

Instruction manual

ESPAÑOL: PÁGINA 17
FRANÇAISE : PAGE 31

Router



MODEL
100

To learn more about Porter-Cable
visit our website at:

<http://www.porter-cable.com>

PORTER-CABLE
PROFESSIONAL POWER TOOLS

IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. _____

Type _____

Serial No. _____

TABLE OF CONTENTS

IMPORTANT SAFETY INSTRUCTIONS2
SAFETY GUIDELINES3
GENERAL SAFETY RULES4
ADDITIONAL SPECIFIC SAFETY RULES6
CARTON CONTENTS9
FUNCTIONAL DESCRIPTION9
OPERATION9
TROUBLESHOOTING13
MAINTENANCE14
SERVICE14
ACCESSORIES15
WARRANTY15
ESPAÑOL17
FRANÇAISE31
SERVICE CENTER LOCATIONSback cover

IMPORTANT SAFETY INSTRUCTIONS

⚠ WARNING Read and understand all warnings and operating instructions before using any tool or equipment. When using tools or equipment, basic safety precautions should always be followed to reduce the risk of personal injury. Improper operation, maintenance or modification of tools or equipment could result in serious injury and property damage. There are certain applications for which tools and equipment are designed. Porter-Cable strongly recommends that this product NOT be modified and/or used for any application other than for which it was designed.

If you have any questions relative to its application DO NOT use the product until you have written Porter-Cable and we have advised you.

Online contact form at www.porter-cable.com

Postal Mail: Technical Service Manager
Porter-Cable Corporation
4825 Highway 45 North
Jackson, TN 38305

Information regarding the safe and proper operation of this tool is available from the following sources:

Power Tool Institute
1300 Sumner Avenue, Cleveland, OH 44115-2851
www.powertoolinstitute.org

National Safety Council
1121 Spring Lake Drive, Itasca, IL 60143-3201

American National Standards Institute, 25 West 43rd Street, 4 floor, New York, NY 10036 www.ansi.org ANSI 01.1 Safety Requirements for Woodworking Machines, and the U.S. Department of Labor regulations www.osha.gov

SAVE THESE INSTRUCTIONS!

SAFETY GUIDELINES - DEFINITIONS

It is important for you to read and understand this manual. The information it contains relates to protecting YOUR SAFETY and PREVENTING PROBLEMS. The symbols below are used to help you recognize this information.



▲ DANGER

indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

▲ WARNING

indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

▲ CAUTION

indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION

used without the safety alert symbol indicates potentially hazardous situation which, if not avoided, may result in property damage.

CALIFORNIA PROPOSITION 65

▲ WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known (to the State of California) to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints
- crystalline silica from bricks and cement and other masonry products
- arsenic and chromium from chemically-treated lumber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, always wear NIOSH/OSHA approved, properly fitting face mask or respirator when using such tools.

GENERAL SAFETY RULES

▲ WARNING

Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.



SAVE THESE INSTRUCTIONS

1) Work area safety

- a) **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- b) **Use safety equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) **Avoid accidental starting. Ensure the switch is in the off-position before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.

GENERAL SAFETY RULES continued

- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) **Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewelry or long hair can be caught in moving parts.
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust-related hazards.


4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.











5) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

ADDITIONAL SPECIFIC SAFETY RULES

1. **HOLD POWER TOOL BY INSULATED GRIPPING SURFACES WHEN PERFORMING AN OPERATION WHERE THE CUTTING TOOL MAY CONTACT HIDDEN WIRING OR ITS OWN CORD.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
2. **USE CLAMPS OR OTHER PRACTICAL WAY TO SECURE AND SUPPORT THEWORKPIECE TO A STABLE PLATFORM.** Holding the work by hand or against your body is unstable and may lead to loss of control.
3. **DISCONNECT TOOL FROM POWER SOURCE** before making adjustments or changing bits.
4. **TIGHTEN COLLET NUT** securely to prevent the bit from slipping.
5. **USE A CLAMP** or some other device to hold the workpiece rigidly in position, and clear the path of the tool of obstructions.
6. **PROVIDE CLEARANCE** under workpiece for router bit when through-cutting.
7. **CHECK TO SEE THAT THE CORD** will not "hang up" during routing operation.
8. **CLEAR THE ROUTER BIT AREA** before starting motor.
9. **MAINTAIN FIRM GRIP** on router to resist starting torque.
10. **KEEP HANDS CLEAR OF BIT** when motor is running to prevent personal injury.
11. **KEEP CUTTING PRESSURE CONSTANT.** Do not overload motor.
12. **LET THE MOTOR COME TO A COMPLETE STOP** before putting the tool down.
13. **NEVER TOUCH** router bits after use. They may be extremely hot.
14. **NEVER TIGHTEN COLLET NUT** without a bit.
15. **DO NOT USE ROUTER BITS** with a diameter in excess of 2-1/2" at RPM above 13,000. Router bits up to 3-1/2" in diameter can be used when speed control is set for 13,000 RPM or less.
16. **ALWAYS KEEP CHIP SHIELD** clean and in place.
17. **AVOID "CLIMB-CUTTING"** (see "Using The Router" section in this manual). "Climb-cutting" increases the chance for loss of control resulting in possible personal injury.
18. **DO NOT HAND-HOLD THE ROUTER IN AN UPSIDE-DOWN OR HORIZONTAL POSITION.** The motor can separate from the base if not properly attached according to the instructions.
19. ** WARNING USE OF THIS TOOL CAN GENERATE AND DISBURSE DUST OR OTHER AIRBORNE PARTICLES, INCLUDING WOOD DUST, CRYSTALLINE SILICA DUST AND ASBESTOS DUST.** Direct particles away from face and body. Always operate tool in well ventilated area and provide for proper dust removal. Use dust collection system wherever possible. Exposure to the dust may cause serious and permanent respiratory or other injury, including silicosis (a serious lung disease), cancer, and death. Avoid breathing the dust, and avoid prolonged contact with dust. Allowing dust to get into your mouth or eyes, or lay on your skin may promote absorption of harmful material. Always use properly fitting NIOSH/OSHA approved respiratory protection appropriate for the dust exposure, and wash exposed areas with soap and water.

SAVE THESE INSTRUCTIONS!

SYMBOL	DEFINITION
V	volts
A	amperes
Hz	hertz
W	watts
kW	kilowatts
F	farads
μF	microfarads
l	litres
g	grams
kg	kilograms
bar	bars
Pa	pascals
h	hours
min	minutes
s	seconds
n_0	no-load speed
.../min or ...min ⁻¹	Revolutions or reciprocations per minute
 or d.c.	direct current
 or a.c.	alternating current
2 	two-phase alternating current
2N 	two-phase alternating current with neutral
3 	three-phase alternating current
3N 	three-phase alternating current with neutral
 A	rated current of the appropriate fuse-link in amperes
	time-lag miniature fuse-link where X is the symbol for the time/current characteristic, as given in IEC 60127
	protective earth
	class II tool
IPXX	IP symbol

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found in this section. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors, it must be marked with the suffix W-A or W following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet									
		115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
		230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	12	
	2-3	18	18	16	14	14	12	12	10	10	
	3-4	18	18	16	14	12	12	10	10	8	
	4-5	18	18	14	12	12	10	10	8	8	
	5-6	18	16	14	12	10	10	8	8	6	
	6-8	18	16	12	10	10	8	6	6	6	
	8-10	18	14	12	10	8	8	6	6	4	
	10-12	16	14	10	8	8	6	6	4	4	
	12-14	16	12	10	8	6	6	6	4	2	
	14-16	16	12	10	8	6	6	4	4	2	
	16-18	14	12	8	8	6	4	4	2	2	
18-20	14	12	8	6	6	4	4	2	2		

SAVE THESE INSTRUCTIONS!

CARTON CONTENTS

- * Router
- * Wrenches (2)

FUNCTIONAL DESCRIPTION

FOREWORD

The router is one of the most useful tools in the woodworking field. It may be used for many cutting and shaping operations such as slotting, mortising, dadoing, grooving, rabbeting, corner-rounding, beading, dovetailing, veining, inlay work, etc.

OPERATION

NOTE: This tool is shipped completely assembled. No assembly time or tools are required.

SELECTING THE BIT

This Router comes with a 1/4" split type collet which accommodates bits with 1/4" shanks.

CAUTION

Disconnect tool from power source while preparing it for use, making adjustments, and when it is not in use.

INSTALLING AND REMOVING THE BIT

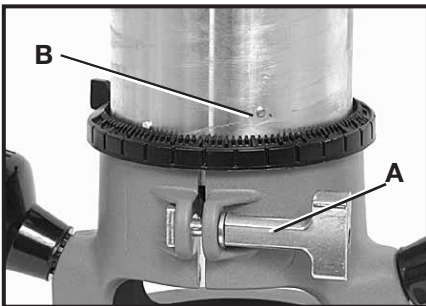


Fig. 1



Fig. 2

WARNING

DISCONNECT TOOL FROM POWER SOURCE.

1. To remove motor unit from base unit: Open the clamp (A) Fig. 1. While holding base, turn power unit COUNTERCLOCKWISE until lower pin (B) in motor housing is disengaged from groove in base. Lift power unit free from base unit.

2. Clean and insert shank of bit into collet until shank bottoms, then back it out approximately 1/16".

⚠ CAUTION Do not use router bits with a diameter in excess of 1.5" in this tool.

3. Lay power unit on its side on bench with the collet pointing AWAY from you.

4. Place one wrench on flats of chuck with the opposite end of the wrench resting on the bench to your left (Fig. 2).

5. Place other wrench on collet and tighten COUNTERCLOCKWISE. TIGHTEN FIRMLY.

6. To remove the bit, reverse the procedure.

AVOID POSSIBLE DAMAGE TO COLLET. NEVER TIGHTEN COLLET WITHOUT BIT.

ATTACHING THE MOTOR TO THE ROUTER BASE

⚠ WARNING DISCONNECT TOOL FROM POWER SOURCE.

1. Open the clamp (A) Fig. 1 and set the power unit in the base unit.

2. Align the lower pin of the power unit (B) Fig. 1 with the groove in the base.

3. Rotate the power unit CLOCKWISE into the base until the upper guide pins are set in the groove of the base.

4. Close the clamp.

ADJUSTING DEPTH OF CUT

⚠ WARNING DISCONNECT TOOL FROM POWER SOURCE.

1. Open the clamp (A) Fig. 3A.

2. Hold the base (E) and turn the power unit (F) Fig. 3A COUNTER-CLOCKWISE until the tip of the bit is above the bottom of the base.

3. Set the tool on a flat surface.

4. Turn the power unit (F) Fig. 3A CLOCKWISE until bit touches the work.

5. Close the clamp (A) Fig. 3A.

6. Rotate the depth adjusting ring (B) Fig. 3A until the zero-line (C) Fig. 3B is opposite the index line (D) Fig. 3B on the housing.

7. Open the clamp (A) Fig. 3A.

8. Tip the router so that the bit is clear of the wood surface. Turn the power unit (F) Fig. 3A CLOCKWISE until the index line (D) Fig. 3B on the motor housing reaches the desired depth indicated on the ring.

9. Close the clamp (A) Fig. 3A.

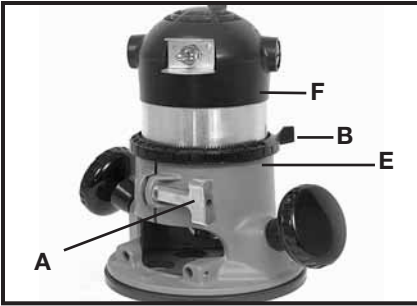


Fig. 3A

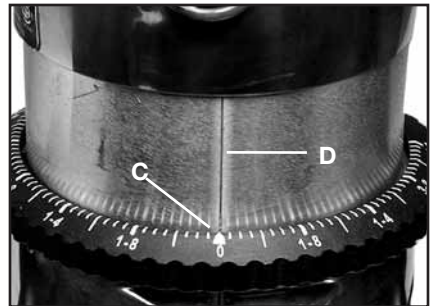


Fig. 3B

NOTE: Setting the index line to 1/4" on the ring means the cutting edge of the bit is exposed 1/4" below the base.

CONNECTING TO POWER SOURCE

⚠ WARNING

Before connecting tool to power source ALWAYS MAKE SURE SWITCH IS IN THE "OFF" POSITION. Also check that the power circuit is the same as that shown on specification plate of the router.

STARTING AND STOPPING THE MOTOR

⚠ CAUTION

Before starting the router, make sure that the bit is clear of the workpiece and foreign objects. Keep a firm grip on router to resist starting torque.

Start and stop the motor by setting the toggle switch (A) Fig. 4 to the "ON" or "OFF" position.



Fig. 4

⚠ CAUTION

To avoid personal injury or damage to finished work, always allow the motor to come to a COMPLETE STOP before setting it down.

USING THE ROUTER

IMPORTANT: Before using your router, consider the kind and total amount of material to be removed. Depending on the workpiece, more than one cut may be necessary to avoid overloading the motor. Before beginning the cut on the actual workpiece, make a sample cut on a piece of scrap lumber to show exactly how the cut will look, as well as enable you to check dimensions.

CAUTION Always be sure that the work is rigidly clamped or otherwise secured before making a cut.

Generally speaking, when working on a bench, the workpiece should be held on the bench by wood clamps. When routing edges, the router should be held firmly down and against the work by both guiding knobs.

Since the cutter rotates clockwise (when viewing router from top), the router should be moved from left to right as you stand facing the work (see Fig. 5). When working on the inside of a templet, move router in clockwise direction. When working on the outside of a templet, move router in a counterclockwise direction.

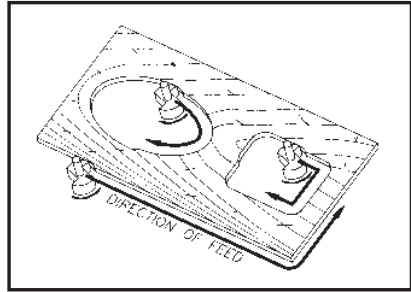


Fig. 5

WARNING Avoid “Climb-Cutting” (cutting in direction opposite that shown in Fig. 5). “Climb-Cutting” increases the chance for loss of control resulting in possible personal injury. When “Climb-Cutting” is required (backing around a corner), exercise extreme caution to maintain control of router.

The speed and depth of cut will depend largely on the type of workpiece. Keep the cutting pressure constant, but do not crowd the router so the motor speed slows excessively. More than one pass may be necessary on exceptionally hard woods or problem materials to get the desired depth of cut. When making cuts on all four edges of the workpiece, make the first cut on the end of the piece across the grain. Thus, if chipping of wood occurs at the end of a cut, it will be removed when making the next cut parallel with the grain.

THE EDGE GUIDE

An optional Edge Guide is available to aid straight edge planing, parallel grooving, and dado or slotting operations.

To assemble, insert guide rods (A) in holes in base Fig. 6 and secure with screws (B). Adjust the guide (C) on the rods and secure it with thumb screws (D).

TEMPLET GUIDES

A wide variety of templet guides is available for use in pattern and templet routing operations. Fig. 7 shows a typical combination bit, templet guide, and locknut.

⚠ WARNING DISCONNECT TOOL FROM POWER SOURCE.

To install, insert templet guide in center hole of router base and secure in place with the locknut.

BEFORE CONNECTING TOOL TO POWER SOURCE, install the bit, adjust the depth of cut, and rotate the router chuck by hand. Make sure that the bit or collet do not contact templet guide.

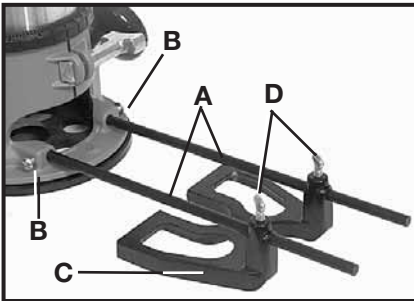


Fig. 6

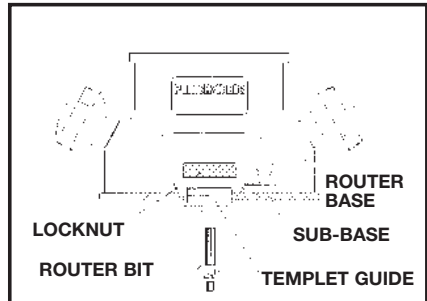


Fig. 7

TROUBLESHOOTING

For assistance with your tool, visit our website at www.porter-cable.com for a list of service centers or call the Porter-Cable help line at 1-800-487-8665.

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

▲WARNING Wear ANSI Z87.1 safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

LUBRICATION

This tool has been lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. No further lubrication is necessary.

BRUSH INSPECTION (If applicable)

For your continued safety and electrical protection, brush inspection and replacement on this tool should ONLY be performed by an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE•DELTA FACTORY SERVICE CENTER.

At approximately 100 hours of use, take or send your tool to your nearest authorized Porter-Cable Service Station to be thoroughly cleaned and inspected. Have worn parts replaced and lubricated with fresh lubricant. Have new brushes installed, and test the tool for performance.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the service station for immediate service.

SERVICE

REPLACEMENT PARTS

When servicing use only identical replacement parts. For a service parts list or to learn more about Porter-Cable visit our website at www.porter-cable.com

SERVICE AND REPAIRS

All quality tools will eventually require servicing, or replacement of parts due to wear from normal use. For assistance with your tool, visit our website at www.porter-cable.com for a list of service centers or call the Customer Care Department at **1-800-487-8665**. All repairs made by our service centers are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by others.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

A complete line of accessories is available from your Porter-Cable•Delta Supplier, Porter-Cable•Delta Factory Service Centers, and Porter-Cable Authorized Service Stations. Please visit our Web Site www.porter-cable.com for a catalog or for the name of your nearest supplier.

▲WARNING Since accessories other than those offered by Porter-Cable•Delta have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Porter-Cable•Delta recommended accessories should be used with this product.

WARRANTY

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, Jackson, Tennessee 38305; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

NOTES

PORTER-CABLE • DELTA SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE • DELTA) (CENTRE DE SERVICE PORTER-CABLE • DELTA)

**Parts and Repair Service for Porter-Cable • Delta Power Tools are Available at These Locations
(Obtenga Refacción de Partes o Servicio para su Herramienta en los Sigüientes Centros de Porter-Cable • Delta)
(Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)**

ARIZONA

Tempe 85282 (Phoenix)
2400 West Southern Avenue
Suite 105
Phone: (602) 437-1200
Fax: (602) 437-2200

CALIFORNIA

Ontario 91761 (Los Angeles)
3949A East Guasti Road
Phone: (909) 390-5555
Fax: (909) 390-5554

San Diego 92111
7638 Clairemont Blvd.
Phone: (858) 277-9595
Fax: (858) 277-9696

San Leandro 94577 (Oakland)
3039 Teagarden Street
Phone: (510) 357-9762
Fax: (510) 357-7939

COLORADO

Arvada 80003 (Denver)
8175 Sheridan Blvd., Unit S
Phone: (303) 487-1809
Fax: (303) 487-1868

FLORIDA

Davie 33314 (Miami)
4343 South State Rd. 7 (441)
Unit #107
Phone: (954) 321-6635
Fax: (954) 321-6638

Tampa 33609
4538 W. Kennedy Boulevard
Phone: (813) 877-9585
Fax: (813) 289-7948

GEORGIA

Forest Park 30297 (Atlanta)
5442 Frontage Road,
Suite 112
Phone: (404) 608-0006
Fax: (404) 608-1123

ILLINOIS

Addison 60101 (Chicago)
400 South Rohwing Rd.
Phone: (630) 424-8805
Fax: (630) 424-8895

Woodridge 60517 (Chicago)
2033 West 75th Street
Phone: (630) 910-9200
Fax: (630) 910-0360

MARYLAND

Elkridge 21075 (Baltimore)
7397-102 Washington Blvd.
Phone: (410) 799-9394
Fax: (410) 799-9398

MASSACHUSETTS

Franklin 02038 (Boston)
Franklin Industrial Park
101E Constitution Blvd.
Phone: (508) 520-8802
Fax: (508) 528-8089

MICHIGAN

Madison Heights 48071 (Detroit)
30475 Stephenson Highway
Phone: (248) 597-5000
Fax: (248) 597-5004

MINNESOTA

Minneapolis 55429
5522 Lakeland Avenue North
Phone: (763) 561-9080
Fax: (763) 561-0653

MISSOURI

North Kansas City 64116
1141 Swift Avenue
Phone: (816) 221-2070
Fax: (816) 221-2897

St. Louis 63119
7574 Watson Road
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Phone: (503) 252-0107
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Fax: (215) 658-1433

TEXAS

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Phone: (972) 446-2996
Fax: (972) 446-8157

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Suite 180
Phone: (713) 983-9910
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WASHINGTON

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Fax: (253) 333-9613

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