- 9. USE SAFETY GLASSES.** Wear safety glasses or goggles while operating power tools. Also face or dust mask if operation creates dust. All persons in the area where power tools are being operated should also wear safety glasses and face or dust mask.
- 10. DON'T ABUSE CORD.** Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges. Have damaged or worn power cord and strain reliever replaced immediately. **DO NOT ATTEMPT TO REPAIR POWER CORD.**

- 11. SECURE WORK.** Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.
- 12. DON'T OVERREACH.** Keep proper footing and balance at all times.
- 13. MAINTAIN TOOLS WITH CARE.** Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Have all worn, broken or lost parts replaced immediately. Keep handles dry, clean and free from oil and grease.
- 14. DISCONNECT TOOLS** when not in use, before servicing, and when changing accessories such as blades, bits, cutters, etc.
- 15. REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.
- 16. AVOID UNINTENTIONAL STARTING.** Do not carry a plugged-in tool with finger on switch. Be sure switch is off when plugging in. Keep hands, body and clothing clear of blades, bits, cutters, etc. when plugging in the tool.
- 17. OUTDOOR USE EXTENSION CORDS.** When tool is used outdoors, use only extension cords marked "Suitable for use with outdoor appliances – store indoors when not in use."
- 18. STAY ALERT.** Watch what you are doing. Use common sense. Do not operate tool when you are tired or while under the influence of medication, alcohol or drugs.
- 19. CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.
- 20. WEAR EAR PROTECTION** to safeguard against possible hearing loss.

SAVE THESE INSTRUCTIONS

ADDITIONAL SAFETY RULES FOR TIGER SAWS®

- 1. ALWAYS** hold saw as shown in Fig. 6 to prevent accidental electrical shock resulting from cutting a live wire when sawing into a wall or other blind area.
- 2. KEEP HANDS AWAY** from cutting area.
- 3. ALWAYS USE** sharp blades.
- 4. STAY CLEAR** of end pieces that may fall after being cut off.
- 5. ALWAYS** use the correct blade recommended for the material being cut.
- 6. DO NOT OPERATE** the TIGER SAW® with guide shoe removed (see page 6).
- 7. SOME WOOD CONTAINS PRESERVATIVES WHICH CAN BE TOXIC.** Take extra care to prevent inhalation and skin contact when working with these materials. Request, and follow, any safety information available from your material supplier.

REPLACEMENT PARTS

When servicing use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION: Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found below. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation. For example - SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

Nameplate Ampere Rating	Length of Cord in Feet											
	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
115V	18	18	16	16	16	14	14	14	12	12	12	12
230V	18	18	16	14	14	12	12	10	10	10	10	10
0-2	18	18	16	14	12	12	10	10	8	8	8	8
2-3	18	18	16	14	12	12	10	10	8	6	6	6
3-4	18	18	16	14	12	12	10	10	8	6	6	6
4-5	18	18	16	14	12	12	10	10	8	6	6	6
5-6	18	16	14	12	10	10	8	8	6	6	6	6
6-8	18	16	14	12	10	8	8	6	6	6	6	6
8-10	18	14	12	10	8	8	6	6	4	4	4	4
10-12	16	14	10	8	8	6	6	4	4	4	4	4
12-14	16	12	10	8	6	6	4	4	4	4	4	4
14-16	16	12	10	8	6	6	4	4	4	4	4	4
16-18	14	12	8	8	6	4	4	4	4	4	4	4
18-20	14	12	8	6	6	4	4	4	4	4	4	4

OPERATING INSTRUCTIONS

FOREWORD

A Porter-Cable TIGER SAW® is designed for cutting wood up to 12" thick, metal up to 3/4" thick and various other materials, such as plastics, fiberglass, hard rubber, etc.

SELECTING AND INSTALLING THE BLADE

For best performance, longer blade life, and smoother cut, select the proper blade for the job. A wide assortment of Porter-Cable blades is listed in the back of this manual.

When cutting metal always select a blade which will allow at least three teeth to be engaged in the thickness of material.

CAUTION: ALWAYS DISCONNECT SAW FROM POWER CIRCUIT BEFORE INSTALLING OR REMOVING BLADES.

Looking into the front end of the saw (Fig. 1), insert blade in blade area, make sure locator pin engages in blade hole and teeth of blade are facing in the direction as shown in Fig. 3.

Firmly tighten blade screw with Allen wrench supplied with tool.

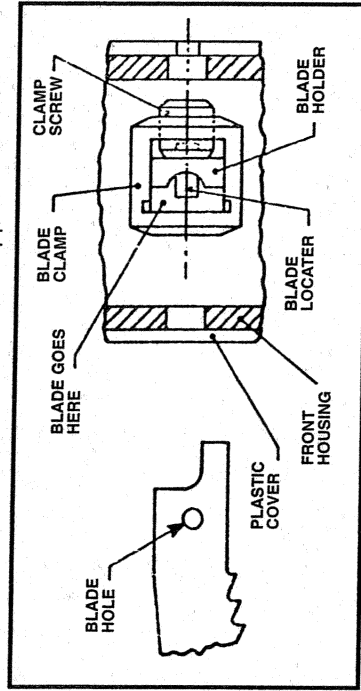


Fig. 1

TO START AND STOP SAW

1. Make sure power circuit voltage is the same as shown on the specification plate on the saw. Connect saw to power circuit.
2. Squeeze trigger switch (A) Fig. 2, to start motor. Release trigger to stop motor.

SPEED RANGE

The lower speeds are recommended for most metal cutting, while the higher speeds are recommended for wood. A few practice cuts at various speeds on scrap material will aid you in choosing the best speed for obtaining the desired results on that material. Adjust the speed as follows:

MODEL 627 is equipped with a two-speed, slide switch (C) Fig. 2A. For **LOW** speed operation, move the slide switch to the upper position (toward the trigger switch). For **HIGH** speed operation, move the slide switch to the lower position (away from trigger switch).

Due to the switch interlocking arrangement, it is necessary to stop the saw before changing from one speed to the other.

MODEL 629 is equipped with a six-speed, speed control that is operated by rotating the knob (D) Fig. 2B. The knob is numbered "1" through "6", with "1" producing the slowest speed (approximately 1600 SPM), and "6" producing the fastest speed (approximately 2600 SPM). The knob (speed) may be adjusted with or without the motor running.

MODEL 637 is equipped with a variable speed control (0 to 2600 SPM). As the switch trigger is squeezed, the speed of the saw blade increases.

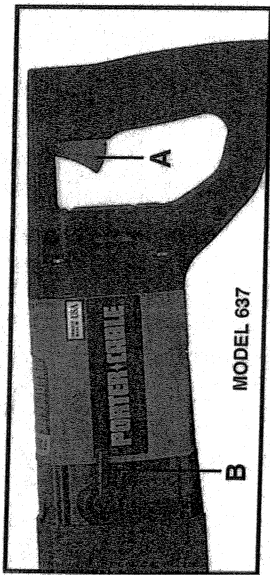


Fig. 2

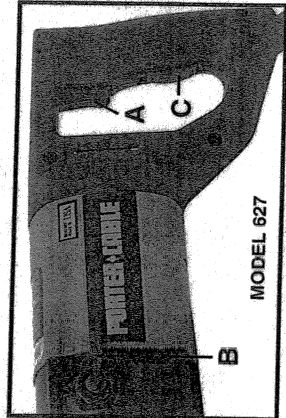


Fig. 2A

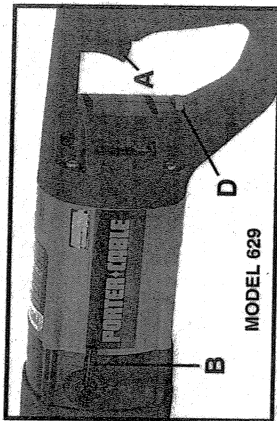


Fig. 2B

DUAL BLADE MOTION

Your saw has dual motion. You can have a choice of straight reciprocating motion, as shown in Fig. 3, or orbital motion, as shown in Fig. 4, simply by flipping shift lever (B) Fig. 2. When the lever is in the "WOOD" position, pointing toward the rear of the saw, the blade motion is orbital and recommended for wood cutting. When the lever is in the "METAL" position, pointing down toward the bottom of the saw, the blade motion is straight reciprocating and recommended for cutting metal.

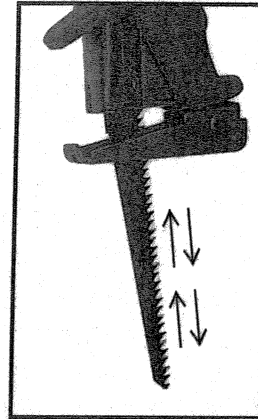


Fig. 3

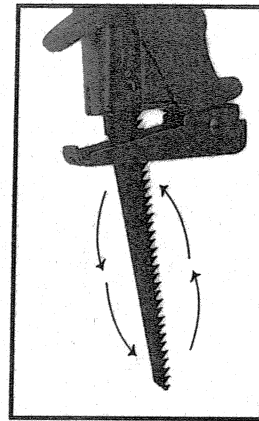


Fig. 4

PIVOTING GUIDE SHOE

The shoe (A) Fig. 5, serves as a rest while making a cut. It is pivoted so the saw may be gradually raised to a position perpendicular to the work as the saw is moved toward the operator.

CAUTION: Do not operate the TIGER SAW® with guide shoe removed.

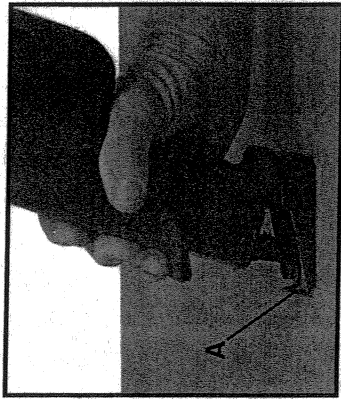


Fig. 5

HOW TO HOLD SAW

The gear housing, intermediate plate, blade and pivoting guide shoe may be made live if the blade cuts into live wiring within a wall.

WARNING: TO PREVENT ACCIDENTAL ELECTRICAL SHOCK THE SAW MUST BE HELD AS SHOWN IN FIG. 6, AND HAVE THE PLASTIC FRONT HOUSING COVER PROPERLY INSTALLED AND NOT DAMAGED.

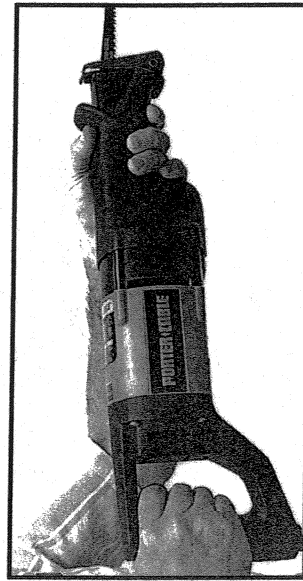


Fig. 6

USING THE SAW

BEFORE YOU START TO WORK

Consult the Blade Selector Charts for the blade best suited for the material to be cut. For greatest economy, use the shortest blade suitable for the thickness of the material to be cut.

Be sure the material to be cut is rigid. Small work pieces should be securely clamped in a bench vise or with clamps to the work table. As the work progresses in scroll or curved cut-out pieces, the material may be readjusted to accommodate the movement of the saw. If the work is large enough, it may be held only by hand across saw horses. The saw cuts freely with only slight feed pressure. Forcing the saw will not make it cut faster.

SAWING WOOD

The TIGER SAW® is used much the same as a hand saw in that it is moved toward the operator during the cutting operation. However, since the blade cuts on the up-stroke instead of the down-stroke as in the case of the hand saw, the good or finish side of the work should face down during the cutting operation.

PLUNGE CUTTING - POCKET CUTS

The TIGER SAW® can be used for plunge cutting wood, plywood, wallboard, and plastic materials. It is not recommended for plunge cutting metals.

Clearly mark line of cut on the work. Set shift lever to "WOOD" cutting position. Grasp front housing with one hand and rear handle with the other hand. To start cut, rest saw on shoe bracket in a position parallel to the work surface, as shown in Fig 7. Start saw. Using bracket as a pivot point, roll saw forward by raising rear handle, as shown in Fig. 8. When blade has cut through the work, continue raising the rear handle until saw is perpendicular to the work surface. Keep saw in this position and move blade along line of cut.

WARNING: Exercise extreme caution when blind cutting to be certain there are no foreign objects, such as electrical wires, conduit, plumbing pipes, etc., that may come in contact with the blade. **BE CERTAIN THAT THE PLASTIC FRONT HOUSING COVER IS HELD, PROPERLY INSTALLED AND NOT DAMAGED WHEN BLIND CUTTING.**

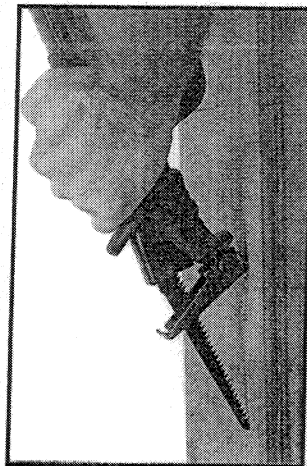


Fig. 7

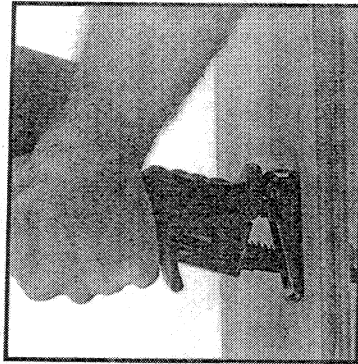


Fig. 8

SAWING METAL

When cutting angle, H-beam, channel, I-beam, etc., start the cut on the surface where the greatest number of teeth will contact the work. To make a pocket cut, drill a starting hole first. To extend blade life, cutting oil can be applied to the work surface along the line of the cut.

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. Remove build up of grime resulting from working green or sappy wood. All plastic parts should be cleaned with soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

CAUTION: Wear safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

BRUSH INSPECTION

At approximately 100 hours of use, take or send your tool to your nearest Authorized Porter-Cable Service Station to be thoroughly cleaned and inspected; worn parts replaced, when necessary; relubricated with fresh lubricant, if required; reassembled with new brushes; and performance tested. Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. **DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION.** If proper operating voltage is present, return your tool to the Service Station for immediate service.

SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

The testing of this tool has been accomplished with the following accessories. For safest operation, it is recommended that only these accessories be used with this product.

WARNING: Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.

12425 Replacement Blade Clamp and Screw
48248 Blade Wrench
53650 Carrying Case

BLADE SELECTOR

ALL-PURPOSE SAW BLADES

A blade for every type of sawing application: will cut smoothly and easily through wood, metal and composition material. Blades designed for use on Porter-Cable and most competitive make saws.

Bi-Metal All-Purpose TIGER SAW® Blades

Bi-Metal Blades are manufactured by Electron Beam welding special high speed steel teeth to a strong, flexible alloy steel backing, producing a double-tough blade that cuts faster and outlasts ordinary steel blades by as much as three times. Because bi-metal blades last much longer, they require fewer blade changes!

Catalog Number	Quantity Per Pkg.	Replaces Number	Length In.	Teeth Per In.	Recommended Use
12462-5	5	N/A	4	10	Heavy gauge metals - bar stock 1/2" thick and above - hard rubber
12447-5	5	12447	4 (Flexible)	14	Heavy gauge (non-ferrous metals) - bar & angle stock - cast aluminum - copper - brass - galvanized pipe - tubing (over 18 ga.)
12448-5	5	12448	4 (Flexible)	18	Heavy gauge (non-ferrous metals) - bar & angle stock - stainless - galvanized pipe
12463-5	5	N/A	4	21	Light to medium ga. metals - 18 ga. to 1/2" thick conduit - pipe - channel and tubing
12465-5	5	N/A	6	6	General roughing in wood
12470-5	5	N/A	9	6	General roughing in wood
12458-5	5	N/A	6	7	General roughing in wood
12471-5	5	N/A	9	10/14	Soil Pipe
12451-5	5	12451	6 (Flexible)	14	Heavy gauge (non-ferrous metals) - bar & angle stock - cast aluminum - copper - brass - galvanized pipe - tubing (over 18 ga.)
12454-5	5	12454	6 (Flexible)	18	Heavy ga. (non-ferrous) metals - bar & angle stock - stainless - galvanized pipe - tubing (over 18 ga.)
12470-5	5	N/A	9	5/7	General roughing in wood
12471-5	5	N/A	9	10/14	Soil Pipe
12456-5	5	N/A	12	6	General roughing in wood

METAL CUTTING HI-SPEED STEEL

12442-5	5	12442	3/4 (Scroll)	10	Heavy ga. ferrous & non-ferrous metals - cast aluminum - copper - brass - rubber-pressed wood - fiberglass
12445-5	5	12445	3/4 (Scroll)	14	Heavy ga. ferrous & non-ferrous metals - cast aluminum - copper - brass - rubber-pressed wood - fiberglass
12436-5	5	12436	3/4 (Scroll)	18	Metal scroll - stainless - cast iron - bar & angle stock - galvanized pipe - tubing (over 18 ga.)
12439-5	5	12439	3/4 (Scroll)	24	Metal scroll - stainless - cast iron - bar & angle stock - galvanized pipe - tubing (over 18 ga.)
12418-5	5	12418	4	18	Heavy ga. (non-ferrous) metals - bar & angle stock - galvanized pipe - tubing (over 18 ga.)
12418-100	100	16104			
12424-5	5	12424	4	24	Sheet steel (under 18 ga.) - galvanized pipe - tubing (under 18 ga.)
12430-5	5	12430	4	32	Sheet steel (under 18 ga.) - galvanized pipe - tubing (under 18 ga.)
12415-5	5	12415	6	10	Heavy ga. (non-ferrous) metals - bar & angle stock - cast aluminum - hard rubber - plastic, including lam. - pressed wood
12415-100	100				
12421-5	5	12421	6	14	Heavy ga. (non-ferrous) metals - bar & angle stock - cast iron - sheet steel (over 18 ga.) - hard rubber-pressed wood - fiberglass
12421-100	100				
12427-5	5	12427	6	18	Heavy ga. (non-ferrous) metals - bar & angle stock - cast iron - sheet aluminum
12427-100	100	16106			
12433-5	5	12433	6	24	Sheet steel (under 18 ga.) - galvanized pipe - tubing (under 18 ga.)

Catalog Number	Quantity Per Pkg.	Replaces Number	Length In.	Teeth Per In.	Recommended Use
12406-5	5	12406	3/8 (Scroll)	6	Premium quality - scroll cutting hard wood - plywood - plastic - tile - asbestos
12409-5	5	12409	6	6	General roughing in wood
12400-5	5	12400	6 (Tapered)	6	
12400-100	100				
12402-5	5	12402	9 (Tapered)	6	
12403-5	5	12403	12 (Tapered)	6	
12403-100	100				
ALL-PURPOSE CUTTING					
12416-5	5	12416	3 1/2	24	Wood - plywood - insulation board - asbestos - all-purpose cutting
12408-5	5	12408	6	6	
12411-5	5	12411	6	10	
12414-5	5	12414	6	18	Nail embedded wood - non-ferrous metals - plywood - insulation board - wood siding - all-purpose cutting
12417-5	5	12417	6	24	
SPECIAL PURPOSE CUTTING					
12412-5	5	12412	4 (Dble. Edge)	7	General roughing in wood - thick plywood
12461-5	5	12461	6 (Flexible)	6	General roughing in wood
12469-5	5	12469	6	6	Plaster, including plaster with metal lath - plaster board
12463-5	5	12463	6	10	Plywoods - nail embedded wood - heavy gauge (non-ferrous) metals
12467-5	5	12467	12	10	Cutting nail-embedded wood in hard to reach areas
12466-5	5	12466	12 (Flexible)	18	Opening crates - removing siding - cutting nail-embedded wood in hard to reach areas
SPECIAL PURPOSE CUTTING					
12476-5	5	12476	12	6	Pruning limbs - cutting green wood

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station as listed under "TOOLS-ELECTRIC" in the Yellow Pages of your telephone directory. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

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